STRUCTURE-BASED DESIGN AND SYNTHESIS OF NOVEL INHIBITORS OF BETA-SITE AMYLOID PRECURSOR PROTEIN CLEAVING ENZYME 1

by

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To my parents, Leonardo Tamayo Cárdenas and Juanita Leal Cárdenas, for their eternal support, selfless sacrifices and unconditional love

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ABSTRACT

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Alzheimer's disease (AD) continues to plague the healthcare community as a serious healthcare crisis. Currently there fails to be an effective FDA approved drug that can treat the underlying mechanisms of the disease. Pathologically the disease is characterized by the accumulation of neurotoxic amyloid- β (A β) plaques within a diseased patient's brain. These plaques are widely accepted to be generated by the sequential proteolytic cleavage of amyloid precursor protein (APP) by β -secretase (BACE1, memapsin 2) and γ -secretase. Numerous biochemical markers suggest that BACE1 is a viable target for AD drug development. Since the cloning and expression of BACE1 there has been an explosion of drug development efforts that have consisted of peptidomimetic-based and non-peptide-based inhibitors. These efforts have led to 13 BACE1 drug candidates some of which have made it to advanced stages of clinical trials. Unfortunately, an effective and tolerable BACE1 drug candidate continues to be rather elusive to the medicinal chemistry community. GRL-8234 is a potent BACE1 inhibitor that has been extensively shown to be tolerable during several short-term and long-term *in vivo* studies. The scaffold of GRL-8234 provides a suitable template for further lead development. Namely the P1' 3-methoxy-benzylamine is of particular interest due to the advantageous interactions in the flap region of BACE1 that can be achieved by incorporation of substitution at the benzylic position. In the same way, the *meta*-substituent of the benzylamine P1' ligand was investigated to probe the hydrophobic interactions in the S1'-S2' binding pocket. A novel class of BACE1 inhibitors containing P1' spirocyclic benzylamine derivatives were designed, synthesized and evaluated for their inhibitory activity against BACE1. In the process of preparing the aforementioned BACE1 inhibitors a method was established to be able to incorporate the desired 3,5-difluorophenyl methyl transition state isostere by utilizing an ester-derived Ti-enolate to access optically pure *syn*- and *anti*-aldol adducts as a key step. Additionally, a novel stereoselective method was established to afford heterospirocyclic benzylamines by utilizing a diastereoselective allyl grignard addition to optically pure α -silyloxy *N*-sulfinyl ketimines as a key step. Biological evaluation of these novel BACE1 inhibitors has been fruitful and continues to be ongoing.

CHAPTER 1. ALZHEIMER'S DISEASE, AD, AND THE STRUCTURE-BASED DRUG DESIGN OF NOVEL BACE1 PROTEASE INHIBITORS

1.1 Alzheimer's Disease

The treatment of neurodegenerative diseases has emerged as one of the most daunting modern medical challenges. For aging countries, such as the United States, the problems caused by Alzheimer's disease (AD) and related neurodegenerative diseases continue to swell at alarming rates. Approximately 50 million people worldwide are affected by symptoms of AD and related dementia which include loss of memory and degradation of motor skills.^{1,2} Due to the severe cognitive decline that is associated with the progression of many neurodegenerative diseases, patients often need extensive palliative and hospice care. As a result, this unfortunate truth has brought forth a seemingly insurmountable financial burden for countries that have aging populations. Worldwide costs associated with neurodegenerative diseases have been approximated at \$605 billion dollars, with costs estimated to rise into the trillions of dollars by 2030.³

Currently, there are five FDA-approved drugs that are administered for those afflicted with AD and other related diseases. For instance, acetylcholinesterase inhibitors are designed to inhibit the catabolism of the vital neurotransmitter acetylcholine which is responsible for key signaling between neuronal cells. These class of drugs are summarized in Figure 1.1.^{4,5} In an AD diseased brain there is a decrease of acetylcholine levels that result in impaired signaling between neurons eventual worsening of symptomatic neurodegeneration. and Administration of acetylcholinesterase inhibitors disrupt the degradation of acetylcholine levels in the brain to help maintain neural homeostasis. Additionally, memantine (2003), a N-methyl D-aspartate (NMDA) receptor antagonist, which helps maintain normal cellular levels of calcium by disrupting glutamate-mediated entry of calcium into the neurons (Figure 1.1).^{6,7} In a healthy brain, the interactions of neurotransmitter glutamate with the membrane-bound NMDA receptor is an important cellular event in regard to normal brain function such as memory and the ability to learn. The brains of AD patients tend to be flooded with excess glutamate from damaged cells and lead to an influx of calcium into cells. This prolonged overexposure of calcium leads to excitotoxicity and eventual permanent cellular damage.

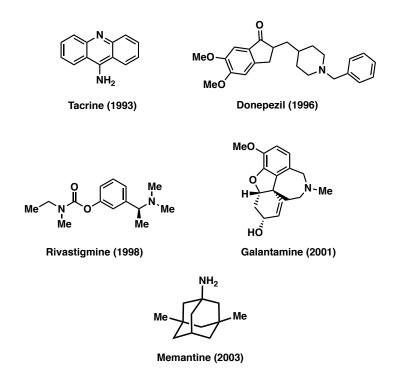


Figure 1.1 Structure of current FDA approved drugs for Alzheimer's disease and other associated neurodegenerative disease.

Although the aforementioned drugs attempt to temper the symptoms associated with neurodegenerative disorders, there is an apparent need for the development of a therapy that can undercut the pathological events that allow the disease to proliferate and cause the neurodegeneration that is observed with AD and related neurodegenerative disorders.

1.1.1 Hallmarks of AD & Their Origins

AD drug development has proven to be an arduous task as current potential therapies have failed to make it through the clinic. Diagnosis of AD can be particularly troublesome due to difficulties monitoring the accumulation of lesions that are present in a diseased brain. The formation of these lesions, neurofibrillary tangles and neuritic plaques, proceed in the following processes (Figure 1.2).^{1,8}

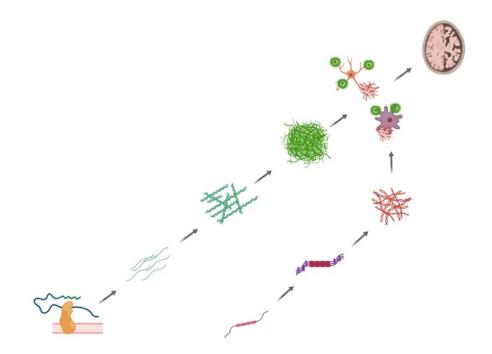


Figure 1.2 Representation of the amyloid cascade hypothesis (image created with BioRender).⁹

Present as insoluble fibers, tangles manifest themselves within the cytoplasm through the aggregation of hyperphosphorylated tau protein. It is known that these tangles are not exclusively associated with AD. However, the lesions that are derived from insoluble neuritic plaques have been identified as the predominant lesion observed in AD. Processing of amyloid precursor protein (APP) furnishes the neurotoxic plaques observed in diseased patients' brains. Further, proteolytic processing of APP by BACE1 and γ -secretase produces the well-known A β peptides (Figure 1.3)^{9,10}. As a result, peptides of 40- and 42-residues in length are deposited within the brain. Of these two peptides, A β_{42} is found to be the more neurotoxic and can lead to increased levels of aggregation.^{8,11,12}.

Fortunately, not all $A\beta$ plaques are destined to a fate of neurotoxicity. Diffuse $A\beta$ plaques, made almost exclusively of $A\beta_{42}$, do not contain the same degree of amyloidogenic characteristics seen in the neuritic plaques typical of AD. These soluble proteins are not typically found in areas of the brain that undergo neurodegeneration. Additionally, similar plaques are observed in the brains of healthy patients. As a result, insoluble neuritic plaques are thought to play a significant role in AD pathology and are considered the pathological hallmark of AD¹³. In order to uncover the origin of these amyloidogenic and non-amyloidogenic peptides we must delve into the processing of APP.

1.1.2 Processing of Amyloid Precursor Protein (APP)

As a type 1 transmembrane protein, APP serves a wide range of functions. The protein itself is constructed with distinct regions: a N-terminal 17 residue signaling chain, a 23 residue hydrophobic transmembrane domain, a 47 residue cytoplasmic domain, and a fairly large ectodomain.^{11,14} The A β region is a small 40-42 residue area that exists within the lumenal and transmembrane region. Prior to maturity, APP is translocated to the lumen of endoplasmic

reticulum where it is bound through the 23 residue transmembrane region. Posttranslational modification of APP, typically N- and O- glycosylation, sulfation, and phosphorylation, takes place as it chaperoned through the secretory pathway via the Golgi apparatus and endosomes.¹¹ Only once APP has reached maturity can the proteolytic events that lead to the A β plaques take place.¹⁵ APP has varying isoforms generally consisting of 695-770 residues, with the 695th residue variant of the protein being observed in higher concentrations in the brain. Processing of transmembrane APP leads to plaque accumulation in several organs. The proteases involved in this processing are better known as α -secretase, β -secretase (BACE1), and γ -secretase (Figure 1.3).

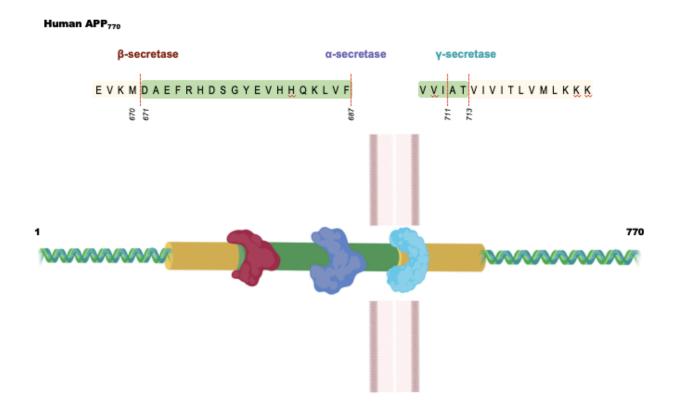


Figure 1.3 Processing of Human APP α-, β-, γ-secretase (image adapted from review *Topics of Medicinal Chemistry*; Springer International Publishing: Cham, 2017, 27-85; image created with BioRender).⁹

Cleavage of full length APP by α -secretase yields a soluble peptide that gets ejected into extracellular space (sAPP α) and an 83 residue C-terminal membrane bound peptide (C83). It has been found that the cleavage site of α -secretase is located within the A β region of APP; thus, the formation of neuritic plaques is circumvented upon proteolytic cleavage by α -secretase.^{11,16} As a result, processing by α -secretase is considered to be non-amyloidogenic. The specificity of α secretase for the scissile bond in APP seems to arise from the proximity of the enzyme to the cell membrane rather than the identity of the residues.¹¹

Similarly, to α -secretase, BACE1 acts on full length APP; however, the scissile bond most labile towards BACE1 is located at the N-terminus of the A β region.¹⁷ In neuronal cells, this bond is generally located between Met671 and Asp672 of APP. In comparison, this results in the release of a shorter soluble peptide (sAPP β) and a longer 99 residue C-terminal membrane bound peptide (C99)¹. C99 shares the same starting residue as A β . Further proteolytic processing of C99 via γ secretase provides two peptides commonly known as A β and p3, with the former peptide being associated with the formation of neuritic plaques that are strongly linked to AD pathology.

1.1.3 Mutations of Amyloid Precursor Protein (APP)

The exact cause of sporadic AD has been hypothesized, but is largely unknown; however, it should be noted that patients do not usually have a genetic predisposition for sporadic AD. Alternatively, the onset of some forms of familial AD are fueled by missense mutations in APP and the presenilins enzymes that are known to be involved in regulation of neurotoxic plaque formation (Table 1.1).¹

Common Human APP Mutation		
Mutation	Туре	Effect
K670N/M671L	SWEDISH	Increase in β -secretase processing
A692AG	FLEMISH	Increased Aβ aggregation
E693Q	DUTCH	Increased Aβ aggregation
T7141	AUSTRIAN	Increased Aβ ₄₂ levels
V715M	FRENCH	Increased Aβ ₄₂ levels
I716V	FLORIDA	Increased Aβ ₄₂ levels
V717L/V717F	INDIANA/LONDON	Increased Aβ ₄₂ levels
L723P	AUSTRALIAN	Increased Aβ ₄₂ levels

Table 1.1 Common Human APP Mutations observed in early-onset familial AD.

For instance, two point mutations near the N-terminal of the A β region, known as the Swedish mutation, leads to BACE1 having a better affinity for APP. Therefore, the increased proteolytic activity of BACE1 will form larger amounts of C99 which will inherently lead to overproduction of A β^{18} . Other mutations found near the γ -secretase cleavage site are found to modulate the processing of APP via γ -secretase. In this instance, the mutations result in an increased production of the more aggregative A β_{42} .^{11,19–23} As a consequence, all of the mutations lead to increased levels of A β . The remaining common APP mutations that are observed are found midway in the APP sequence and tend to result in favorable conditions for increased aggregation of A β .

-

In comparison, presenilin mutations are found to be more frequent and are responsible for many cases of early-onset familial AD.¹ Like many of the APP mutations, the presenilin mutations lead to an increase in $A\beta_{42}$ which later leads to a greater concentration of $A\beta$ plaques in a diseased brain. A better understanding of sporadic AD and genetic mutations has led to a clearer picture of the pathological events that lead to AD.

Although the cascade hypothesis is well established, the hypothesis does not necessarily describe all cases of dementia, as the underlying effects that Aβ plaques have on neuronal cells *in*

vivo is uncertain. However, when studied from a biochemical perspective, it has been shown that the degree of plaque formation is proportional to the degree of cognitive impairment experienced by patients. Although histological studies show mixed support that the degree of plaque deposition is correlated to dementia, the mechanism in which plaques lead to neurotoxicity is not fully understood.^{12,24} Taking the preceding into consideration, the amyloid cascade hypothesis is still widely accepted as the pathological vehicle for AD.

1.1.4 Role of α , β , γ -secretase

In an effort to unveil the unknowns that surround the cascade hypothesis, focus shifted upon the identification of the enzymes responsible for the generation of A β . Prior to their exact identification, the three enzymes responsible for APP processing are generally referred to as α -, β -, and γ - secretase. In order for AD disease pathology to be fully understood, an exact identity for each enzyme was needed.

It has been found that a wide range of proteins display α -secretase activity. The entirety of these proteins fall under the A disintegrin and metalloprotease (ADAM) families. ADAM10 has been found to be responsible for the majority of α -secretase activity in the brain.^{25,26} In contrast, γ -secretase activity is thought to be dependent on a complex of proteins. Presenilins (PSs) have been identified as proteins that are crucial to the modulation of γ -secretase activity.²⁷ This has been confirmed through crystal structures that show the PS1 aspartic acid residues aligned with transmembrane domain of APP. The importance of PSs in γ -secretase activity has been solidified by observing that mutations of PS1 and PS2 favor the aggregation of A β .^{17,28,29} In addition, knockout studies with PS1 has led to the decline of A β formation. There are other proteins responsible for γ -secretase activity: nicastrin (Nct), anterior pharynx-defective phenotype (APH-

1), and PS-enhancer (PEN-2). The simultaneous expression of all the proteins was able to induce γ -secretase activity in *Saccharomyces cerevisae* where activity is not typically observed. Therefore, it suggests that a complex of all the proteins are needed in order to observe full γ -secretase activity.²⁸

A wide array of proteins have been mistaken as the culprit of β -secretase activity: cathepsin D (CatD), cathepsin G, BACE2, metalloendopeptidase MP78, and metalloprotease MP100.^{30–33} In the late 1990s, several groups simultaneously uncovered the true identity of the protein responsible for the secretase activity. Presently, the enzyme is referred to by several names in the literature, such as Asp2, β -secretase 1, and memapsin 2.^{34–37} Here, it will be referred to exclusively as BACE1. As previously mentioned, BACE 1 makes the first cut in the sequential proteolytic cleavage of APP that leads to neurotoxic A β . Therefore, it plays a significant role in the prevailing amyloid cascade hypothesis that has been associated with the pathology of AD and other dementia related diseases. As a result, BACE 1 has been extensively studied as a therapeutic target for AD.

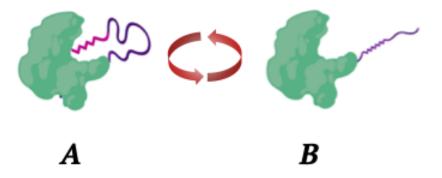


Figure 1.4 Representation of closed (A) Pro-BACE1 and open (B) Pro-BACE1 (image created with BioRender).

The early beginnings of the monomeric BACE1 manifest themselves within the endoplasmic reticulum. Immature glycosylated BACE1, commonly known as pro-BACE1, is

processed to yield mature BACE1 in the Golgi apparatus^{38,39}. While in the pro-peptide form, pro-BACE1 exists in two distinct conformations, where the open conformation is observed to participate in marginal catalytic activity (Figure 1.4).³⁹ On the other hand, a decline in catalytic activity of the closed conformation originates from interactions of the pro-domain within the active site. Although the pro-domain exhibits modest inhibitory effects it is ultimately crucial to the folding of the pro-peptide. Following the cleavage of the pro-domain, the active site of the BACE1 is completely accessible to potential substrates.⁴⁰ Throughout the maturation process of BACE1, the protein travels between both the endosome and the cell surface.⁴¹ Immature pro-BACE1 has four vacant glycosylation sites as well as six cysteine residues. The disulfide bonds that result from the cysteine residues, particularly Cys330/Cys380, are critical for the folding and stability of the enzyme.⁴² As the protein is localized to the endosomal system, three of the four glycosylation sites become glycosylated within the Golgi apparatus and the endoplasmic reticulum. BACE1 finally reaches the endosomes through the help of a dilecuine sequence and can make its way to the cell surface via exocytosis.⁴¹ At this point, the protein can be reinternalized and recycled through the endosomal pathways for further use. Although BACE1 is shuttled between the endosomes and the cell surface, it has been found that the enzyme is most active in environments that are slightly more acidic than physiological pH.⁴¹ This lends to the assumption that the majority of catalytic activity takes place within the endosomes rather than at the cell surface. Much like pro-BACE1, mature BACE1 also has two distinct confirmations. When the catalytic site is not occupied by a substrate the protease resides in an open conformation.⁴³ The flap closes upon binding with a substrate and leads to a loss of hydrogen bonds within the flap region. Upon binding with a substrate, BACE1 participates in new interactions with Trp76 and Tyr71 to give a stable conformation.⁴³ These unique forms of conformation provide a flexible cleft that can be used as an advantage for inhibitor design. With that being said, the focus will shift to BACE1 as a therapeutic target and potential complications that arise with targeting BACE1.

1.2 BACE1 As A Target and Development of Novel BACE1 Inhibitors

Studies have shown that dementia-like symptoms can be observed early on in the amyloid cascade, even before widespread neuronal death. Therefore, development of therapeutic agents has focused on the inhibition of enzymes that play a big role in the initial steps of amyloidogenesis. As previously mentioned, α -secretase is not included in these efforts due to it cleaving APP within the A β region. This is in stark contrast to the deposition of A β that originates from β - and γ -secretase processing of APP.

PS 1 and 2 are widely studied targets for γ -secretase inhibition. Both proteins reside in the ER and Golgi apparatus. Aside from APP processing, they play a significant role in other essential biological events. For instance, they play a crucial role in the Notch signaling pathway that is responsible for embryonic development. PS1 knockout studies have resulted in the premature deaths of test subjects. Several other PSs substrates have been identified, which suggests that inhibition of γ -secretase activity would likely lead to a number of undesired mechanistic side effects.

On the other hand, BACE1 has been suggested to be a viable therapeutic target for curtailing the progression of AD. Knockout studies have suggested that a therapeutic window needs to be established to be able to observe beneficial pharmacological results.^{44–46} Transgenic mice studies have shown that inhibiting BACE1 completely can lead to crippling phenotypic responses.^{47–52} The quandary of developing therapeutics that are selective for BACE1 is crucial to the development of a viable treatment for AD. BACE1 is one of many aspartic acid proteases

found throughout the body: BACE2, pepsin, renin, CatD, cathepsin E, and others. Therefore, offtarget toxicity due to non-selective BACE1 inhibition is a huge concern. While the two catalytic aspartic acid residues are conserved throughout the class of proteins, the varying subsites of each provide an opportunity to develop selective inhibitors.⁵³

BACE2, also referred to as Asp1 and memapsin 1, belongs to the same family of proteases as BACE1.³⁷ The two enzymes are 64% homologous.⁵⁴ The highest concentrations of BACE2 are found within the colon, kidney, pancreas, and among other systemic organs.⁵⁴ It is found in low concentrations in the brain and is actually found to slow the generation of A β plaques. This arises from the much more precise proteolytic cleavage of APP that results in a decline of C99 levels.⁵⁵ Although BACE2 does not promote amyloidogenesis, the conservation of residues between the enzymes poses a significant threat to the efficacy of potential BACE1 inhibitors.

Another important specificity hurdle resides in selective inhibition over CatD. CatD has roles in a wide range of biological pathways that span from apoptosis regulation to protein degradation. This suggests that inhibition of CatD would likely result in severe side effects. In fact, studies with CatD null mice have led to subjects that suffered from seizures and blindness.

Outside of specificity issues, there are other complications that arise when it comes to the development of BACE1 inhibitors. The large substrate pocket of BACE1 serves as an ideal fit for substrates like APP.^{43,56,57} However, the development of large inhibitors that can fill the large cavity of the enzyme generally do not serve as viable therapeutic agents *in vivo*. Efforts to downsize early inhibitors typically led to a decline in potency due to their inability to adequately fill the pocket.

The lipophilicity of BACE1 inhibitors is also a major factor when it comes to developing clinically viable inhibitors. Due to AD being a neurological disorder, viable drug candidates must

have the ability to cross the blood brain barrier (BB). The utilization of BBB permeable peptide linkers with inhibitors has been shown to decrease A β levels in a diseased brain. Additionally, the incorporation of sterol linkers has led to the assistance of cell permeability.⁵⁸ However, Pglycoprotein (Pgp) has been found to eject potential therapeutics out of the brain through a process called drug efflux. Inhibition of Pgp has shown that inhibitors are able to stay within the brain and reduce A β peptide levels⁵⁹

While inhibition of BACE1 has been observed to be a potentially viable therapy for AD, knockout mice have been observed to show significant complications. Aβ has been linked to the modulation of synaptic generation. Thus, the inhibition of BACE1 could lead to a disruption in synaptic formation. Furthermore, null mice have endured hippocampal complications which led to memory and learning ailments.⁵¹ Similarly, BACE1 knockout mice were observed to have a greater predisposition for seizures and schizophrenic behavior.⁴⁷⁴⁸ A successful drug candidate must be able to inhibit BACE1 within a thereapeutic window.

Presently, a large number of academic and industrial laboratories have strived to produce clinically relevant inhibitors. Progress has been made in this endeavor, but there fails to be an FDA approved drug. These efforts have resulted in many classes of preclinical inhibitors which have been evaluated *in vitro* and in preclinical animal models. any inhibitors have impressive potency and selectivity profiles and have been tested in a myriad of biological assays.

1.2.1 Evolution of BACE1 Inhibitors as A Potential Treatment for AD

Following the isolation and cloning of BACE1 in 1999, there have been numerous BACE1 inhibitor design campaigns that have sought out to develop a viable therapy for AD^{37,60}. Initial studies provided valuable insight of the point mutations of BACE1 that are often seen in patients that are diagnosed with familial AD. These mutations include the Swedish APP (SEVNL/DAEFR)

which is observed to be proteolytically cleaved by BACE1 at rates as much as 40 times more efficiently than its wild-type counterpart. Additionally, it was discovered that the S1' subsite of the catalytic domain of BACE1 prefers the presence of a Leu-Ala dipeptide at the scissile region.⁶¹ Equipped with the preceding information the design, synthesis, and biological evaluation of the first substrate-based BACE1 inhibitors were carried out,

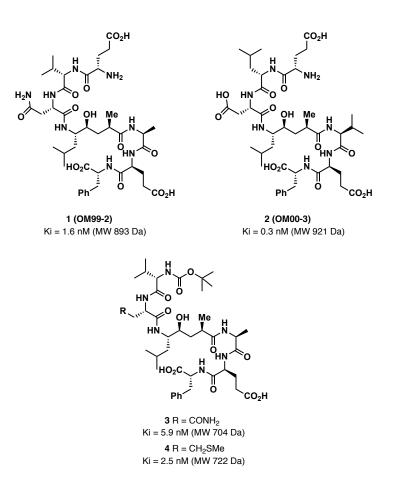


Figure 1.5 Initial BACE-1 inhibitors that helped advance proof of concept studies.

Initial inhibitor OM99-2 (1) was developed concurrently with the elucidation of BACE1 (Figure 1.5).³⁶ Engineering of this first inhibitor was carried out through the use of a transition-state mimetic concept. The hallmark of this design hinges on the presence of a non-hydrolyzable dipeptide isostere at the scissile bond (Figure 1.6). As discussed previously, the proteolytic

cleavage is favored when an alanine residue is present within the S1' subsite. This suggests that an inhibitor with a Leu-Ala transition state mimic would provide a serviceable inhibitor. OM99-2, an inhibitor containing a Leu-Ala dipeptide hydroxyethylene transition state mimic, proved to be a very potent BACE1 inhibitor with a K_i of 1.6 nM.

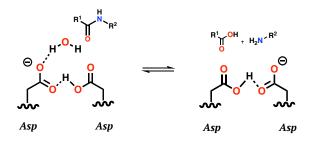


Figure 1.6 Proteolytic cleavage of peptide bond via catalytic aspartyl residues.

A crystal structure of OM99-2 in the BACE1 active site has been prepared to study interactions within the catalytic domain(Figure 1.7).⁴³ The active site is made up of an extensive network of hydrogen bonds and the hallmark of the protease is the catalytic dyad, Asp228 and Asp32. Inhibitor-bound OM99-2 is found to have four hydrogen bonds between the hydroxyethylene isostere and the catalytic aspartate residues. There are an additional ten hydrogen bonds that get formed between the active site and the flap region. As mentioned previously, the newly formed hydrogen bonds within the flap region causes a conformational change that results in the flap being draped over the cleft of the enzyme. Further, the elucidation of the chemical makeup of the subsites has proven to be a valuable asset in the design of potential inhibitors. The S2 and S4 subsites have been found to be mostly hydrophilic in nature, while the S1 and S3 subsites are typically made up of hydrophobic residues. As a result, the P1 leucine and P3 valine of OM99-2 are able to adequately fill the S1 and S3 sites with an abundance of hydrophobic interactions. The P2 asparagine is also found to form hydrogen bonds with the P4 glutamate and Asp235.

Although OM99-2 is found to be very potent, interactions with the active site are limited due to a unique kink at the P2' ligand that causes the P3' and P4' ligands to be situated away from the active site.⁶²

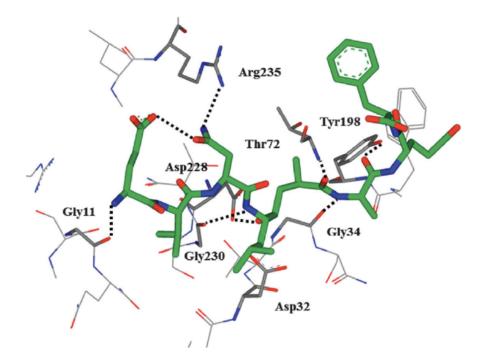


Figure 1.7 OM99-2-bound within the BACE1 catalytic domain (PDB: 1FKN) (image from review *Topics of Medicinal Chemistry*; Springer International Publishing: Cham, 2017, 27-85.).

With an inhibitor-bound crystal structure in hand, there could be a logical progression of inhibitor design that explores the many interactions within the BACE1 active site. Taking the preceding knowledge into consideration, the structure-based design of OM00-3 (2) led to a five-fold enhancement of inhibitory activity with a K_i of 0.3 nM (Figure 1.10).^{43,57} This increase of potency was achieved through a better understanding of substrate specificity of the active site. It was found that BACE1 can accommodate up to eight side chains. The nonprime subsites were determined to be less tolerable to a variety of substrate side chains. This provided the opportunity

to modulate the potency of inhibitors by varying the side chains of potential inhibitors. In result, OM00-3 has displayed an augmented affinity for glutamine at P4, isoleucine at P3, aspartate or asparagine at P2 and leucine, phenylalanine, or methionine at P1, with P1 being the most intolerant of different side chains.⁵⁵ Similar to OM99-2, OM00-3 adopts the same conformation of its predecessor between the P3 and P2' subsites. However, stabilization of an extended confirmation is conserved past P2' due to interactions between the backbone carbonyl of P3' to Asp235 and the P4' backbone to Tyr198.

Moreover, the conserved interactions observed along the S3'-S4' subsites for OM99-2 and OM00-3 suggests that the P3' and P4' ligands can be truncated or optimized in future generations of BACE1 inhibitors. Utilizing the same hydroxyethylene transition state mimic, inhibitor **3** was designed through truncation of the P3', P4' and P4 ligands that exist in proof-of-concept inhibitors, OM99-2 and OM00-3. As a result, inhibitor **3** was found to maintain potency against BACE1 with a K_i of 5.9 nM. Further, replacement of P2 amide with a methylcysteine moiety led to inhibitor **4** which displayed greater than 2-fold enhancement of enzymatic inhibitory activity ($K_i = 2.5$ nM) but did not display selectivity for BACE1.⁶²

1.2.2 Design of Peptidomimetic Inhibitors

These initial inhibitors helped establish BACE1 as a viable target in the fight against AD. With the aid of sensible structure-based design, facilitated by X-ray structural studies, a number of structurally diverse peptidomimetic inhibitors (Figure 1.8) with improved pharmacological properties have come to fruition. The following outlines a discussion the details the progress of BACE1 inhibitor design.^{63,64}

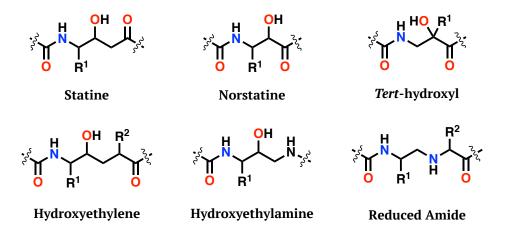


Figure 1.8 Various transition state isosteres used in peptide-based protease inhibitors.

1.2.2.1 Statine-based Inhibitors

Statines are often identified by the presence of a leucine side chain at the P1 subsite. Their relevance lies in the fact that they resemble Swedish mutant APP which exhibits a greater affinity for BACE1 compared to wild type APP. Exploration of the utility of statine has provided a large library of inhibitors. Initial statine-based inhibitors established subsite specificity within the S2 and S3 subsites. Through significant subsite structure-activity relationship (SAR) studies, inhibitor **5** was found to be potent against BACE1 (IC₅₀ = 110 nM) with optimized P3, P2, and P2' ligands (Figure 1.12).

The emergence of phenylstatine based inhibitors was a result of exploring the size of the hydrophobic S1 pocket. The installation of a larger benzyl substituent at P1 led to a more than 20-fold increase inhibitory activities over smaller substitutents such as a leucine or methionine side chain. For instance, compound **6** displayed an improvement in potency against BACE1 with an enzymatic IC_{50} of 21 nM (Figure 1.9). Molecular docking studies confirmed that the secondary alcohol from the phenylstatine moiety occupied the scissile site and was in proximity to participate in hydrogen bonding interactions with the two catalytic aspartic acid residues, Asp32 and Asp228. The benzyl P1 side chain filled the large S1 hydrophobic pocket. The S2 pocket is more

promiscuous and accommodates both large and small moieties well. The C-terminal benzoic acid benefited from an interaction with Lys224. Furthermore, the *N*-acetyl-leucine participated in extensive hydrogen bonding in the S3 site which included a crucial hydrogen bond with Gln73.

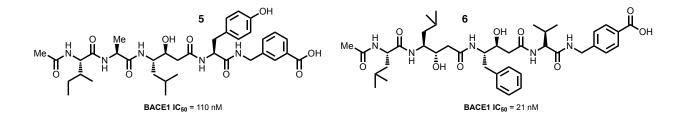


Figure 1.9 Representative examples of statine-based inhibitors 5-6.

1.2.2.2 Hydroxyethylene-based Inhibitors

The early beginnings of hydroxyethylene-based inhibitors originate from the discovery of previously mentioned OM99-2 and OM00-3. In these initial studies, OM99-2 pleasantly displayed 5-fold selectivity for BACE1 over CatD. Further, the establishment of the crucial specificity within the S1, S2, S1', and S2' binding pockets of aspartic acid proteases provided invaluable insight in the future design of BACE1 inhibitors. Hydroxyethylene-based mimics that are designed from the initial leucine-alanine scaffold make these inhibitors amongst the earliest studied isostere.

Compound 7 (Figure 1.10) exhibited an enzymatic inhibitory activity of 0.3 nM.⁶⁵ It also displayed a good selectivity profile. An x-ray crystal structure of 7 led to further substrate-based design strategies (Figure 1.11). A hydrogen beyond between the pyrazole nitrogen and Thr232 were observed. Additionally, alkyl moieties from the pyrazole ring seemed to accommodate the S3 subsite. ⁶⁵ Arg235 and Thr232 were found to make beneficial interactions with the sulfone P2 ligand. Inhibitor 7 lost activity when tested within a cell assay, with inhibitory values of 1.4 μ M and 1.7 μ M.⁶⁵

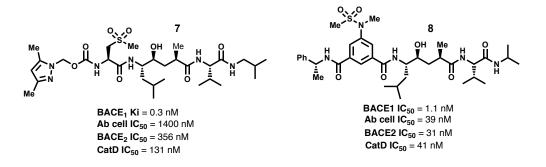


Figure 1.10 Representative examples of hyroxyethylene-based inhibitors 7-8.

Compound **8** (Figure 1.10) was designed in order to explore the utility of the lipophilic isophthalamide derivatives within the Non-prime subsites. Inhibitor **8** was observed to have enzymatic and cellular inhibitory activities of 1.1 nM and 39 nM.⁶⁶ The incorporation of a *N*methylsulfonamide on the P2-isophthalamide was shown to be amenable in the S2 site. Computational and modeling studies also revealed a P3 (*R*)- α -methylbenzylamide accommodates the S3 pocket due to a unique conformational change that is observed upon inhibitor binding.⁶⁶ In the span of 8 hours, the administration of a dose of 8 mg/kg of the inhibitor lowered A β_{40} in the plasma by 30% in a transgenic mouse model. Unfortunately, the inhibitors displayed poor selectivity against BACE1 when compared to similar inhibitors with varying heterocycles at the P4 site ⁶⁶

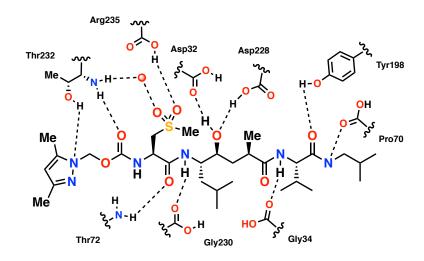


Figure 1.11 Representation of inhibitor 7 within the catalytic domain of BACE1 (PDB: 2G94)

1.2.2.3 Hydroxyethylamine-based Inhibitors

The presence of hydroxyethylamine transition state mimics have been widely known to be pertinent to the utility of many FDA-approved HIV-1 protease inhibitors.⁵³ Their therapeutic potential has also been extensively investigated for BACE1 inhibition. Much like other pseudopeptidic inhibitors, initial inhibitors incorporated a P1 leucine ligand as well as a (*S*)-hydroxyl of the transition-state isostere, inhibitor **9**. Additionally, the inhibitor design studies provided that a phenylalanine moiety was better than a leucine moiety at the P1 site.⁶⁷

Equipped with the structural insight provided by hydroxyethylene inhibitors, the development of inhibitor **10** (Figure 1.12) led to an enzymatic and cellular inhibitory activity of 15 nM an 29 nM, respectively.⁶⁵ Crystal structure studies showed the isophthalic sulfonamide ligand at the P2 site and α -methylbenzylamine at the P3 site participated in a network of hydrogen bonding interactions with Asn233 and Arg235.

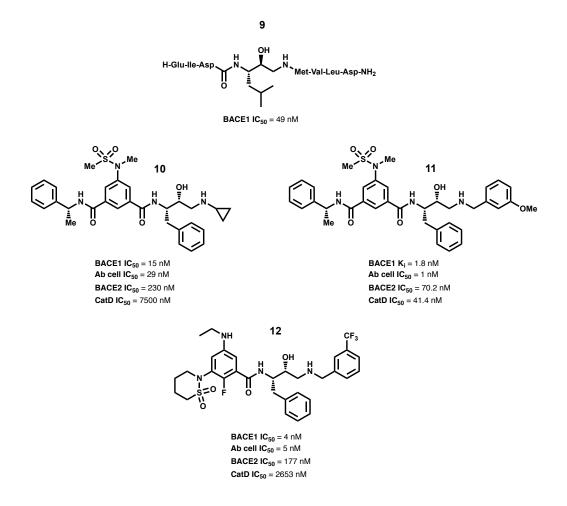


Figure 1.12 Representative examples of hydroxyethylamine-based inhibitors 9-12.

Extensive biological evaluation of potent and selective inhibitor **11** (Figure 1.12) uncovered a great deal about the clinical viability of this class of compounds. Compound **11** shows excellent enzymatic K_i of 1.8 nM.^{68,69} With a resolution of 2.05 Å, the crystal structure of **11** was solved (Figure 1.13). The incorporation of the lipophilic methoxybenzylamine allowed it to take advantage of a favorable pocket consisting of a slew of hydrophobic substituents. The catalytic dyad, Asp228 and Asp32, had strong interactions with the transition state isostere.

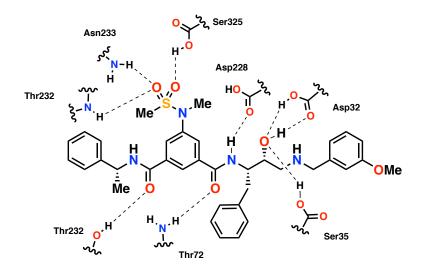


Figure 1.13 Representation of inhibitor 11 within the catalytic domain of BACE1 (PDB:2VKM).

The sulfonamide substituent made a myriad of hydrogen bonding interactions with Ser325, Asn233, and Thr232.⁶⁹ Additional investigations resulted in compound **12** (Figure 1.12) with an exceedingly potent cell-based IC₅₀ of 5 nM.⁷⁰ The P2-sulfonamide was maintained as a sixmembered sultam that resulted in the favored constrained conformation of the corresponding ligand. An SAR study revealed that the *meta*-ethylamine that occupied the S3 site displayed promising selectivity against BACE1. More importantly, **12** was observed to have modest oral bioavailability in TASTPM transgenic mouse studies. A 23% decline of A β_{42} was observed with orally administered twice daily doses of 250 mg/kg. When inhibitor **12** was administered in conjunction with a Pgp inhibitor, A β_{42} reduction was observed to be 55%. Furthermore, a tricyclic sultam indole as a non-prime ligand was found to be an amenable replacement. Which displayed a BACE1 IC₅₀ of 2 nM as well as fair selectivity against other off-site targets such as BACE2 and CatD.⁷¹

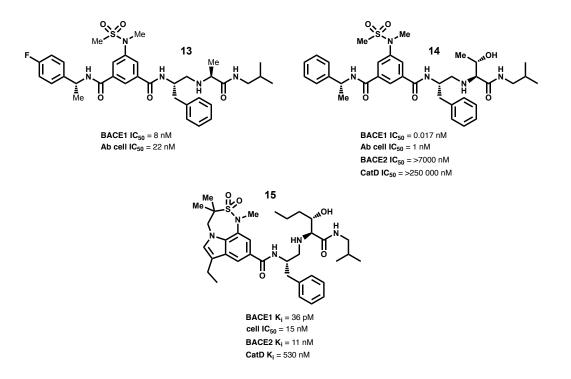


Figure 1.14 Representative examples of reduced amide-based inhibitors 13-15.

1.2.2.4 Reduced Amide-based Inhibitors

SAR studies of the P1' ligand have led to the design of some of the most potent and selective BACE1 inhibitors to date. Initial design involved the installation of small alkyl substituents, such as methyl and ethyl, at the P1' site which in turn furnished inhibitors with great enzymatic and cellular potency.⁷² Although inhibitor **13** showed moderate selectivity of 55-fold and 300-fold selectivity over BACE2 and CatD, molecular modeling of the compound led to enhanced subsite specificity for BACE1 (Figure 1.14).⁷³ The non-prime side sulfonamide and α -methylbenzylamide of the following inhibitors were optimized for BACE1 potency and selectivity in previous studies with varying transition state mimics. Installation of an allothreonine moiety in compound **14** revealed that the orientation of the P1' hydroxyl group was inherent to the superb selectivity. The opposite configuration of the P1' hydroxyl was found to lose a key interaction with Tyr198 within the S1' subsite, thus resulting in a decline of potency and selectivity (Figure

1.15). Additionally, inhibitor **14** was found to exhibit remarkable enzymatic potency of 17 pM. As previously mentioned, the 7,6,5-tricyclic indole of inhibitor **15** with the optimized allothreonine moiety provided an inhibitor of excellent potency ($K_i = 36$ pM) and selectivity (>300-fold against BACE2 and >14, 722-fold against CatD).

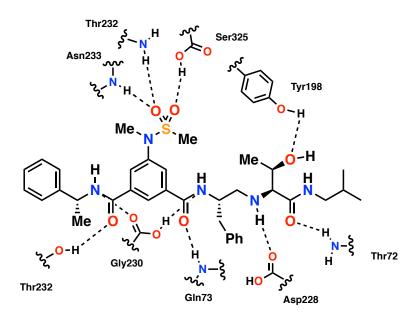


Figure 1.15 Representation of inhibitor 14 within the catalytic domain of BACE1 (PDB: 4GID).

1.2.2.5 Macrocyclic Peptide-based Inhibitors

Macrocyclic inhibitors allow for inhibitors to be restricted in their bioactive confirmation. From previous X-ray crystal structural analysis, it is known that the S1-S3 subsites are part of a vast binding pocket that can be filled with a variety of suitable ligands. Taking this into consideration, design of macrocyclic inhibitors typically involved the installation of the macrocycle through the P1 ligand and an appropriate P2 amide.

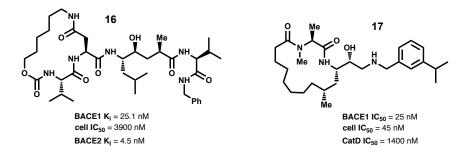


Figure 1.16 Representative examples of macrocyclic-based inhibitors 16-17.

The same Leu-Ala hydroxylethylene isostere found in OM99-2, Swedish mutant APP mimic, has been incorporated in order to fill the hydrophobic sites found within the S1 and S1' pockets. Further derivatization at other subsites was carried out through SAR studies. For instance, the design of inhibitor **16** involved a P2-cycloamide-urethane with a valine side chain that was able to accommodate the corresponding hydrophobic pocket rather nicely.⁶³ It was also revealed that a 16-membered ring was optimal due to the P2-asparigine located in the backbone of the ring being able to effectively interact with Arg235 of the active site. Compound **16** exhibited good enzymatic potency ($K_i = 25.1 \text{ nM}$), but a meager cellular potency ($IC_{50}=3.9 \mu M$) (Figure 1.19). There was no observed selectivity as the inhibitor was found to be fairly potent against BACE2 as well (0.45 nM K_i).

Introduction of a hydroxyethylamine transistion state isostere with a lipophlic benzylamine prime ligand led to an improved cellular inhibitory activity ($IC_{50} = 45 \text{ nM}$) (Figure 1.17).⁷⁴ A return to a modest selectivity profile was also observed for inhibitor **17** with a 63-fold selectivity against CatD (Figure 1.16). In an effort to enhance the pharmacological properties of macrocyclic inhibitors, the reduced amide isostere was incorporated in several inhibitors. Inhibitor **17** with a 14-membered macrocycle, was found to have promising enzymatic and cellular inhibitory

activity.⁷⁴ Additionally, animal studies with transgenic mice showed that **17** was able to remove 25% of A β_{40} levels in the brain at a dose of 100 mg/kg.

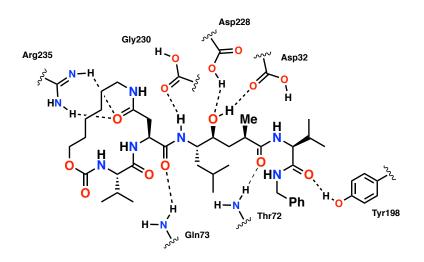


Figure 1.17 Representation of inhibitor 17 within the catalytic domain of BACE1 (PDB: 1XS7).

1.2.3 Nonpeptide Inhibitors

As seen with peptidomimetic inhibitors, size and metabolic liable substituents can place severe limitations on a BACE1 inhibitor design campaign. Extensive structural activity relationship studies have shown that the vast BACE1 active site and necessity to cross the blood-brain barrier creates an arduous inhibitor design challenge. Along with high-throughput screening and structural optimization, the development of nonpeptide inhibitors has helped address the pharmacokinetic issues seen in previous BACE1 inhibitors (Figure 1.18). More specifically, the smaller molecular size of nonpeptide inhibitors are thought to enhance BBB penetration through the reduction of drug efflux by Pgp.^{53,63}

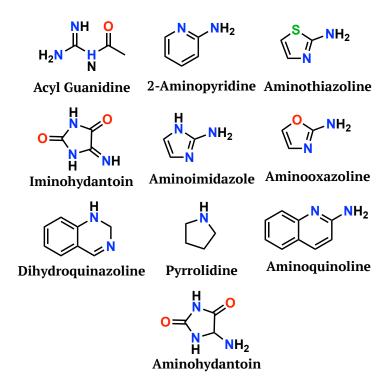


Figure 1.18 Various transition state isosteres used in non-peptidic-based protease inhibitors.

1.2.3.1 Acyl Guanidine-containing Inhibitors

The hallmark of these inhibitors is the presence of the acyl guanidine core that is observed to make interactions with the aspartyl dyad of memapsin 2 (Figure 1.19).⁷⁵ High-throughput screening yielded inhibitor **18** which featured an acyl guanidine-based inhibitor with an enzymatic inhibitory activity of 3.7 μ M (Figure 1.20).⁷⁵ A *p*-propyloxyphenyl was installed on the P1-phenyl ligand. Moreover, one of the guanidinium nitrogen was substituted with a propyl alcohol moiety which led to an inhibitor with good potency (IC₅₀ 110 nM) (Figure 1.20).⁷⁵ It was found that the series of biphenyl acyl guanidine inhibitors are not selective against common aspartyl protease off-site targets.

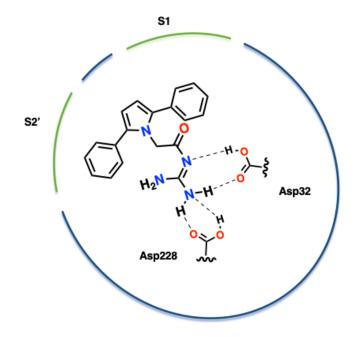


Figure 1.19 Representation of inhibitor 18 within the catalytic domain of BACE1.

A number of chromane-based inhibitors featuring an acyl guanidine warhead as BACE1 inhibitors have been investigated. Inhibitor **20** was found to have excellent potency (9.5 nM IC₅₀) and was able to clear as much as 63% CSF A β_{40} levels (Figure 1.20).⁷⁶

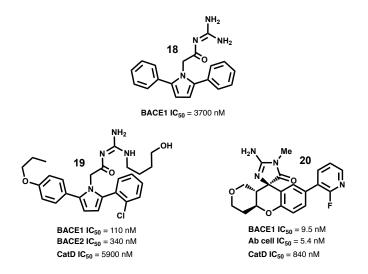


Figure 1.20 Representative examples of acyl guanidine-based inhibitors 18-20.

1.2.3.2 2-Aminopyridine-containing Inhibitors

2-aminopyridine-based inhibitors bound to BACE1 adopt a flap-open conformation which lead to Tyr71 being positioned above the pyridine of the transition state isostere. In silico screening and structure-based design of the scaffold provided initial hits including inhibitor **21** (Figure 1.21).⁷⁷

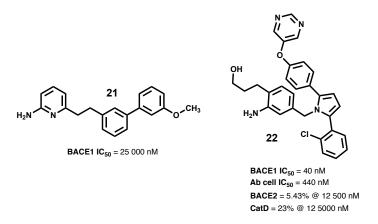


Figure 1.21 Representative examples of 2-aminopyridine-based inhibitors 21-22.

A 2,3,6-trisubstitued aminopyridine with an ancillary disubstituted pyrrole moiety that took advantage of hydrophobic interactions along the S1-S3 subsites which provided inhibitor **22** with promising cellular inhibitory activity of 440 nM (Figure 1.21).⁷⁸ Moreover, inhibitor **22** displayed a good selectivity profile. A closer look into the binding mode of inhibitor **22** reveals that the 2-aminopyridine in fact participates in hydrogen bonding interactions with the catalytic dyad of BACE1 as well as the pyrimidine group making an interaction with Ser229 (Figure 1.22).

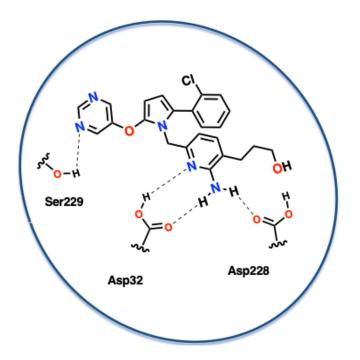


Figure 1.22 Representation of inhibitor 22 within the catalytic domain of BACE1.

1.2.3.3 Aminoimidazole-containing Inhibitors

As seen with previous nonpeptide scaffolds, HTS provided an initial hit of a BACE1 inhibitor with a dibenzyl-substituted imidazole core, inhibitor **23**. Computational studies revealed that the aminoimidazole scaffold indeed interacted with the catalytic aspartyl residues of BACE1. Development of BACE1 inhibitors with conformationally constrained aminoimidazoles has led to inhibitor **24** with good potency (63 nM IC₅₀) (Figure 1.23).⁷⁹

Additional, structural studies found inhibitors with a fused aminoimidazole core that weakly inhibited BACE1. Optimization of these inhibitors led to the replacement of functionalized aryl rings in the favor of the biphenyl moiety observed in initial studies. For instance, inhibitor **25** with a *para*-difluoromethyl on one aryl ring and a *meta*-alkynylether on the adjacent aryl ring exhibited great enzymatic and cellular potency (7.11 and 7.46 pIC₅₀ respectively).⁸⁰ X-ray structural studies resulted in a **25**-bound BACE1 crystal structure at 2.0 angstroms resolution that

revealed the binding mode of the inhibitor (Figure 1.24).⁸⁰ As expected, the aminoimidazole isostere was found to make strong hydrogen bond interactions with the catalytic dyad (Asp32 and Asp228).

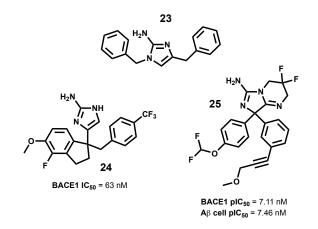


Figure 1.23 Representative examples of aminoimidazole-based inhibitors 23-25.

Upon binding BACE1 was found to be in an open-flap conformation that allowed for interactions with Trp76 and the p-difluoromethyl ether. The alkynyl ether substituent was found to extend into the S3 binding pocket.

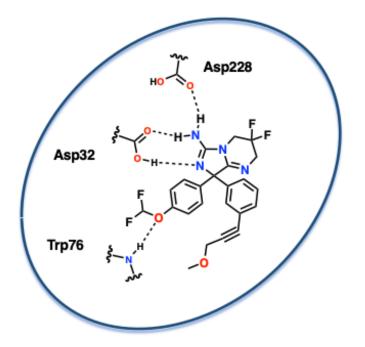


Figure 1.24 Representation of inhibitor 25-bound in the catalytic domain of BACE1 (PDB: 4ACX).

1.2.3.4 Aminohydantoin/Iminohydantoin-containing Inhibitors

Modification of the bicyclic aminoimidazole core scaffold led to the initial hit, inhibitor **26** (Figure 1.25). Optimization of the aminohydantoin scaffold with *tri*-substituted aryl rings led to a vast improvement in potency (10 nM IC₅₀) and moderate selectivity (~80-fold against BACE2 and CatD).⁸¹ It was observed the aminohydantoin moiety makes several interactions with Asp228 and Asp32 (Figure 1.26). Further analysis divulged that the phenylpyridine moiety made a water mediated hydrogen bond with Ser229. The corresponding aryl ring extends into the S2' binding pocket where the *p*-methoxy substituent makes a hydrogen bonding interaction with Trp76.⁸¹ A Transgenic mouse model studies found that oral administration of inhibitor **27** at a dose of 100 mg/Kg resulted in the clearance of 69% of plasma A β_{40} levels.⁸¹

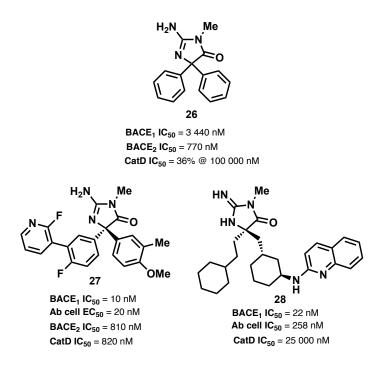


Figure 1.25 Representative examples of aminohydantoin-based inhibitors 26-28.

Incorporation of an optimized aminocyclohexyl moiety was able to adequately accommodate the S1 pocket. The inhibitor **28** resulted in an exceedingly potent BACE1 inhibitor with a cellular inhibitory activity of 22 nM and >1136-fold selectivity against CatD.⁸² Inhibitor **28** was found to participate in Van der Waals interactions with Ile110 and Lys107 while being situated in a solvent exposed pocket of the BACE1active site (Figure 1.26). In addition, the inhibitor **28** was administered *via* subcutaneous injection and orally in an *in vivo* study with rats and resulted in only the clearance of Aβ₄₀ plasma levels by 55% and 65%, respectively.⁸²

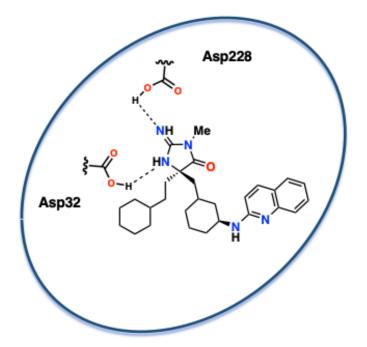


Figure 1.26 Representation of inhibitor 28-bound in the catalytic domain of BACE1 (PDB: 4R95).

1.2.3.5 Aminothiazoline and Aminooxazoline-containing Inhibitors

Much like other non-peptide inhibitor campaigns discussed, the initial aminothiazoline core scaffold was discovered with HTS strategies (Figure 1.27).⁸³ Although inhibitor **29** exhibited moderate activity against BACE1, structural studies revealed that potential *meta*-substituents on the aryl ring could optimize interactions with the catalytic domain (Figure 1.28). Inhibitor **30** was a result of extensive optimization in which the fused bicyclic aminothiazoline was found to have excellent enzymatic and cellular potency against BACE1.⁸³ Moreover, oral administration (30 mg/Kg) of **30** was found to clear 10% of A β_{40} levels which suggests that the compound has good affinity for PgP.

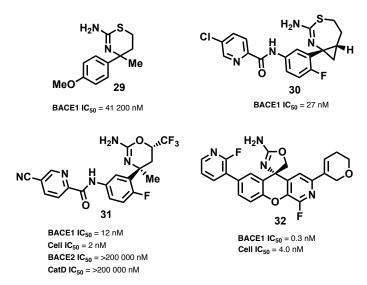


Figure 1.27 Representative examples of aminthiazoline- and aminooxazoline-based inhibitors **29**-**32**.

1.2.3.6 Dihydroquinazoline-containing Inhibitors

The unique hairpin-conformation observed for initial hit **33** is characteristic of the dihydroquinazoline isostere (Figure 1.29).⁸⁴ Structure activity relationships studies were conducted to explore ligands that could accommodate the largely vacant S1' subsite. Introduction of the (*S*)-cyclohexyl moiety was found to vastly improve potency (11 nM K_i) presumably from advantageous hydrophobic interactions in the S1' binding pocket (Figure 1.30). *In vivo* studies in rats resulted in clearance of up to 70% A β_{40} plasma levels but it's high affinity for PgP (efflux ratio 12.2) implies poor penetration of the BBB.⁸⁵ Replacement of the *N*-methyl amide for a substituted methyl thiazole furnished a BACE1 inhibitor **35** with promising inhibitory activity (Enzyme IC₅₀ = 13 nM and Cell IC₅₀ = 21 nM) (Figure 1.30).

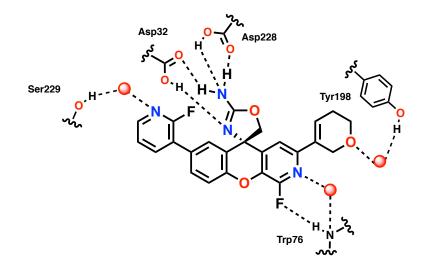


Figure 1.28 Representation of **32**-bound in the catalytic domain of BACE1 (PDB: 4WTU).

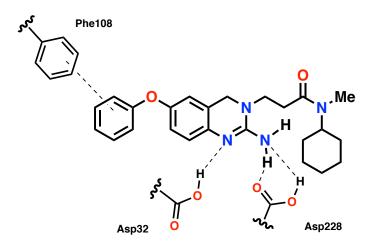


Figure 1.29 Representation of **33**-bound in the catalytic domain of BACE1 (PDB: 2Q11).

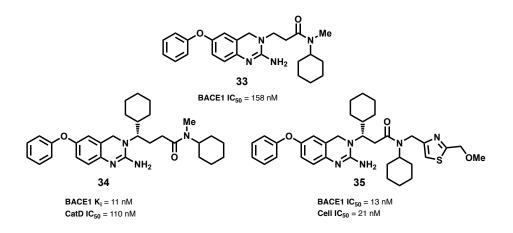


Figure 1.30 Representative examples of dihydroquinazoline inhibitors 33-35

1.2.3.7 Aminoquinoline-containing Inhibitors

A fragment-based approach was utilized to uncover the aminoquinoline scaffold ($K_D = 900 \mu$ M) as a building block for BACE1 inhibitor design (Figure 1.31).⁸⁶ Further SAR studies revealed that

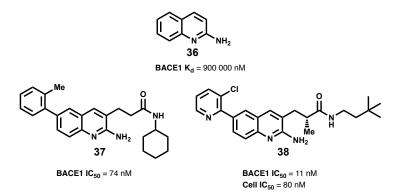


Figure 1.31 Representative examples of aminoquinoline-based inhibitors 36-38.

C6 substitution of the aminoquinoline core as well as installation of a C3 *N*-substituted propionamide led to a number of potent inhibitors.⁸⁶ Inhibitor **37** with a C3 *N*-cyclohexyl amide moiety off the quinoline scaffold exhibited good inhibitory activity (74 nM IC₅₀) Incorporation of

a (*R*)- α -methyl and a bulkier neohexyl propionamide, inhibitor **38**, showed to have improved enzymatic (11 nM IC₅₀) and cellular (80 nM IC₅₀) activity against BACE1 (Figure 1.32).⁸⁶

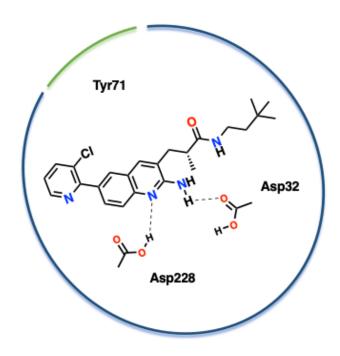


Figure 1.32 Representation of inhibitor 38 within the catalytic domain of BACE1.

1.2.3.8 Pyrrolidine-containing Inhibitors

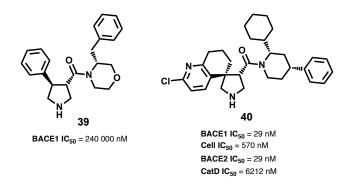


Figure 1.33 Representative examples of pyyrolidine-based inhibitors **39-40**.

The initial hit, inhibitor **39**, of this series of compounds was discovered through the aid of HTS and was found to have poor infinity for BACE1 (240 μ M) (Figure 1.33).⁸⁷ Through extensive SAR studies it was found that the 2,3-substituion of the pyrrolidine core was amenable to further inhibitor design. Moreover, the *cis*-2,4-substituded piperidine moiety of inhibitor **40** was shown to adequately fill a hydrophobic binding pocket located underneath the flap region of the BACE1 active site (Figure 1.34). As a result, the inhibitor **40** exhibited an improved enzymatic activity (29 nM IC₅₀) but a dramatic drop in potency in cell-based studies (570 nM IC₅₀). In addition, compound **40** was more potent against BACE2 while it was >200-fold selectivity against CatD.⁸⁷

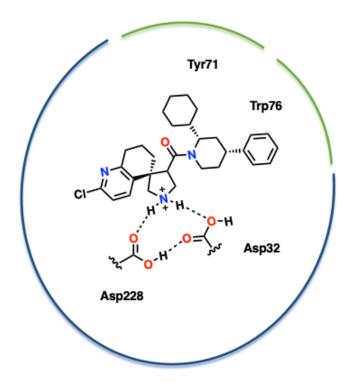


Figure 1.34 Representation of inhibitor 40 within the catalytic domain of BACE1.

1.2.3.9 Macrocyclic-containing Non-peptidic Inhibitors

As discussed earlier, macrocycles provide the opportunity to be able to restrict inhibitors in their bioactive conformation. The rare hairpin conformation observed in the class of inhibitors containing a dihydroquinazoline scaffold provides the opportunity for a macrocyclic inhibitor design strategy.⁸⁴ Inhibitor **41** with a dihydroquinazoline core was found to be exceedingly potent in enzymatic (5.0 nM, K_i) and cellular (7.0 nM IC₅₀) studies (Figure 1.35). Structural analysis of the binding mode of **41** revealed that the cyclohexyl functionality was situated within

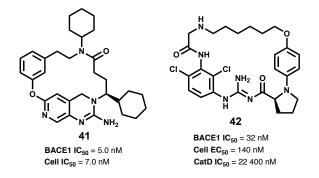


Figure 1.35 Representative examples of macrocyclic-based inhibitors 41-42.

the S1 and S1' subsites (Figure 1.36).⁸⁸ Further, biological evaluation of inhibitor **41** found that the compound was a substrate of PgP and did not exhibit a propensity to clear A β levels. Additionally, macrocycles with an acyl guanidine core have been explored in detail. Inhibitor **42**, containing a 26-membered ring, proved to be a potent BACE1 inhibitor (32 nM IC₅₀) (Figure 1.35).⁸⁹ In a mouse model, inhibitor **42** was subcutaneously administered and found to clear 74% of A β levels found within the serum. In contrast, A β levels in the brain were maintained upon dosing with inhibitor **42**.⁸⁹

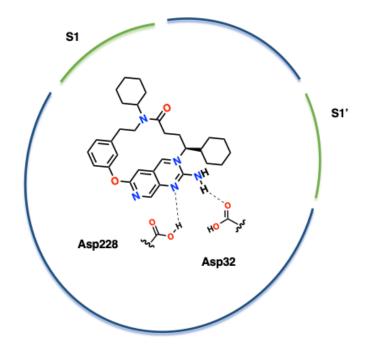


Figure 1.36 Representation of inhibitor 41 within the BACE1 active site.

1.2.4 Clinical Evaluation of BACE1 Inhibitors

Although there have been several fruitful endeavors in regard to BACE1 inhibitor design, the discovery of a successful BACE1 inhibitor in the clinic has proven to be an arduous task. Drug design campaigns that involve neurodegenerative diseases provide unique hurdles when compared to other drug design efforts. In the United States, thirteen potential AD therapies have entered clinical trials. Herein, six compounds, which have reached as far as phase II and III in clinical trials, will be briefly discussed in the following section (Figure 1.37).

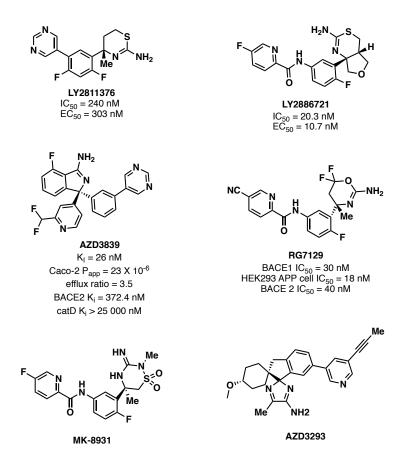


Figure 1.37 Representative examples of drug candidates for AD.

1.2.4.1 Clinical Evaluation of LY2811376

In 2009, Eli Lily initiated phase I of a clinical study for LY2811376. As previously discussed, the inhibitor belongs to the aminothiazoline-based inhibitors. In order to gauge the safety and tolerability of the inhibitor, 61 healthy women and men were entered into a dose dependent study (5 to 500 mg doses) where the inhibitor was administered orally to the patients.⁹⁰ It was found that maximal plasma and CSF levels were reached after 2h and 5h post-dose, respectively. Additionally, a dose of 90 mg resulted in an 80% clearance of CSF A β over 7 h after dosing with LY2811376. More importantly, the inhibitor was found to be tolerable with doses up to 500 mg.⁹¹

Further, a long term rat toxicology study was initiated in parallel with the phase I clinical trial. When doses of 30 mg/kg were administered over a 3 month period it was observed that the rats were developing a retinal toxicity. In result, the inhibitor was pulled from clinical trials prior to the initiation of phase II. A follow up study uncovered that there was no significant retinal toxicity found in participants of the human clinical trials that were conducted in phase 1.⁹¹

1.2.4.2 Clinical Evaluation of LY2886721

The next drug candidate with an aminothiazoline core from Eli Lily, LY2886721, was able to reach phase II of clinical trials. The inhibitor was put through an extensive phase I clinical study that encompassed over 150 patients.⁹² Several dose-dependent studies in which LY2886721 was administered orally were done to evaluate the safety and tolerability of the compound in healthy subjects. In addition, concentrations of the inhibitor as well of the clearance of A β_{40} in the plasma and CSF were measured throughout the study.

Additionally, in 2010 a single-dose dependent study was conducted on healthy adult males and females with the spectrum of dosing being 1 to 200 mg or the administration of a placebo. A multiple-dose dependent study which involved the oral administration of doses in the range of 5-35 mg to 42 healthy adults. Participants of the clinical trial were screened for any clinical benefits of the treatment and clearance of the inhibitor as well as $A\beta_{40}$ within the plasma and CSF.⁹³ Further, LY2886721 was administered to 128 patients that were showing mild symptoms of Alzheimer's disease. Over 26 weeks LY2886721 or a placebo was orally administered in a range of doses (15 mg, 35 mg, 70 mg).⁹⁴ Several cognitive tests as well as monitoring the clearance of $A\beta_{40/42}$ in the plasma and CSF were conducted during the study.⁹⁵ Due to abnormal biochemistry

observed in the liver the phase II clinical trial was immediately terminated by Eli Lily. Currently, Eli Lily has not published the clinical results from the previous studies.⁹⁴

1.2.4.3 Clinical Evaluation of AZD3839

Preclinical studies found that AZD3839 had good enzymatic inhibitory activity as well as a moderate selectivity profile against common aspartic acid proteases.⁹⁶ Several animal studies exhibited that the inhibitor was able to reduce brain and plasma A $\beta_{40/42}$ levels at varying doses. As a result, in 2001 AstraZeneca moved AZD3839, containing an aminopyrimidinone core scaffold, into phase I clinical trials.⁹⁶ 72 healthy patients were given oral capsules as part of a single-dose dependent study (1 to 300 mg dose or placebo). The inhibitor was proven to be tolerable as less patients taking AZD3839 reported adverse effects, 31%, when compared to the cohort taking a placebo, 39%. AZD3839 was able to clear A $\beta_{40/42}$ plasma levels up to 56% and 39% in a dosedependent fashion.⁹⁷ Upon completion of the phase I clinical trial in 2011, Astrazeneca terminated any future plans for clinical studies of AZD3839.

1.2.4.4 Clinical Evaluation of RG7129

In September 2011, Hoffman-La Roche's RG7129, also known as RO5508887, entered clinical trials as a BACE1 inhibitor for the treatment of AD. The inhibitor exhibited great cellular potency, 18 nM cell IC₅₀, but it failed to have any selectivity against common off-site target, BACE2.⁹⁸ Initial clinical studies featured a cohort made up of 49 healthy males. A single-dose dependent study was conducted and plasma levels of the inhibitor and $A\beta_{42}$ were measured for up to 142.5 h post-administration. Dietary effects on the pharmacological properties of RG7129 and the appearance of adverse effects were studied.⁹⁹ A cohort of 42 healthy patients were recruited to investigate the biomarker levels found in the plasma and CSF.¹⁰⁰ Another phase I trial study was carried out to gather information about the safety profile of RG7129 after prolonged administration of the inhibitor.¹⁰¹ In the fall of 2013, Hoffman-La Roche terminated the clinical development of RG7129 without disclosing the results of their clinical studies.

1.2.4.5 Clinical Evaulation of MK-8931

Merck brought their BACE1 drug candidate, MK-8931 (verubecestat), into the clinic in December 2011. Subjects that made up the initial clinical studies were provided with single- and multiple-increasing daily doses over the course of 14 days.¹⁰² In all of these initial studies, MK-8931 was found to be tolerable in all subjects. A dose-dependent reduction of A β_{40} levels in the CSF in both the single-dose and multiple-dose studies were 25-61% and 32 to 94%, respectively.¹⁰² Safety and pharmacokinetic properties of MK-8931 were investigated in 32 patients with mild-to-moderate AD. Volunteers of the study received a once daily oral dose of MK-8931 at varying doses (12 mg, 40 mg, 60 mg) as well as a placebo over 7 days. The A β_{40} and *s*APP β levels in the CSF of the diseased patients were evaluated during the trial.¹⁰³ Moreover, MK-8931 was administered to patients that were inflicted with varying degrees of renal impairment. A one-time oral dose of MK-8931 was given to patients and its pharmacokinetic properties were measured over 120 h: plasma concentration, degree of renal clearance, and excretion through the urinary tract.¹⁰⁴

400 mild-to-moderate AD patients were recruited for an extended safety study that was part of a phase II/III clinical trial. Diseased patients were treated once daily with an oral dose of MK-8931 over the course of 78 weeks and efficacy was evaluated with a myriad of cognitive and pharmacokinetic tests. The second part of the clinical study consisted of a similar dosing regimen but lasted up to 260 weeks.

In late 2013, the Data Monitoring Committee suggested that MK-8931 should proceed to phase II/III clinical trials. At the same time, Merck decided to begin a 104 week phase III trial that consisted of oral administration of 12 or 40 mg once daily in early-onset AD patients. The trial was supposed to be completed in March of 2021.¹⁰⁵ However, Merck decided to abruptly end its

phase 3 clinical trial in early 2018. The company cited that there was a small chance for a positive benefit from continuation of treatment with MK-8931.

1.2.4.6 Clinical Evaluation of AZD3293

Belonging to the nonpeptide aminoimidazole-based inhibitors, AZD3293 (lanabecestat) was brought forward into clinical trials after the termination of drug candidate AZD3893. Initiation of a phase I clinical trial involved the oral administration of a single dose-dependent regime in healthy patients.¹⁰⁶ In order to investigate potential adverse effects, an oral dose of AZD3293 was provided in the range of 1 to 1000 mg or placebo over the course of 10 days.¹⁰⁷ An additional phase I two-part clinical trial was carried out with 47 patients. During part one of the study healthy elderly patients were exposed to an oral solution of 5 mg or greater of AZD3293.¹⁰⁸ The second part of the study consisted of patients that were exhibiting mild-to-moderate AD symptoms. Patients from part one and two were evaluated for adverse effects, plasma and CSF clearance, biomarkers, and clearance of AZD3293.

In order to study possible drug-drug interactions, the drug candidate was co-administered with common FDA approved drugs: itraconazole (anti-fungal), diltiazem (anti-hypertensive), and midazolam (sedative).¹⁰⁹ A cohort of healthy Japanese patients were given single and multiple doses of varying concentrations. The pharmacokinetic profile of AZD3293 and reduction of $A\beta_{40/42}$ concentrations were investigated for the cohort. Additional studies investigated the potential modulation that AZD3293 could have on patients' QT interval.¹¹⁰ Bioavailability studies were conducted in order to observe the difference in uptake of an oral solution versus tablet formulations.

In September of 2014, AstraZeneca partnered with Eli Lilly to further develop AZD3292 as a drug candidate for AD. This culminated in a phase II/III clinical trial that aimed to recruit over

2,000 patients with mild AD symptoms.¹¹¹ The diseased patients were orally administered AZD3293 (LY3312814) once daily at a dose of 20 or 50 mg for 104 weeks. However, in June 2018 the clinical trial was terminated due to lack of efficacy observed in patients.

With as many as 13 drug candidates having gone through extensive clinical trials, the two recent late phase terminations of the clinical trials of MK-8931 and AZD3293 provides a sobering reminder of the difficulties that come along with drug development of neurodegenerative diseases such as AD. However, the wealth of knowledge that has been gathered in regard to BACE1 drug design continues to suggest that BACE1 is a viable target for AD. Current advancements in BACE1 drug development provide hope that a successful clinical outcome is on the horizon.

1.3 Further Development of Lead Compound, GRL-8234

With the absence of a successful BACE1 inhibitor within the clinic, Alzheimer's disease drug development continues to be a significant hurdle in the realm of drug discovery. Our laboratory has been a pioneer and leader in the search of a clinically viable BACE1 inhibitor. One of the promising inhibitors that has been a product of these endeavors is GRL-8234, **11** (Figure 1.12). As previously discussed, **11** is an exceedingly potent (1.0 nM K_i) and moderately selective inhibitor (BACE2 K_i = 137 nM & CatD K_i = 81 nM) against BACE1.⁶⁹

Further, GRL-8234 was subjected to a myriad of proof-of-concept studies. Initial studies involved the administration of **11** *via* intraperitoneal injection which exhibited a clearance of interstitial A β_{40} levels by as much as 65% over a duration of 12 h.⁶⁹ An additional long term transgenic (Tg2576) mouse model study was carried out with the administration of a solution of GRL-8234 *via* implanted osmotic pumps over 220 days; this resulted in 65% clearance of A $\beta_{40/42}$ levels when compared to the control cohort.⁶⁸ Treatment of **11** in a mouse model over

approximately 7 months showed better results when compared to a control group that participated in cognitive tests such as the Morris water maze.⁶⁸

Recent animal studies with 5XFAD transgenic mice were completed with mice at different stages of disease progression. Younger 5XFAD mice (4 months), which were observed to have moderate A β plaque deposition, exhibited a return in cognitive function after daily doses (33.4 mg/kg) over 2 months. In contrast, older 5XFAD mice (10 months) with a severe amount of plaque deposition remained cognitively impaired when treated with the same regimen of GRL-8234.¹¹² In addition, AD biomarkers in the older mice suggested that GRL-8234 failed to deter the harmful mechanisms that are responsible for the increased accumulation of A β plaque in a diseased brain. Nonetheless, GRL-8234 proves to be well tolerated and safe in animal models during short- and long-term studies.¹¹² Therefore, it continues to be considered a viable lead compound that is a prime candidate for further drug development in hopes to furnish a successful outcome within the clinic. Herein, the design strategy, synthesis, and biological evaluation of a novel class of BACE1 inhibitors that are inspired by GRL-8234 will be discussed in detail

1.3.1 Optimization of Core Scaffold of BACE1 Inhibitors

A successful drug candidate must have the ability to be able to cross the BBB, neuronal, and other cell membranes.¹¹³ Previous studies have installed fluorines within traditional transitionstate mimics to be able to optimize the pharmacological properties of BACE1 inhibitors.^{53,63,114} For instance, peptidomimetic inhibitors **43** and **44** installed a 3,5-difluorophenylmethyl moiety as a P1 ligand with both hydroxyethylamine and hydroxyethylene transition-state isosteres (Figure 1.38).^{115,116}

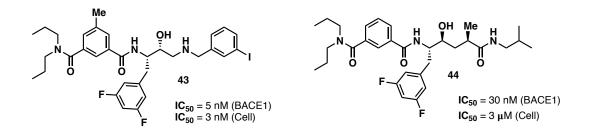
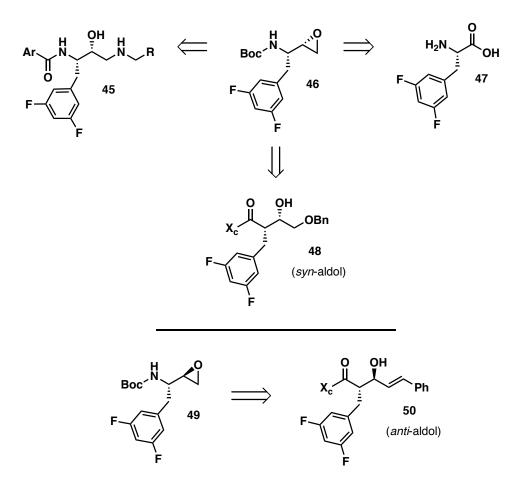


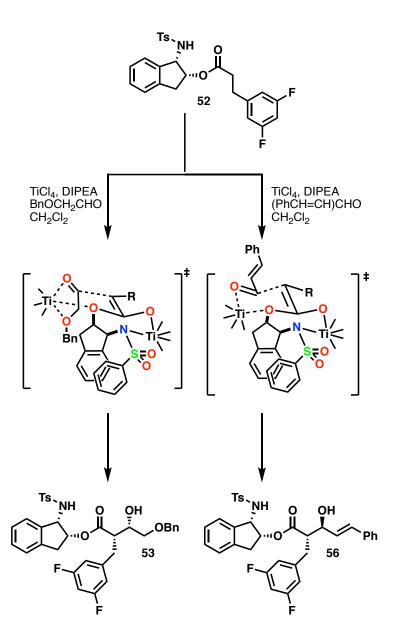
Figure 1.38 Representative examples of BACE1 inhibitors 45 and 46 containing a difluoro isostere.

BACE1 inhibitors that utilize a non-hydrolyzable dipeptide isostere containing a phenylalanine P1 ligand are prevalent in numerous potent, selective, and cell permeable inhibitors. The core scaffold of inhibitor **45** is typically prepared through the nucleophilic addition of an appropriate amine with an optically active phenylmethyl epoxide **46** (Scheme 1.1).^{63,117} Stereoselective synthesis of the desired phenylmethyl epoxides are usually furnished by utilizing optically pure 3,5-difluorophenyl alanine **47**.¹¹⁸ A novel approach to furnish the 3,5-difluorophenyl alanine containing core scaffold can be realized from *tert-butyl-*((*S*)-1-(*S*)-oxiran-2yl)-2-phenylethyl carbamate **46**.



Scheme 1.1 Reterosynthetic design strategy for preparation of optically active epoxides 46 and 49.

Our laboratory envisaged that an asymmetric *syn*-aldol can be used as a key step in route to the valuable building block, difluoroepoxide 46.^{119,120} The *syn*-aldol adduct 48 establishes a route to 46 by cleavage of the chiral auxiliary (Xc) and subsequent Curtius rearrangement of the resulting acid to afford the crucial amine functionality (Scheme 1.1). The diastereocontrol of the aldol additions can be explained by the stereochemical model shown in scheme 1.2. Utilizing a monodentate and bidentate aldehyde will lead to stereo-defined aldol adducts, *anti*- and *syn*adducts

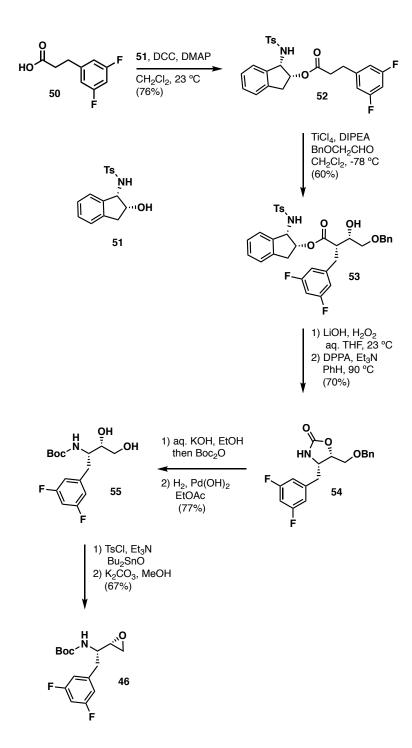


Scheme 1.2 Representative stereochemical model for the syn- and anti-aldol additions involving titanium-mediated (Z)-enolates.

respectively.^{119–121} Analysis of the transition state in previous work has revealed that the ether oxygen of a bidentate aldehyde, such as (benzyloxy)acetaldehyde, can coordinate with TiCl₄ which results in the benzyloxy substituent to be positioned in a pseudo axial orientation. As a result, the reaction of a (Z)-titanium enolate with a precomplexed bidentate aldehyde would provide the *syn*-aldol addition product with excellent diastereocontrol. Conversely, identical aldol addition

conditions with a monodentate aldehyde, *trans*-cinnamaldehyde, proceed through an expected Zimmerman-Traxler transition state to provide the *anti*-aldol product **50** almost exclusively. The following provides a protocol for diastereoselective preparation of (2R,3S)-1,2-epoxy-3-(Boc-amino)-4-(3,5-difluorophenylmethyl)-butane **46** and its corresponding diastereomer **49**.

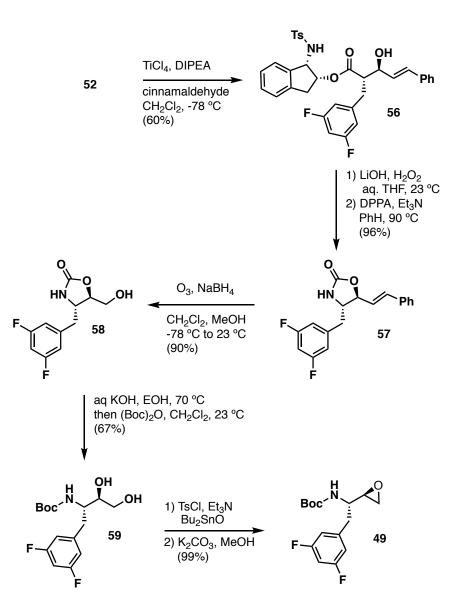
Initially, we explored an ester-derived titanium enolate based asymmetric aldol to yield syn- and anti-aldol adducts for the preparation of optically active oxiranes, 46 and 49.¹¹⁹ Scheme 1.3, depicts the protocol used to prepare oxirane 46 where easily accessible 3,5difluorohydrocinnamic acid, prepared in multi-gram quantities as outlined in the literature, is used as a starting point. Treatment of acid 50 with commercially available auxiliary, N-tosyl-1aminoindan-2-ol, 51 with DCC along with catalytic DMAP in CH₂Cl₂ at 23 °C at 18 h provides ester 52 in 76% yield.¹²⁰ Exposure of ester 52 to a solution of TiCl₄ followed by treatment with Hünig's base in CH₂Cl₂ at 0 °C and warmed to 23 °C which was stirred for 2 h at the same temperature. Precomplexing (benzyloxy)acetaldehyde with TiCl₄ at -78 °C and slow addition of the titanium enolate over 5 minutes provided the syn-aldol adduct 53 in 60% yield as a single diastereomer by ¹H NMR.¹¹⁹ Hydrolysis of the chiral auxiliary of **53** with an aqueous solution of lithium hydroperoxide at 0 °C which was allowed to stir overnight at 23 °C to furnish the desired acid. In refluxing benzene, the acid was treated with diphenylphophorazidate and triethylamine for 12 h to afford the oxazolidinone 54 in 70% yield. Diol 55 was prepared in a two-step sequence: base mediated hydrolysis of 54 in the presence of KOH, exposure to di-*tert*-butyl dicarbonate in aqueous CH₂Cl₂ at 23 °C for 4 h. Palladium catalyzed reductive cleavage of the benzyl ether in the presence of a hydrogen atmosphere in ethyl acetate at 23 °C provided diol 55 in 77% yield. Regioselective monotosylation of 55 was done by treatment with dibutyltin oxide (25 mol%) in the presence of *para*-toluenesulfonylchloride and triethylamine at 23 °C for 4 h.¹²²



Scheme 1.3 Preparation of **46** by utilizing a syn aldol as a key step.

Immediate exposure of the tosylate with potassium carbonate at 0 °C followed by 1 h at 23 °C provided the (S)-2-(3,5-difluorophenyl)-(S)-oxiranyl ethyl carbamate **46** in 67% in two-steps.¹²²

The route provided the 3,5-difluoroepoxide in good yields and was shown to be amenable to multigram scale up for the preparation of BACE1 inhibitors.



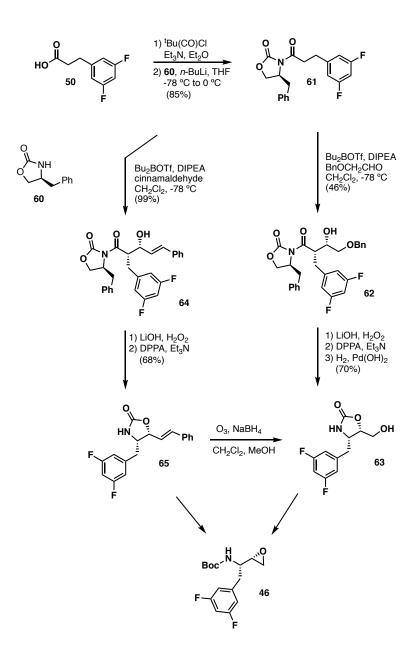
Scheme 1.4 Preparation of **49** by utilizing an anti-aldol addition as a key step.

Preparation of oxirane **49** was furnished by utilizing a diastereoselective *anti*-aldol with *(E)*-cinnamaldehyde as a key step (Scheme 1.4).¹²¹ In the same way, the corresponding titanium enolate was generated by treating **52** with a 1M solution of TiCl₄ in CH₂Cl₂ in the presence of

Hünig's base. Upon treatment with precomplexed (*E*)-cinnamaldehyde at -78 °C for 3 h furnished *anti*-aldol adduct **56** as one diastereomer (confirmed by ¹H and ¹³C NMR). Further, saponification of **56** with lithium hydroperoxide in aqueous tetrahydrofuran and a subsequent Curtius Rearrangement yielded oxazolidinone **57** in 96% over a two-step sequence. Ozonolytic cleavage of the styrenyl moiety in a (4:1) mixture of CH_2Cl_2 and MeOH at -78 °C was subjected to sodium borohydride mediated reduction to provide **58** in 90% yield. The two-step protocol discussed earlier was used, base-mediated hydrolysis and *N*-Boc protection, to yield the desired diol **59** in 67% yield over two steps. Selective monotosylation followed by ring closure in the presence of potassium carbonate in MeOH at 23 °C furnished (*S*,*R*)-3,5-difluorophenylmethyl oxirane **49** in 99% yield.¹²²

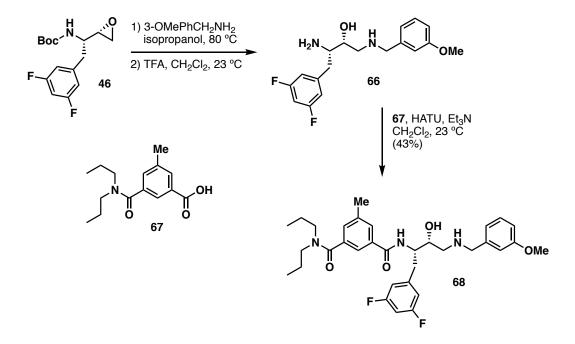
As shown in scheme 1.5, the utilization of Evans' diastereoselective *syn*-aldol as a key step to provide oxirane **46** was also explored as an alternative route. Preparation of the optically active carboxamide **61** was done by the corresponding mixed anhydride, formed *in situ* with pivaloyl chloride, being treated with lithiated oxazolidinone **60**.¹²³ The *syn*-aldol product **62** was prepared through an Evan's diastereoselective aldol addition to (benzyloxy)acetaldehyde in the presence of *N*,*N*-diisopropylethylamine and dibutylboron trifluoromethanesulfonate (Bu₂BOTf) in CH₂Cl₂ at -78°C as exclusively one diastereomer.¹²³ The isolated *syn*-aldol product **62** was converted to the chiral oxazolidinone **63** over three chemical steps: hydrolysis of the chiral auxiliary with lithium hydroperoxide in aqueous tetrahydrofuran and a Curtius Rearrangement in the presence of DPPA and triethylamine at 90 °C, and palladium catalyzed reductive cleavage of the benzyl ether. Utilizing conditions described previously, epoxide **46** can be accessed in three additional chemical steps. In addition, we explored an alternative route to **46** in order to expand the utility of the

methodology (Scheme 1.5). In this revised route, *trans*-cinnamaldehyde was used in our Evan's diastereoselective aldol addition.



Scheme 1.5 Preparation of **46** by utilizing Evan's diastereoselective syn-aldol addition as a key step.

The diastereoselective aldol addition went smoothly with the previously discussed 3,5difluorohydrocinnamic acid derivative and *trans*-cinnamaldehyde to give the *syn*-aldol product **64** in 99% yield. This provides a significant improvement from our aldol addition with (benzyloxy)aldehyde in our previous strategy. In addition, trans-cinnamaldehyde (25 g/\$20.80) is markedly less expensive than (benzyloxy)acetaldehyde (5 g/\$159.00). The styrenyl oxazolidinone **65** was prepared by base-mediated hydrolysis and concomitant Curtius rearrangement over 2 steps in 68% yield. Ozonolytic cleavage of **65** provided alcohol **63** that can be converted to epoxide **46** over three steps.



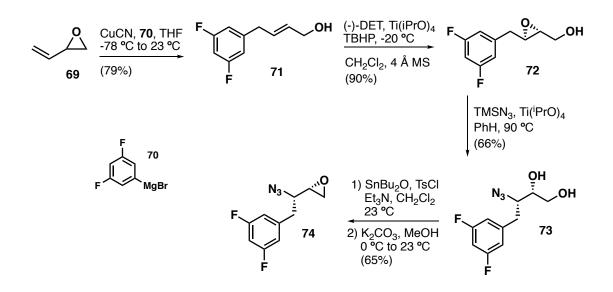
Scheme 1.6 Preparation of BACE1 inhibitor 68 from optically active oxirane 46.

We employed *tert*-butyl((*S*)-2-(3,5-difluorophenyl)-1-((*S*)-oxrian-2-yl)ethyl)carbamate for the preparation of known inhibitor **68** (Scheme 1.6). Optically active oxirane **46** was submitted to nucleophilic epoxide opening in the presence of 3-methoxybenzylamine in refluxing isopropanol followed by deprotection with trifluoroacetic acid provided amino alcohol **66**. Acid **67** was coupled to amino alcohol **66** in the presence of HATU and triethylamine to provide inhibitor **68** in 43% yield over three steps.¹²⁰ The following methodology establishes an amenable route towards the preparation of aminoalkyl epoxides **46** and **49** with a 3,5-difluorophenylmethyl substituent using an asymmetric aldol addition reaction as the key step.¹²⁰ In order to install the desired amine functionality a Curtius Rearrangement was carried out in refluxing benzene. The synthetic strategy establishes a modular, scalable and efficient route towards valuable building blocks that can be used to prepare a wide array of inhibitors.

1.3.1.1 Alternative Preparation of Core Scaffold: Azo Epoxide

Additionally, we have prepared the core scaffold of BACE1 inhibitors in an alternative method. Desired alkyl azo epoxides have been prepared previously in the literature to prepare hydroxyethylamine isosteres for inhibition of aspartic acid proteases, such as HIV-1 protease.¹²⁴ In accord with previous literature, allyl alcohol can **71** can prepared by 1,4-addition of butadiene monoxide **69**.¹²⁴ This provides the allyl alcohol **71** that can be subjected to asymmetric Sharpless epoxidation to provide the optically active oxirane **72**. Further, regioselective azidation of **72** in presence of trimethylsilyl azide and titanium(IV) isopropoxide furnishes 1,2-diol **73**.¹²⁵ Lastly, a two step ring closure process is carried out to yield the optically pure 3,5-difluorophenylmethyl azo epoxide **74** which can be used to prepare a wide variety of isosteres for protease inhibitor design campaigns.

Commercially available butadiene monoxide **69** was treated with 3,5difluorophenylmagnesium bromide **70** in the presence of catalytic copper cyanide in tetrahydrofuran at -78 °C for 1.5 h in a 79% yield (Scheme 1.7). The resulting allylic alcohol **71** was subjected to asymmetric Sharpless epoxidation conditions with (-)-diethyl-*D*-tartrate, *tert*butylhydroperoxide, and titanium(IV) isopropoxide at -20 °C to provide epoxide **72** in excellent yields and enantioselectivity. A regioselective epoxide opening was carried out with diazidodiisopropoxytitanium, which was prepared *in situ* by treatment of trimethylsilyl azide with titanium(IV) isopropoxide, in refluxing benzene to provide diol **73** in a moderate yield.¹²⁵ Optically active azido epoxide **74** was prepared over two chemical steps in good yields: regioselective tosylation in the presence of catalytic dibutyltin oxide, 4-dimethylaminopyridine, tosyl chloride and triethylamine in CH₂Cl₂ at 23 °C for 12 h and K₂CO₃ mediated ring closure in methanol at 0 °C for 3 h. The isolated azido epoxide **74** was used in the preparation of the BACE1 inhibitors discussed in the following discussion.¹²²



Scheme 1.7 Preparation of azo epoxide 74 from commercially available butadiene monoxide 69.

1.3.2 Optimization of P1' Ligand: Design & Synthesis of Spirocyclic Amines

As previously discussed, one of the hallmark challenges in AD drug development is that AD is a chronic disease and a drug must be administered throughout the life of a patient. As a result, a successful BACE1 inhibitor must be selective against other common off-site targets, namely BACE2 and CatD.^{63,94} Several laboratories, including our laboratory, have targeted opportune interactions within the flap region of the catalytic domain in a pursuit to prepare potent

and selective BACE1 inhibitors. The P1' 3-methoxybenzylamine of GRL-8234 is situated conveniently to take advantage of a slew of hydrophobic and hydrogen bonding interactions. Taking a closer look at a GRL-8234-bound BACE1 X-ray crystal structure, it appears that a P1' α - and α , α -substituted benzyl amine can potentially access additional interactions in the BACE1 active site (Figure 1.39).⁶⁹ It possible that small- and medium-sized spirocyclic rings can accommodate the binding pocket. Moreover, the 3-methoxy substituent of the benzylamine does not participate in any additional interactions with the active site so a survey of substituents with various electronic and steric profiles can lead to further optimization. In the following section, the synthetic design and preparation of the proposed α , α -spirocyclic benzylamines as P1' ligands will be discussed in length.

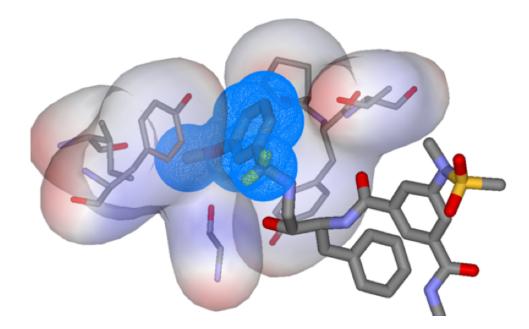
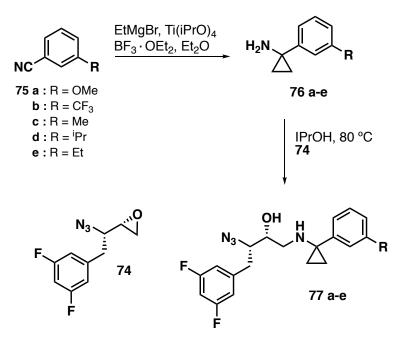


Figure 1.39 Stereoview of GRL-8234-bound BACE1 and its interactions with the flap region of the catalytic active site. (Methylene protons of benzyl amine shown in yellow for clarity)

1.3.2.1 Preparation of Spirocyclic Cyclopropyl Benzylamines

Initially, installation of spirocyclic cyclopropanes were investigated at the benzylic position of the 3-methoxybenzylamine. Simmons-Smith cyclopropanation conditions are often the most commonly used method to efficiently furnish cyclopropanes.^{126–128} In order to furnish the desired spirocyclic benzyl amines, α , β -unsaturated esters can be used to provide the spirocyclic



Scheme 1.8 Preparation of azo alcohols 77a-e with a modified Kulinkovich serving as a key step.

cyclopropyl esters through a Simmons-Smith or Corey-Chaykovsky protocol^{129–131}. Upon saponification of the ester followed by Curtius Rearrangement conditions could furnish the cyclopropyl amine. However, the deactivation of the olefin caused by an electron withdrawing moiety, such as an ester, can lend to sluggish reactions and poor yields when traditional conditions are used to prepare the cyclopropane. An alternative approach involves the use of a modified Kulinkovich reaction where treatment of nitriles with alkyl grignard and stoichiometric titanium(IV) isopropoxide has been extensively shown in the synthesis of cyclopropyl amines.^{132,133} Moreover, it has been shown that the cyclopropyl amines (Figure 1.40) can be prepared over a broad scope of substrates which makes it ideal for the preparation of several amines in a structure activity relationship (SAR) study (Figure 1.41).

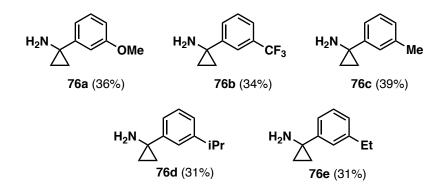


Figure 1.40 Structures of cyclopropyl amines 76a-e.

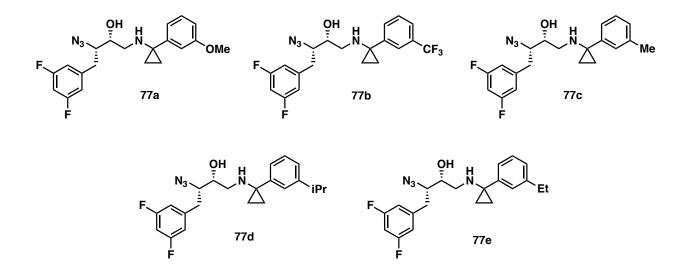


Figure 1.41 Structures of azo alcohol isosteres 77a-e.

Our laboratory utilized the modified Kulinkovich conditions to produce a number of cyclopropyl benzylamines as P1' ligands. Treatment of the commercially available nitrilearenes **75a-e** with titanium(IV) isopropoxide with ethylmagnesium bromide in ether at -78 °C provides a reactive titanacyclopropane that can react with nitriles to provide an azatitanacycle which can be

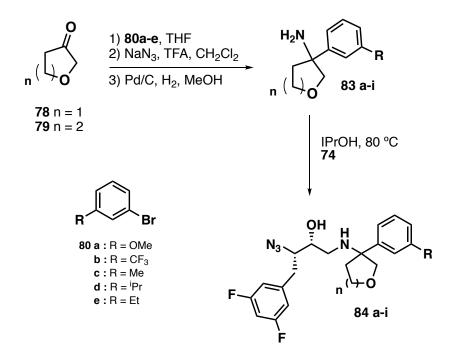
quenched with boron trifluoride diethyl etherate to provide cyclopropyl amines **76a-e** in modest yields (Scheme 1.8).¹³³ Epoxide opening of **74** with selected amines **76a-e** in refluxing isopropanol for 12 h provided the azido alcohols **77a-e** in good yields over two steps in moderate to excellent yields.¹²⁴

1.3.2.2 Preparation of Racemic Heterospirocyclic Benzylamines

In addition to cyclopropylamines, it was envisaged that small- to medium-sized heterocyclic rings can take advantage of not only hydrophobic interactions within the flap region but also pick up additional hydrogen bonding interactions. Our laboratory has explored a racemic preparation of both spirocyclic tetrahydrofurans and tetrahydropyrans.

A common approach to preparation of the proposed heterospirocycles is the addition of an appropriate organometallic reagent, often generated *in situ*, to widely commercially available oxocyclic ethers. Previously in the literature, it has been shown that the desired spirocyclic amines can be made in three steps: nucleophilic addition to an appropriate ketone, acid-mediated substitution with sodium azide, and reduction over catalytic Pd/C in a hydrogen atmosphere.¹³⁴ As a result, we elected to use dihydrofuran-3-one **78** and dihydropyran-3-one **79** to be able to furnish oxospirocyclic benzylamines in a racemic protocol. The synthetic strategy for the preparation of the aforementioned amines is discussed in detail below (Scheme 1.9).

The appropriate oxo-cyclic ethers **78** and **79** were treated with *in situ* prepared *meta*substituted arylmagnesium bromides **80a-e** in refluxing tetrahydrofuran for 1 h to furnish tertiary alcohols **81a-j** (Scheme 1.10). The resulting alcohols **81a-j** were subjected to trifluoroacetic acid in the presence of sodium azide at 0 °C and was allowed to stir for 24-48 h at 23 °C to yield azides **82a-j**. It should be noted that depending on the substituent of the aryl ring and size of the cyclic ether the β -elimination product was observed as a minor product. Reductions of the azides **82a-j** were carried out in the presence of catalytic Pd/C in a hydrogen atmosphere for 12 h to provide the desired oxo-spirocyclic benzylamines **83a-j** (Figure 1.42). As discussed above, the epoxide **74** was subjected to ring opening conditions by treatment with appropriate amines **83a-j** in refluxing isopropanol to furnish isosteres **84a-j** in good yields over four chemical steps (Figure 1.43).¹²⁴



Scheme 1.9 Preparation of spirocyclic benzylamines 84a-j from commercially available from oxocyclic ethers **78** and **79**.

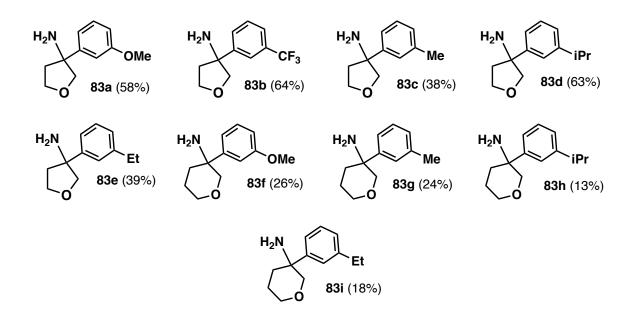


Figure 1.42 Structures of racemic spirocyclic ethers 83a-i.

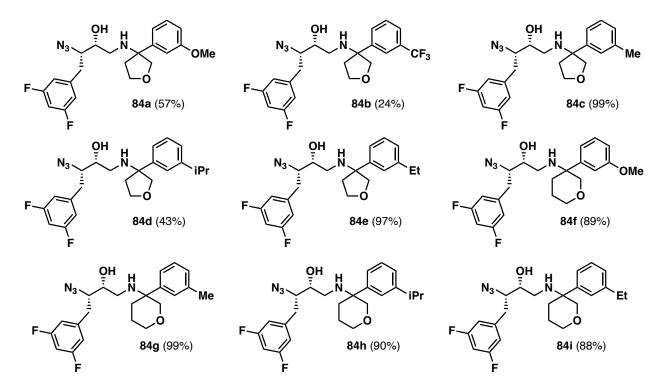
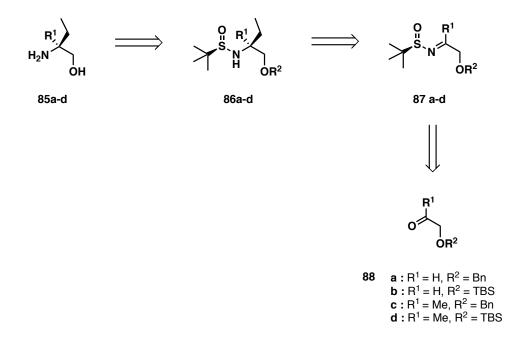


Figure 1.43 Structures of azo alcohol isosteres 84a-i

1.3.2.3 Diastereoselective Approach to Heterospirocyclic Benzylamines

Ellman's auxillary has been used extensively in the literature to be able to prepare optically active amines for various applications.¹³⁵ More specifically, Ellman and co-workers have prepared optically active 1,2-amino alcohols **85a-d** and precursors **86a-d** in good yields and stereoselectivity from the addition of various organometallic reagents to *tert*-butylsulfinyl aldimines **87a-b** and ketimines **87c-d** which contain α -benzyloxy and α -silyloxy-substituents (Scheme 1.10).^{136,137}



Scheme 1.10 Ellman's and co-workers reterosynthetic design strategy towards optically active 1,2amino alcohols **85a-d**.

Where the imines were prepared through condensation of α -benzyloxy or α -silyloxy methyl ketone **88a-d** with an optically active *tert*-butylsulfonamide.¹³⁷ Interestingly, it was found that inverse stereoinduction, addition from *Re* face, from what has been previously reported in the literature was observed for grignard additions to alkyl or aryl-substituted α -benzyloxy and α -

silyloxy *N*-sulfinyl aldimines. This inverse stereoinduction can be explained by the transition state analysis shown in figure 1.44.^{136,137} Moreover, it was found that analogous *N*-sulfinyl ketimines that were subjected to grignard additions did not experience the same inverse stereoinduction, addition from the *Si* face, as the proceeding *N*-sulfinyl aldimines (Figure 1.45).^{137–139} As a result, the grignard additions proceeded through the expected six-membered transition state, shown in figure 1.45, observed with alkyl and aryl *N*-sulfinyl imines in the literature. In an effort to prepare the desired oxo-spirocyclic benzylamines in an enantioselective manner, our laboratory has explored a route that utilizes a diastereoselective allylation of aryl *N*-sulfinyl ketimines **92a-c** as a key step.

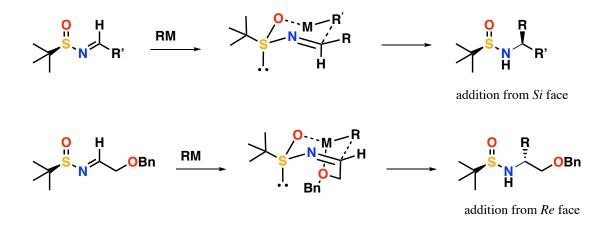


Figure 1.44 Explanation of reverse stereoinduction observed for grignard additions to α-benzyloxy and α-silyloxy N-sulfinyl aldimines

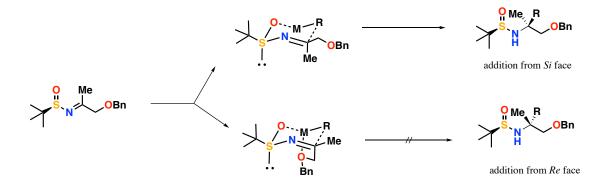
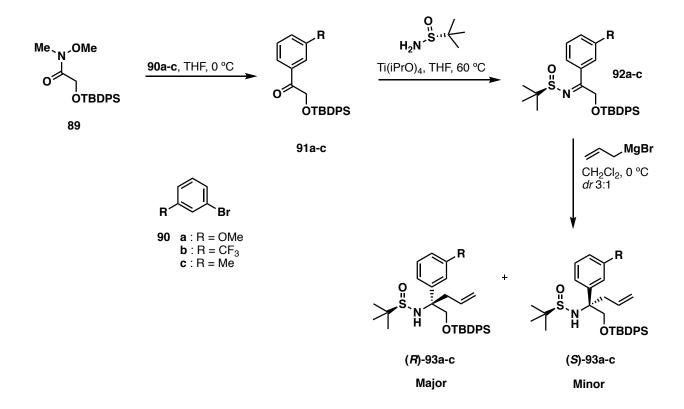


Figure 1.45 Explanation of a return to expected stereoselectivity for grignard additions to α -benzyloxy and α -silyloxy N-sulfinyl ketimines.

Initial studies involved the diastereoselective allylation of aryl-substituted α -silyloxy *N*-sulfinyl ketimine **92a-c** prepared at a gram scale from the appropriate aryl-substituted α -(silyloxy)ketone **91a-c** (Scheme 1.11). The resulting α,α -substituted *N*-sulfinyl amine (**R**)-**93a-c** is proposed to be a common intermediate that can be utilized to furnish both THF- and THP-based spirocyclic benzylamines, (**R**)-**96a** and (**R**)-**99a** respectively. In order to furnish the THF-based spirocycle, ozonolytic cleavage of (**R**)-**93a** followed by a reductive workup would provide the alcohol (**R**)-**94a** (Scheme 1.12). Deprotection of the silylether upon treatment with *tert*-butylammonium fluoride provided diol (**R**)-**95a** followed by a ring closure protocol would furnish the corresponding spirocyclic ether (**R**)-**96a**. Additionally, the THP-based derivatives could be accessed through hydroboration-oxidation of the (**R**)-**93a** to afford the desired alcohol (**R**)-**97a** (Scheme 1.13). Following the same protocol discussed above, it was proposed that the desired spirocycle (**R**)-**99a** could be obtained. The proposed synthetic strategy to prepare the desired spirocyclic amines will be discussed in detail.



Scheme 1.11 Preparation of α , α , α -substituted N-sulfinyl amines (**R**)-93a-c and (**S**)-93a-c via a diastereoselective allyl grignard addition to an optically active aryl α -silyloxy N-sulfinyl ketimine 92a-c as a key step.

The aryl ketones **91a-c** can be prepared by addition of arylmagnesium bromide **90** in tetrahydrofuran at 0 °C to the corresponding weinreb amide **89** to provide the desired product **91a-c** in excellent yields (Scheme 1.11). Condensation of the aryl α -silyloxy ketone **91a-c** in the presence of titanium(IV) isopropoxide and (*R*)-*tert*-butyl-sulfonamide in toluene at 80 °C for 12 h furnished the product in moderate yields. Addition of allylmagnesium bromide to the aryl *N*-sulfinyl ketimine **92a-c** in CH₂Cl₂ at 0 °C for 1 h gave the corresponding sulfinyl amines (*R*)-**93a-c** and (*S*)-**93a-c** as an inseparable diastereomeric mixture of 3:1 (determined by ¹HNMR) and in excellent yields (Figure 1.46). In an effort to assign configuration, we envisaged that the grignard addition follows the mnemonic discussed previously in the work of Ellman and co-workers (Figure 1.45).¹³⁷

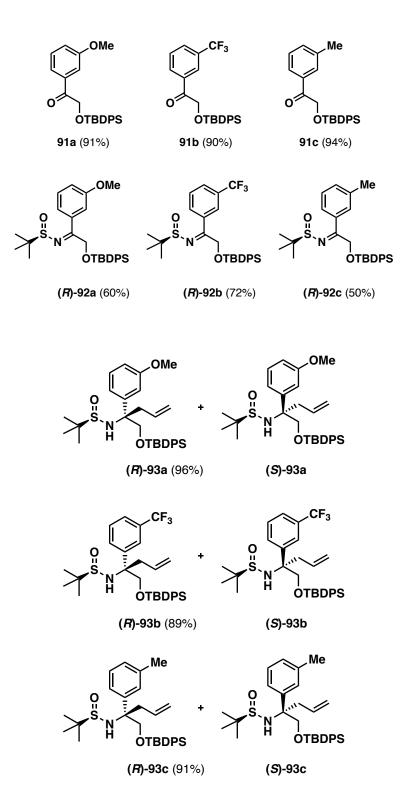
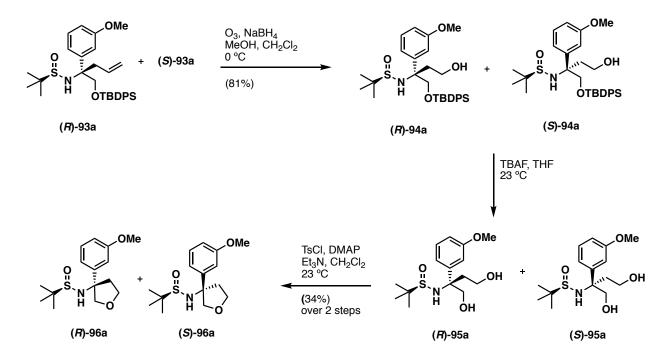
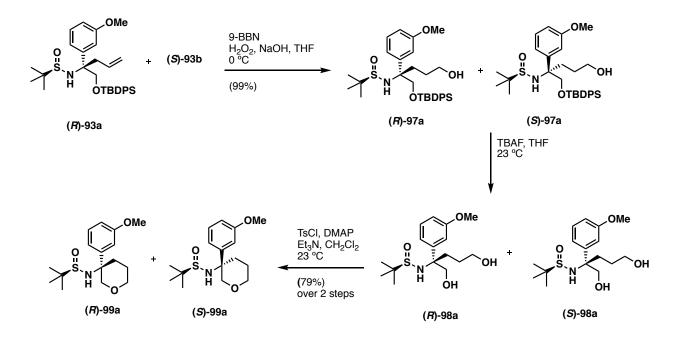


Figure 1.46 Structures from the diastereoselective preparation of 93a-c.



Scheme 1.12 Preparation of highly functionalized spirocylic tetrahydrofuran (**R**)-96a and (**S**)-96a from -trisubstituted N-sulfinyl amine (**R**)-93a and (**S**)-93a.

At this point of the methodology the *meta*-methoxy-substituted derivative as a mixture of diastereomers, (R)-93a and (S)-93a, was carried forward for optimization of the ring closure strategy. Ozonolytic cleavage of (R)-93a and (S)-93a in a 4:1 mixture of CH₂Cl₂ and MeOH at - 78 °C followed by treatment with sodium borohydride at 0 °C in MeOH for 1 h provided alcohol (R)-94a and (S)-94a in good yields (Scheme 1.12). Deprotection of the *tert*-butyldiphenylsilyl ether was carried in the presence of *tert*-butylammonium fluoride in tetrahydrofuran at 23 °C for 3 h provided diol (R)-95a and (S)-95a. The subsequent cyclization was done in the presence of tosyl chloride, 4-dimethylaminopyridine, and triethylamine in CH₂Cl₂ at 23 °C for 12 h afforded the spirocyclic tetrahydrofuran (R)-96a and (S)-96a as a mixture of diastereomers in moderate yields.



Scheme 1.13 Preparation of highly functionalized spirocyclic tetrahydropyran (R)-99a and (S)-99a from N-sulfinyl amine (R)-93a and (S)-93a.

To access the spirocyclic tetrahydropyran, common intermediates (R)-93a and (S)-93a were treated with 9-borabicyclo(3.3.1)nonane in tetrahydrofuran at 0 °C followed by hydrogen peroxide (30% w/w in H₂O) and aqueous sodium hydroxide for 15 h at 0 °C provided alcohols (R)-97a and (S)-97a in moderate yields (Scheme 1.13). Following the same, deprotectioncyclization protocol outlined above led to good yields of (R)-99a and (S)-99a. Further studies with additional derivatives, with the exception of the 3-methoxy derivative 97a, revealed that the N*tert*-butylsulfinyl amine was a liability for the favorable cyclization of diols (R)-98a and (R)-98a. We later divulged that replacing the N-*tert*-butylsulfinyl amine with a N-protected carbamate, such as benzylcarbamate or *tert*-butyl-carbamate, would lead to improved yields of the desired spirocyclic THP. Development of this methodology is ongoing, our laboratory is working towards a more selective diastereoselective allylmagnesium bromide addition and assignment of configuration of the quaternary center of the spirocycles. To the best of our knowledge, the methodology serves as the first reported route for the stereoselective preparation of heterospirocyclic benzylamines. Moreover, it provides a method that is amenable for multigram preparation of valuable building blocks, such as 1,2-amino alcohols and α,α -substituted amino acids.

1.3.3 Preparation of P2-ligand: 7,6,5-Tricyclic Indole

The highly peptidic nature of the P2 isophthalamide containing an *N*-methylsulfonamide substituent can be vulnerable to hydrolysis *via* amidases. In previous studies, our laboratory has succeeded in replacing this P2 isophthalamide with a non-peptidic 7,6,5-tricyclic indole which has been shown to retain crucial hydrogen bonding interactions within the non-prime binding pockets (Figure 1.47).^{73,140}

Indole 101, can be prepared from 4-amino-3-nitro-benzoic acid 100 over 7 chemical steps as described by Charrier and co-workers (Scheme 1.15).¹⁴¹ Preparation of α , β -unsaturated sulfonamide 103 was done by addition of 2-chloroethanesulfonyl chloride 102 in the presence of 4-dimethylaminopyridine and pyridine in CH₂Cl₂ for 48 h to provide the product which was taken to the next step without further purification. Trimethyl-substituted 7,6,5-tricyclic indole can be prepared by treatment of 103 with sodium hydride followed by a large excess of methyl iodide at 23 °C for 3 h furnished 104 in a 16% yield over two steps. Saponification of 104 with sodium hydroxide in a mixture of ethanol and tetrahydrofuran at 50 °C for 12 h provided the desired acid 105 in an 81% yield (Scheme 1.14).¹⁴²

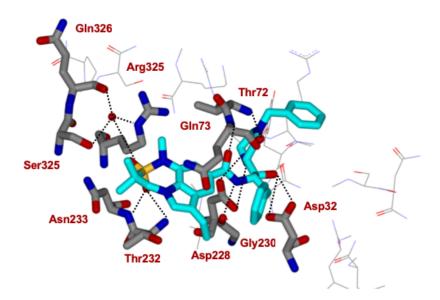
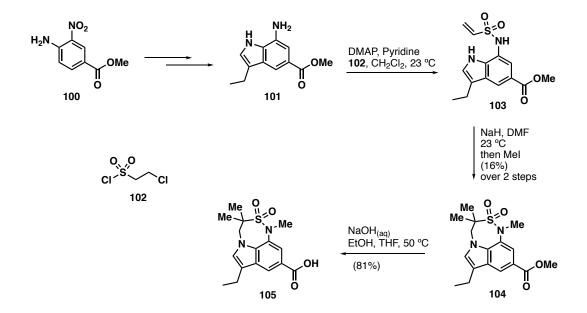


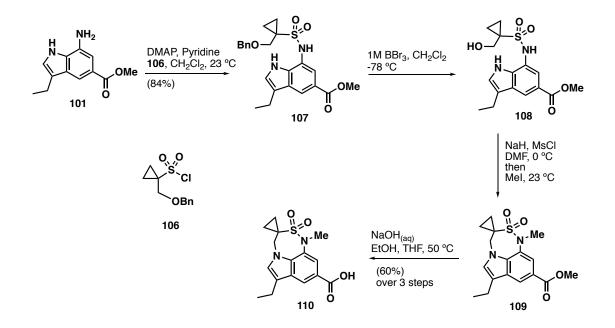
Figure 1.47 Inhibitor-bound BACE1 x-ray crystal structure depicting interactions of the 7,6,5tricyclic indole (shown in blue) in the non-prime subsites of the BACE1 active site.

Preparation of α , α -cyclopropyl-substituted 7,6,5-tricyclic indole was carried out utilizing the previously established method. Initially, 7-amino indole **101** was treated with sulfonyl chloride **106** along with 4-dimethylaminopyridine and pyridine in CH₂Cl₂ for 48 h which furnished sulfonamide **107** in 84% yield. Deprotection of the benzyl ether is accomplished by dropwise addition of a solution of boron tribromide in CH₂Cl₂ at -78 °C and stirred for 1 h to yield the primary alcohol **108**. The *N*-methyl-tricyclic sultam **109** can be prepared in one pot: mesylation of the alcohol, sodium hydride-mediated ring closure, followed by *N*-methylation with methyl iodide.



Scheme 1.14 Preparation of α , α , α -trimethyl-substituted 7,6,5-tricyclic indole 105.

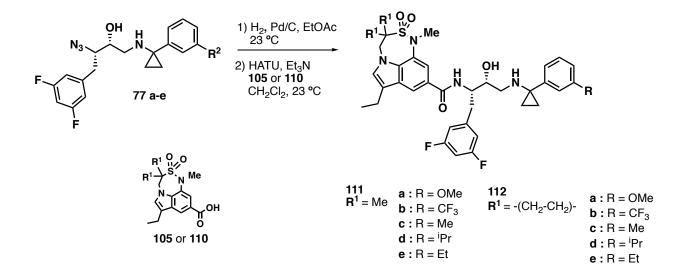
Hydrolysis of **109** in the presence of sodium hydroxide in mixture of ethanol and tetrahydrofuran at 50 °C for 12 h furnished the α,α -cyclopropyl-substituted acid **110** in 60% yield over three steps (Scheme 1.15).¹⁴² The preceding acids **105** and **110** were used in the preparation of the proposed novel class of BACE1 inhibitors.



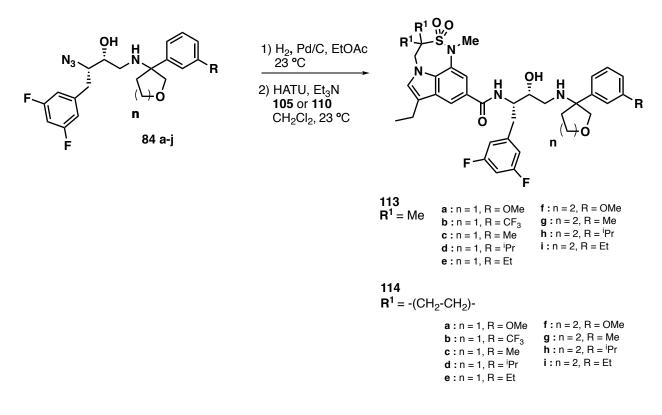
Scheme 1.15 Preparation of α , α -cyclopropyl-substituted 7,6,5-tricyclic indole 110.

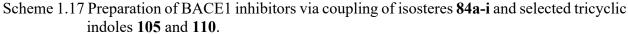
1.4 Preparation of BACE1 Inhibitors

The SAR was carried forward by preparation of a novel inhibitor class containing a hydroxyethyl amine transition state isostere. Preparation of BACE1 inhibitors was done in a two step process. Reduction of azido alcohols **77a-e** or **84a-i** over catalytic Pd/C in ethyl acetate followed by amide coupling with acids **105** or **110** in the presence of triethylamine and HATU in CH₂Cl₂ at 23 °C for 36 h provided BACE1 inhibitors **111a-e**, **112a-e** (Scheme 1.16), **113a-i**, and **114a-i** (Scheme 1.17).^{120,124} The inhibitors **113a-i** (Figure 1.49) and **114a-i** (Figure 1.50) were subjected to reverse phase HPLC separation to isolate the optically active diastereomers prior to submission for biological evaluation. Following purification by flash chromatography, the remaining inhibitors **111a-e** and **112a-e** (Figure 1.48) were submitted for biological evaluation.



Scheme 1.16 Preparation of BACE1 inhibitors via coupling of isostere **77a-e** and selected tricyclic indoles **111** and **112**.





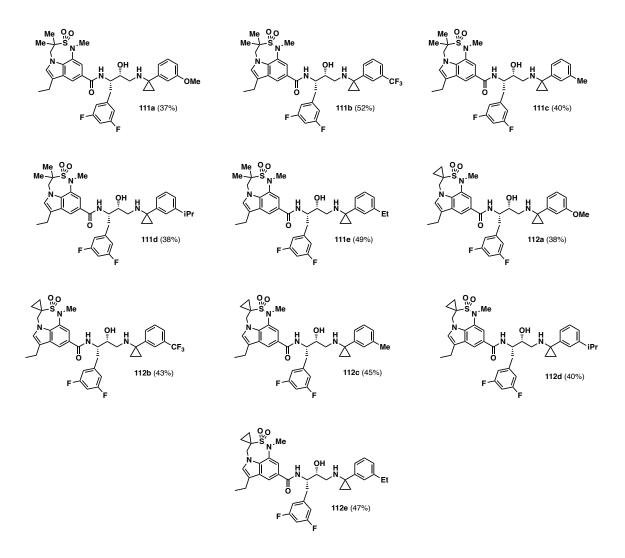


Figure 1.48 Structures of BACE1 inhibitors 111a-e and 112a-e.

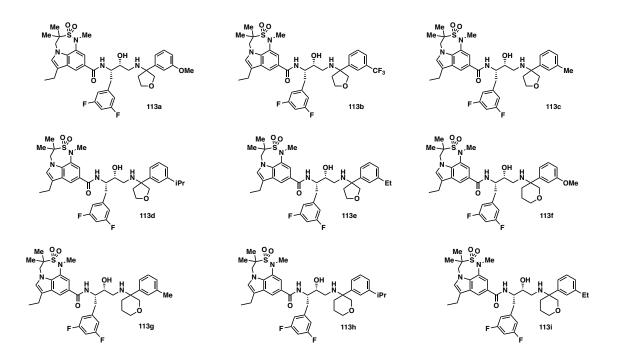


Figure 1.49 Structures of BACE1 inhibitors 113a-i.

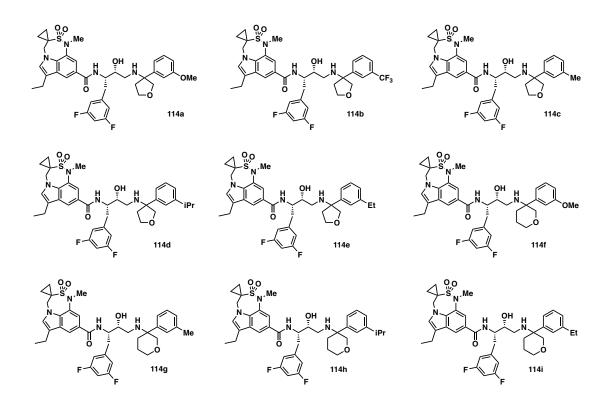


Figure 1.50 Structures of BACE1 inhibitors 114a-i.

1.4.1 Biological Evaluation of BACE1 Inhibitors

A FRET-based (Fluorescence resonance energy transfer) assay was used to monitor the enzymatic activity of BACE1⁴⁰ and BACE2¹⁴³. The assay was performed with a fluorogenic, 8-mer peptide substrate (Mca-S-E-V-N-L-D-A-E-F-K-Dnp). Assays (100 μ L final volume) were conducted in black, half-area 96-well plates (Corning Glass). Each assay contained a final concentration of 100 nM for BACE1 or BACE2, and the inhibitor concentrations were varied in the reaction buffer (0.1 M acetic acid, pH 4). The inhibitors were first incubated in the assay buffer for 5 minutes at 37°C. The BACE enzyme was then added to the above solution and further incubated for an additional 10 minutes at 37°C. The enzymatic reactions were then initiated by the addition of peptide substrates to a final concentration 1 μ M. The increase in the fluorescence of the reaction at 393 nm (excitation wavelength = 328 nm) was measured using a BioTek Synergy plate reader. Biological evaluation of BACE1 inhibitors **111a-e** and **112a-e** are depicted in table 1.2 and 1.3.

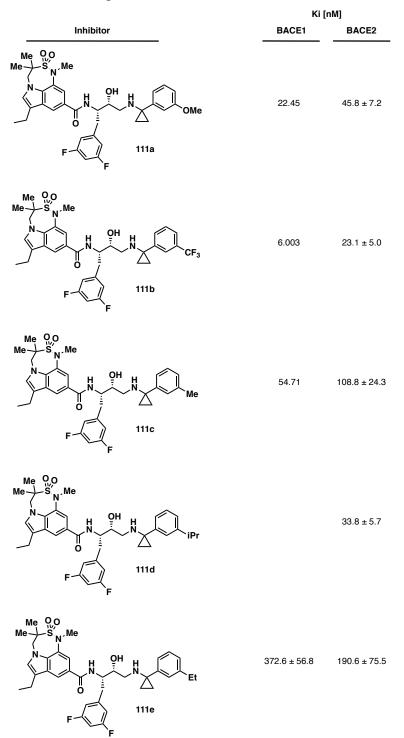


Table 1.2 Biological evaluation of BACE1 inhibitors 111a-e.

	Ki [nM]	
Inhibitor	BACE1	BACE2
$ \begin{array}{c} & & & \\ & & & & \\ & & & \\ & & & & $	33.53	68.3 ± 7.9
F P P P P P P P P P P	178.3	169.7 ± 52.0
$F = \begin{bmatrix} 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ F & 0 $	6.417	28.12 ± 4.4
$F = \begin{pmatrix} 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ F & 0 \\ F & 0 \\ F & 112d \\ F & 112d \\ F & 0 \\ $		43.5 ± 7.1
$ \begin{array}{c} \begin{array}{c} O \\ H \\ S \\ N \\ H \\ H$	65.6 ± 13.6	43.92 ± 7.6

Table 1.3 Biological evaluation of BACE1 inhibitors **112a-e**.

1.4.2 Discussion

In the preceding sections it has been shown that valuable building blocks for aspartyl protease inhibition can be prepared in an efficient and scalable manner. Utilizing an ester-derived Ti-enolate and a precomplexed monodentate or bidentate aldehyde the stereoinduction of an aldol can be tuned to be able to provide syn- and anti-aldol adducts as nearly one diastereomer. Transition state analysis provides insight to the source of the stereoinduction of the preceding aldol. Upon treatment of the ester-derived Ti-enolate with a monodentate aldehyde the aldol proceeds through an expected Zimmerman-Traxler transition state to provide *anti*-aldol adduct 56. Furthermore, treatment of the Ti-enolate with a precomplexed bidentate aldehyde, (benzyloxy)acetaldehyde, leads to secondary coordination of the benzyl ether oxygen which orientates it in a pseudo-axial orientation which leads to the syn-aldol adduct 53 (scheme 1.2). Through further chemical manipulation both 53 and 56 can be elaborated to furnish optically pure oxiranes 46 and 49. In addition, with aid from previous literature azo epoxide 74 was furnished in 5 chemical steps as an alternative to oxirane 46. The advantage of azo epoxide 74 is the thermal stability in the crucial epoxide opening step with selected amines which is commonly used to prepare isosteres in protease inhibitor design strategies. At high temperatures, above 80 °C, oxirane 46 is known to form an oxazolidinone byproduct that is not conducive to good yields. Preparation of azo epoxide 74 involve an asymmetric sharpless epoxidation and a regioselective ring opening with TMSN₃ as key steps. In result, azo epoxide 74 was utilized to prepare all the transition state isosteres in this study.

In order to explore interactions within the flap region of the BACE1 active site, the P1' 3methoxy benzyl amine of GRL-8234 was modified by incorporating spirocycles at the benzyl position of the P1' ligand. Initially, smaller carbocycle rings were incorporated at the benzylic position. Utilizing the Kulinkovich reaction, benzonitrile **75a-e** were treated with Ti(IV) isopropoxide and ethyl magnesium bromide to afford cyclopropyl benzylamine **76a-e**. Moreover, epoxide opening of azo epoxide **74** upon treatment with amine **76a-e** provided the isosteres utilized in preparation of BACE1 inhibitors. Heterocycles were also incorporated at the benzylic position of the P1' ligand. Ketone **78** and **79** were subjected to a three step process: grignard addition with selected aryl magnesium bromide, substitution with sodium azide, and reduction over Pd/C in a hydrogen atmosphere. The resulting racemic benzylamine derivatives **83a-i** were further subjected to epoxide opening conditions to afford isosteres **84a-i**.

In addition, a novel diastereoselective preparation of the aforementioned heterospirocyclic amines was established in an effort to establish absolute configuration of the quaternary center. Utilizing insight proposed by Ellman and co-workers, it was determined that a diastereoselective allyl grignard additon to an α -silyloxy *N*-sulfinyl ketimine can be used as a key step (figure 1.45 and 1.46). In result, allyl addition to ketmines **92a-c** provided the highly substituted *N*-sulfinyl amine **93a-c** as a mixture of diastereomers ($dr \sim 3:1 via {}^{1}\text{H} \text{NMR}$) in excellent yields. Elaboration of **93a-c** provided the desired *N*-sulfinyl amino heterocycles **95a** and **97a** from three chemical steps: ozonolysis/hydroboration-oxidation, *tert*-butyl-ammonium fluoride mediated deprotection, and tosyl chloride mediated cyclization.

Upon standard amide coupling conditions with HATU and triethylamine BACE1 inhibitors **111a-e** and **112a-e** were prepared in moderate yields. Biological evaluation of **111a-e** and **112a-e** showed that inhibitors containing a spirocyclic cyclopropyl benzylamine as a P1' ligand were potent inhibitors of BACE1. Additionally, it was shown that the size of the *meta*-substituent of the P1' benzylamine plays a significant role in the potency and selectivity of the inhibitor. For instance, inhibitors with smaller *meta*-substituents, such as methoxy, methyl, and trifluoromethyl, exhibited good to excellent inhibitory activity against BACE1. Inhibitors 111a and 112a both exhibited moderate potency against BACE1, $K_i = 22.45$ nM and $K_i = 33.53$ nM respectively. Additionally, inhibitors 111b ($K_i = 6.003$ nM BACE1) and 112c ($K_i = 6.417$ nM BACE1) showed excellent inhibitory activity against BACE1. Inhibitor **111c** was observed to have a K_i of 54.71 nM against BACE1. Interestingly, it was shown that they P2 cyclopropyl containing tricyclic indole seemed to have a large effect on the potency of the inhibitors **112a-e** against BACE1. This effect in potency was observed between both *meta*-trifluoromethyl derivatives where **112b** was found to have a K_i of 178.3 nM (29-fold less potent than 111b). Conversely, 112c (K_i = 6.417 nM BACE1) was found to be nearly 9-fold more potent than its trimethylated counterpart **112c** ($K_i = 54.71$ nM BACE1). In the same way, inhibitor 112e was observed to be approximately 6-fold more potent than 111e $(K_i = 65.5 \text{ nM BACE1 vs. } K_i 372.6 \text{ nM BACE1})$ The larger *meta*-ethyl substituent was found to have a large effect on the selectivity of inhibitors 111e and 112e. It was shown that 111e and 112e was approximately 2-fold more potent against BACE2, $K_i = 190.6$ nM BACE2 and $K_i = 43.92$ nM BACE2 respectively. This may suggest that larger *meta*-substituents allow for enhanced hydrophobic interactions in the prime side binding pockets of BACE2. The larger isopropyl substituent of inhibitor 111d and 112d both show good activity against BACE2 but further biological evaluation is needed for BACE1 to conclude that the larger *meta*-substituent is in fact playing a role in selectivity of the preceding inhibitors. Lastly, inhibitors 111b and 112c both displayed the best selectivity against BACE1 with approximately a 4-fold difference in potency against BACE2. Identical conditions were utilized to furnish BACE1 inhibitors 113a-i and 114ai in moderate yields. Currently these inhibitors are undergoing further characterization and biological evaluation.

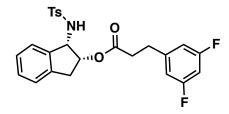
1.5 Conclusions

A series of BACE1 inhibitors, **111a-e** and **112a-e**, have been design, synthesized, and evaluated for their inhibitory activity against BACE1. Inhibitor **112c** was found to be exceedingly potent against BACE1 ($K_i = 6.417 \text{ nM}$) as well as a moderate selectivity against BACE1 with being over 4-fold more potent. Interestingly, we found that inhibitors **111e** and **112e** with larger P1' *meta*-substituents, such as ethyl, can possibly lead to inhibitors being more selective against BACE2. Currently, there is ongoing preparation of inhibitors to be able to investigate both BACE1 and BACE2 inhibitory activity. Further, inhibitors **113a-i** and **114a-i** are under biological evaluation for their inhibitor activity against BACE1 and BACE2.

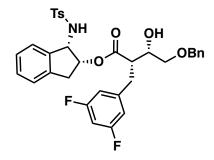
In addition, the preparation of valuable building blocks for aspartic acid protease inhibitors has been established. Utilizing a *syn-* and *anti-*aldol protocol mediated by an ester-derived Tienolate as a key step, the facile and scalable preparation of optically pure oxiranes **46** and **49**. In order to make the route more cost effective Evan's diastereoselective *syn-*aldol was used mediated by a boron-enolate to be able to furnish oxirane **46** as a single diastereomer. Oxirane **46** was then used to be able to furnish a known BACE1 inhibitor that contained a P1 3,5-difluorophenyl methyl ligand. A novel stereoselective preparation of medium sized heterospirocyclic benzylamines as P1' ligands for BACE1 inhibitors was accomplished. This method took advantage of a diastereoselective allyl grignard addition to α -silyloxy *N*-sulfinyl ketimine to furnish a highly substituted α -silyloxy *N*-sulfinyl amine which was extrapolated to prepare the aforementioned spirocycles. Ongoing investigations are underway to optimize this route and establish absolute configuration of the spirocycles.

1.6 Experimental

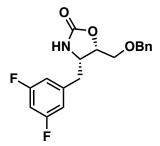
All chemicals and reagents were purchased from commercial suppliers and used without further purification unless otherwise noted. The following reaction solvents were distilled prior to use: dichloromethane from calcium hydride, diethyl ether and tetrahydrofuran from Na/benzophenone, methanol and ethanol from activated magnesium under argon. All reactions were carried out under an argon atmosphere in either flame or oven-dried (120 °C) glassware. TLC analysis was conducted using glass-backed Thin-Layer Silica Gel Chromatography Plates (60 Å, 250 µm thickness, F-254 indicator). Column chromatography was performed using 230-400 mesh, 60 Å pore diameter silica gel. ¹H and ¹³C NMR spectra were recorded at room temperature on a Varian Inova 300, Bruker Avance ARX-400 or Bruker DRX-500 spectrometers. Chemical shifts (δ values) are reported in parts per million, and are referenced to the deuterated residual solvent peak. NMR data is reported as: δ value (chemical shift, *J*-value (Hz), integration, where s = singlet, d = doublet, t = triplet, q = quartet, brs = broad singlet). Optical rotations were recorded on a Perkin Elmer 341 polarimeter. HRMS spectra were recorded at the Purdue University Department of Chemistry Mass Spectrometry Center.



(1*S*,*2R*)-1-((4-Methylphenyl)sulfonamido)-2,3-dihydro-1*H*-inden-2-yl 3-(3,5-difluoro phenyl) propanoate 52: *N*-tosyl-1-aminoindan-2-ol 51 (514 mg, 2.00 mmol), DMAP (122 mg, 1.00 mmol) and dihydrocinnamic acid 50 (372 mg, 2.00 mmol) were dissolved in dichloromethane (15 mL) at 23 °C. To the resulting mixture, *N*,*N*'-dicyclohexylcarbodiimide (413 mg, 3 mmol) in 5 mL of dichloromethane was added dropwise. The white slurry reaction mixture was stirred at 23 °C for 18 h. The reaction mixture was diluted with dichloromethane and filtered through a cotton plug. The filtrate was concentrated and the white residue was purified via silica gel chromatography (20% ethyl acetate/hexanes) to yield the desired ester 52 as a white solid (717 mg, 76%).¹H NMR (400 MHz, CDCl₃, 298 K) δ 7.79 (m, 2H), 7.25 (m, 6H), 7.16 (m, 1H), 6.67 (m, 3H), 5.41 (d, *J* = 10.1 Hz, 1H), 5.16 (td, *J* = 5.1, 1.6 Hz, 1H), 4.94 (dd, *J* = 10.1, 5.2 Hz, 1H), 2.81 (m, 3H), 2.49 (td, *J* = 7.8, 7.4, 5.1 Hz, 2H), 2.43 (s, 3H); ¹³C NMR (101 MHz, CDCl₃, 298 K) δ 171.2, 164.0, 143.8, 139.4, 138.4, 137.7, 129.8, 128.6, 127.3, 126.9, 124.9, 124.1, 111.1, 101.7, 77.3, 76.9, 76.6, 75.1, 59.4, 37.2, 34.6, 30.1, 21.5; [α]²⁰_D -54.0, (*c* 1.45, CHCl₃); HRMS-ESI (*m*/*z*): [M+Na]⁺ calcd for C₂₅H₂₃F₂NO₄S 494.1214; found 494.1208.



(1*S*,2*R*)-1-((4-Methylphenyl)sulfonamido)-2,3-dihydro-1*H*-inden-2-yl-(2*S*,3*S*)-4-(benzyloxy) -2-(3,5-difluorobenzyl)-3-hydroxybutanoate 53: Ester 52 (150 mg, 0.35 mmol) was dissolved in dichloromethane (10 mL) and the solution was cooled to 0 °C. To this mixture a solution of TiCl₄ (1M in CH₂Cl₂, 0.53 mmol, 0.53 mL) was added dropwise and the resulting yellow clear mixture was warmed to 23°C. After 15 minutes of stirring at 23 °C, N,N-diisopropylethylamine (1.4 mmol, 0.30 mL) was added dropwise and the resulting enolate was allowed to stir for an additional 2 h. In a separate flask, benzyloxyacetaldehyde (0.70 mmol, 105 mg) was dissolved in dichloromethane (10 mL) and pre-complexed with TiCl₄ (1M in CH₂Cl₂, 1.1 mmol, 1.1 mL) at -78 °C and stirred for 30 minutes. The enolate was added to the pre-complexed aldehyde via cannula at -78 °C over five minutes and stirred for an additional 2 h. The reaction was guenched with saturated NH₄Cl and warmed to 23 °C. The crude mixture was extracted with chloroform thoroughly and dried with sodium sulfate, filtered and concentrated. The crude residue was purified by silica gel chromatography (25% ethyl Acetate/hexanes) to provide the title aldol adduct 53 (127.2 mg, 60% yield) as a single diastereoisomer by NMR.¹H NMR (400 MHz, CDCl₃, 298K) δ 7.77 (m, 2H), 7.28 (m, 12H), 7.16 (d, J = 7.0 Hz, 1H), 6.62 (ddd, J = 9.0, 6.7, 2.3 Hz, 1H), 6.42 (m, 2H), 6.03 (d, J = 9.9 Hz, 1H), 5.28 (m, 1H), 4.84 (dd, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (dd, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (dd, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (dd, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (dd, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (dd, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (dd, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (dd, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (d, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (d, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (d, J = 9.9, 4.8 Hz, 1H), 4.50 (d, J = 4.8 Hz, 2H), 3.47 (m, 1H), 4.84 (d, J = 9.9, 4.8 Hz, 1H), 4.84 (d, J = 9.84 Hz, 1Hz), 4.84 (d, J = 9.84 Hz, 1Hz), 4.84 (d, J = 9.84 Hz, 1Hz), 4.84 (d, J = 9.84 Hz, 1Hz2H), 3.05 (d, *J* = 3.9 Hz, 1H), 2.95 (ddd, *J* = 17.0, 4.6, 1.1 Hz, 1H), 2.87 (m, 1H), 2.73 (m, 1H), 2.55 (d, J = 17.1 Hz, 1H), 2.43 (s, 3H); ¹³C NMR (101 MHz, CDCl₃, 298 K) δ 171.1, 164.0, 143.6, 142.7, 139.8, 138.2, 137.6, 137.2, 129.7, 128.5, 128.0, 127.8, 127.3, 127.0, 125.0, 124.1, 111.6, 111.4, 101.9, 76.2, 73.4, 71.2, 70.5, 59.6, 49.9, 36.9, 31.0, 21.5; $[\alpha]^{20}$ -15.2, (*c* 0.243, CHCl₃); HRMS-ESI (*m/z*): [M+Na]⁺ calcd for C₃₄H₃₃F₂NO₆S 644.1895; found 644.1889.



(4*S*,5*S*)-5-((Benzyloxy)methyl)-4-(3,5-difluorobenzyl)oxazolidin-2-one 54: Aldol adduct 53 (0.16 mmol, 100 mg) was dissolved in a mixture of tetrahydrofuran and water (3:1) and treated with lithium hydroxide (0.15 mmol) and hydrogen peroxide (30% in H₂O, 0.3 mmol) and the resulting mixture was stirred at 25 °C for 12 h. The reaction was quenched with a saturated solution of sodium thiosulfate. The crude mixture was extracted with chloroform and the aqueous layer was acidified (pH \sim 1). The aqueous layer was extracted with chloroform and the resulting organic layer

was dried with sodium sulfate. The organic layer was concentrated under reduced pressure and the resulting crude acid was used without further purification.

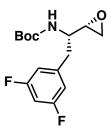
The crude β -hydroxyacid was dissolved in dry benzene (10 mL) along with triethylamine (0.39 mmol, 54 µL), and DPPA (0.39 mmol, 84 µL). The resulting mixture was warmed to 90 °C and stirred for 12 h. Upon completion of the reaction, the mixture was cooled to 23 °C and diluted with ethyl acetate. The crude mixture was washed with saturated NaHCO₃ and brine. Drying of the organic layer with sodium sulfate followed by filtration and removal of volatiles provided the crude residue which was purified *via* silica gel chromatography (15% ethyl acetate/hexanes) to yield the desired optically active oxazolidinone **54** as a yellow oil (30 mg, 70% yield over 2 steps). ¹H NMR (400 MHz, CDCl₃, 298 K) δ 7.35 (m, 5H), 6.72 (m, 3H), 5.19 (bs, 1H), 4.81 (dt, *J* = 7.7, 5.9 Hz, 1H), 4.60 (s, 2H), 4.07 (ddd, *J* = 11.2, 7.8, 3.6 Hz, 1H), 3.76 (d, *J* = 5.9 Hz, 2H), 2.97 (dd, *J* = 13.5, 3.6 Hz, 1H), 2.71 (dd, *J* = 13.5, 10.9 Hz, 1H); ¹³C NMR (101 MHz, CDCl₃, 298 K) δ 164.5, 162.0, 157.8, 140.6, 137.0, 128.5, 127.8, 111.9, 111.6, 102.7, 73.8, 66.89, 55.4, 35.8; [α]²⁰_D -66.8, (*c* 0.19, CHCl₃); HRMS-ESI (*m*/*z*): [M+H]⁺ calcd for C₁₈H₁₇F₂NO₃ 334.1255; found 334.1251.



tert-Butyl ((2*S*,3*S*)-1-(3,5-difluorophenyl)-3,4-dihydroxybutan-2-yl)carbamate 55: In a 1:1 mixture of water and ethanol the (4*S*,5*S*)-5-((benzyloxy)methyl)-4-(3,5-difluorobenzy l)oxazolidin-2-one 54 (650 mg, 1.95 mmol) was treated with anhydrous potassium hydroxide (460 mg, 8.19 mmol). The suspension was warmed to 70 °C and stirred for 4 h. The resulting clear yellow solution was cooled to 23 °C and neutralized to pH 7.0 with 1N HCl. A solution of (Boc)₂O (851 mg, 3.90 mmol) in dichloromethane (4 mL) was added dropwise to the reaction mixture. This mixture was allowed to stir for 4 h at 23 °C and quenched with saturated NH₄Cl. The crude product was extracted with ethyl acetate and the resulting organic layer was washed with brine. After

drying over Na₂SO₄ and filtration, volatiles were removed under reduced pressure and the crude product was carried on without further purification.

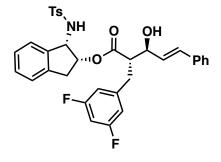
A suspension of Pd(OH)₂ (65 mg, 10% w/w) in ethyl acetate (10 mL) was treated with the crude *N*-Boc-amino alcohol. The mixture was stirred under hydrogen atmosphere for 24 h at 23 °C. The catalyst was filtered off over a pad of celite and washed with methanol. The volatiles were removed under reduced pressure to yield pure *tert*-butyl ((2*S*,3*S*)-1-(3,5-difluorophenyl)-3,4-dihydroxybutan-2-yl)carbamate **55** as a clear colorless oil (476 mg, 77%). ¹H NMR (300 MHz, CDCl₃, 298 K) δ 6.77 (m, 2H), 6.69 (tt, *J* = 9.0, 2.3 Hz, 1H), 4.50 (d, *J* = 8.9 Hz, 3.81 (qd, *J* = 8.8, 4.0 Hz, 1H), 3.68 (s, 3H), 3.35 (s, 1H), 3.14 (dd, *J* = 14.5, 4.0 Hz, 1H), 2.82 (dd, *J* = 14.4, 8.6 Hz, 1H); 1.40 (s, 9H); ¹³C NMR (75 MHz, CDCl₃, 298 K) δ 171.0, 156.6, 146.6, 112.2, 111.9, 105.4, 85.1, 80.4, 73.3, 63.0, 60.4, 52.7, 36.5, 27.4; [α]²⁰_D-8.20 (*c* 0.15, MeOH); MS-ESI (*m/z*): [M+Na]⁺ calcd for C₁₅H₂₁NaF₂NO₄, 340.1; found 340.1.



tert-Butyl ((*S*)-2-(3,5-difluorophenyl)-1-((*S*)-oxiran-2-yl)ethyl)carbamate 46: Tosyl chloride (702 mg, 3.68 mmol), triethylamine (0.51 mL, 3.68 mmol), and dibutyltin oxide (229 mg, 0.92 mmol) were suspended in dichloromethane (25 mL). *tert*-Butyl ((2*S*,3*S*)-1-(3,5-difluorophenyl)-3,4-dihydroxybutan-2-yl)carbamate 45 (476 mg, 3.07 mmol) was added to the suspension and the resulting mixture was allowed to stir for 4 h at 23 °C. Upon completion the mixture was diluted with dichloromethane and washed with water and brine. The organic layer was separated, dried over sodium sulfate, filtered and concentrated. The crude residue was used in the next step without further purification.

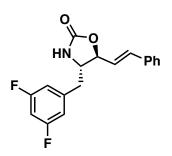
The crude tosylate was dissolved in methanol (5 mL) and cooled to 0 °C. At the same temperature, K_2CO_3 (116 mg, 0.84 mmol) was added and the reaction was allowed to slowly warm to 23 °C. The resulting mixture was allowed to stir for 1 h and then concentrated under reduced pressure. The crude residue was diluted in ethyl acetate and washed with water and brine. The organic layer

was dried over sodium sulfate. The crude product was purified *via* column chromatography (20% acetone/hexanes) to give *tert*-butyl ((*S*)-2-(3,5-difluorophenyl)-1-((*S*)-oxiran-2-yl)ethyl) carbamate **46** as a white solid (300 mg, 67%). ¹H NMR (300 MHz, CDCl₃, 298 K) δ 7.36 (m, 3H), 6.71 (m, 3H), 4.90 (bs, 1H), 4.83 (dt, *J* = 7.1, 5.8 Hz, 1H), 4.61 (s, 2H), 4.08 (ddd, *J* = 11.2, 7.8, 3.5 Hz, 1H), 3.77 (m, 2H), 2.98 (dd, *J* = 13.5, 3.5 Hz, 1H), 2.71 (dd, 13.5, 11.1 Hz, 1H), 1.40 (s, 9H); ¹³C NMR (100 MHz, CDCl₃, 298 K) δ 160.1, 128.4, 128.3, 126.0, 111.8, 101.8, 60.3, 58.4, 50.7, 35.3, 32.2, 28.1, 18.3; [α]²⁰_D -8.13 (*c* 0.086, CHCl₃); MS-ESI (*m/z*): [M+H]⁺ calcd for C₁₅H₁₉F₂NO₃, 299.1; found 300.1.

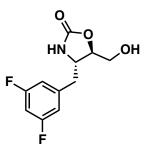


(1*S*,2*R*)-1-((4-Methylphenyl)sulfonamido)-2,3-dihydro-1*H*-inden-2-yl (2*S*,3*S*,*E*)-2-(3,5-difluo robenzyl)-3-hydroxy-5-phenylpent-4-enoate 56: Ester 52 (0.55 mmol, 260 mg) was dissolved in dichloromethane (5 mL) and the resulting solution was cooled to 0 °C and treated with a freshly made solution of TiCl₄ (1 M in CH₂Cl₂, 0.66 mmol, 0.66 mL). The resulting clear yellow solution was warmed to 23 °C and stirred for 15 min. Treatment with *N*,*N*-diisopropylethylamine (1.8 mmol, 0.33 mL) followed by an additional 2 h of stirring at 23 °C provided the desired enolate. In a separate flask, *trans*-cinnamaldehyde (1.1 mmol, 145 mg) was dissolved in dichloromethane (5 mL) and treated with TiCl₄ (1 M in CH₂Cl₂, 1.4 mmol, 1.4 mL) at -78 °C. The pre-complexed aldehyde was allowed to stir for 30 minutes and the enolate was added dropwise *via* cannula over 5 minutes. After stirring for 2.5 h at -78 °C, the reaction was quenched with saturated NH₄Cl and allowed to reach room temperature. The resulting mixture was thoroughly extracted with chloroform and dried with sodium sulfate. The volatiles were removed and the crude residue was purified *via* silica gel chromatography (20% ethyl acetate/ hexanes) to yield the aldol adduct **56** as a single diastereomer (199 mg, 60% yield) by NMR. ¹H NMR (400 MHz, CDCl₃, 298 K) δ 7.77 (d, *J* = 8.3 Hz, 2H), 7.34 (s, 2H), 7.29 (m, 4H), 7.23 (m, 3H), 7.11 (m, 2H), 6.65 (m, 3H), 6.30 (d,

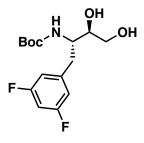
J = 9.5 Hz, 1H), 6.13 (dd, J = 15.8, 7.2 Hz, 1H), 5.33 (t, J = 4.8 Hz, 1H), 4.80 (dd, J = 9.5, 4.9 Hz, 1H), 4.37 (t, J = 6.5 Hz, 1H), 3.00 (m, 2H), 2.89 (m, 1H), 2.81 (d, J = 6.6 Hz, 2H), 2.69 (d, J = 17.2 Hz, 1H), 2.46 (s, 1H), 2.39 (s, 3H); ¹³C NMR (101 MHz, CDCl₃, 298 K) δ 170.5, 164.1, 161.7, 143.5, 139.9, 138.1, 137.4, 135.7, 133.2, 129.7, 128.5, 128.4, 128.2, 128.1, 127.3, 127.1, 126.7, 124.9, 124.4, 111.8, 111.5, 102.2, 75.7, 73.3, 59.6, 53.4, 37.1, 34.6, 21.4; [α]²⁰_D -21.1, (*c* 0.62, CHCl₃); HRMS-ESI (*m*/*z*): [M+Na]⁺ calcd for C₃₄H₃₁F₂NO₅S 626.1789; found 626.1784.



4*S*,**5***S***)**-**4**-(**3**,**5**-Difluorobenzyl)-**5**-((*E*)-styryl)oxazolidin-2-one **5**7: Aldol adduct **56** (0.33 mmol, 199 mg) was dissolved in a mixture of tetrahydrofuran and water (3:1) and treated with lithium hydroxide (0.99 mmol, 42 mg) and H₂O₂ (30% in H₂O, 1.98 mmol, 0.2 mL). The reaction was quenched with a saturated solution of sodium thiosulfate and extracted with chloroform. The aqueous layer was acidified (pH ~1) and extracted with chloroform. The resulting organic layer was dried with sodium sulfate and concentrated to provide the desired styrenyl oxazolidinone **57** as a yellow oil (100 mg, 96% yield).¹H NMR (400 MHz, CDCl₃, 298 K) δ 7.35 (m, 5H), 6.74 (m, 3H), 6.68 (s, 1H), 6.15 (dd, *J* = 15.8, 7.5 Hz, 1H), 5.48 (s, 1H), 4.83 (t, *J* = 6.9 Hz, 1H), 3.85 (dt, *J* = 8.6, 5.8 Hz, 1H), 2.97 (dd, *J* = 13.7, 5.1 Hz, 1H), 2.86 (dd, *J* = 13.7, 8.4 Hz, 1H); ¹³C NMR (101 MHz, CDCl₃, 298 K) δ 158.0, 134.9, 128.7, 126.8, 123.8, 112.0, 102.9, 82.2, 59.3, 40.4; [α]²⁰_D -22.4, (*c* 0.085, CHCl₃) HRMS-ESI (*m*/*z*): [M+Na]⁺ calcd for C₁₈H₁₅F₂NO₂, 338.0969; found 338.0966.

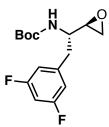


(4S,5*R*)-4-(3,5-Difluorobenzyl)-5-(hydroxymethyl)oxazolidin-2-one 58: The styrenyl oxazolidinone 57 (0.32 mmol, 100 mg) was dissolved in a mixture of dichloromethane and methanol (2:1) at -78 °C and treated with ozone until the reaction mixture was saturated with a blue color. Oxygen gas was passed through the reaction mixture until the color was clear and colorless. The resulting crude ozonide was quenched with NaBH₄ (0.48 mmol, 27 mg) and was allowed to warm to room temperature. The reaction mixture was treated with a 20% aqueous solution of Na₂CO₃ (8 mL) and was extracted with ethyl acetate. The resulting organic layer was washed with water and a saturated brine solution. After drying with sodium sulfate and concentrating under reduced pressure the title compound was isolated as a white amorphous solid (90% yield). This crude solid was used without further purification.

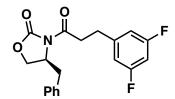


tert-Butyl ((2*S*,3*R*)-1-(3,5-difluorophenyl)-3,4-dihydroxybutan-2-yl)carbamate 59: The crude oxazolidinone 58 was dissolved in a mixture of ethanol and water (1:1) and treated with KOH (1.34 mmol, 75 mg). The resulting mixture stirred at 70 °C for 4 h. Reaction mixture was then concentrated to yield the crude amino diol which was subjected to protection conditions by treating with a solution of (Boc)₂O (0.48 mmol, 105 mg) in 3 mL of CH₂Cl₂ and stirred for 8 h at 23 °C. The reaction mixture was extracted with ethyl acetate and washed with water and brine. The organic layer was dried with sodium sulfate and concentrated to yield title *N*-Boc-amino diol as a white amorphous solid (68 mg, 67% yield).¹H NMR (400 MHz, CD₃OD) δ 6.84 (m, 2H), 6.75 (m,

1H), 6.57 (d, J = 9.6 Hz, 1H), 3.77 (m, 1H), 3.63 (t, J = 5.4 Hz, 1H), 3.51 (m, 2H), 3.29 (bs, 1H) 3.11 (dd, J = 13.9, 3.5 Hz, 1H), 2.92 (t, J = 7.5 Hz, 1H), 2.60 (m, 1H), 1.32 (s, 9H); ¹³C NMR (101 MHz, CD₃OD) δ 164.1, 156.6, 146.9, 111.9, 111.7, 110.6, 100.6, 78.6, 73.8, 63.2, 53.5, 35.9, 27.1, 26.1; $[\alpha]^{20}_{D}$ +9.32, (*c* 0.072, CHCl₃); HRMS-ESI (*m*/*z*): [M+Na]⁺ calcd for C₁₅H₂₁F₂NO₄, 340.1337; found 340.1325.

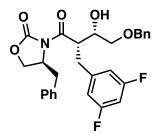


tert-Butyl ((*S*)-2-(3,5-difluorophenyl)-1-((*R*)-oxiran-2-yl)ethyl)carbamate 49: *N*-Boc-aminodiol 49 (0.21 mmol, 68 mg) was subjected to identical conditions as 46. The title *N*-Boc-aminoepoxyarylbutane 7 was isolated as white amorphous solid (64 mg, 99% yield). ¹H NMR (400 MHz, CDCl₃) δ 6.76 (ddt, *J* = 10.4, 6.6, 1.7 Hz, 2H), 6.68 (m, 1H), 4.46 (s, 1H), 4.12 (m, 1H) 2.91 (m, 2H), 2.82 (dd, *J* = 4.8, 3.9 Hz, 1H), 2.73 (dt, *J* = 4.7, 3.5 Hz, 1H), 2.45 (m, 1H), 1.39 (s, 9H); ¹³C NMR (101 MHz, CDCl₃) δ 161.7, 155.0, 140.8, 112.2, 112.0, 102.1, 79.9, 53.0, 52.4, 46.7, 28.1. [α]²⁰_D +1.29; (*c* 0.31, CHCl₃) MS-ESI (*m*/*z*): [M+H]⁺ calcd for C₁₅H₁₉F₂NO₃, 300.1; found 300.2



(*S*)-4-Benzyl-3-(3-(3,5-difluorophenyl)propanoyl)oxazolidin-2-one 61: A mixture of 3-(3,5-difluorophenyl)propanoic acid 50 (14.6 g, 65.4 mmol) and triethylamine (10 mL, 71.94 mmol) was dissolved in diethyl ether (600 mL). The resulting solution was cooled to -78 °C and pivaloyl chloride (8.85 mL, 71.94 mmol) was added dropwise over five minutes. The mixture was warmed to 0 °C and the white slurry was stirred for 1 h. Meanwhile in a separate flask the chiral (*S*)-oxazolidinone 60 (11.58 g, 65.4 mmol) was dissolved in tetrahydrofuran (300 mL) and cooled to

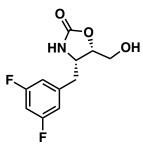
-78 °C. To this mixture *n*-BuLi (1.6 M in Hex., 45 mL, 71.94 mmol) was added dropwise over 10 min. The metallated solution was stirred at -78 °C for 30 minutes. The original reaction mixture was cooled to -78 °C and the metallated solution was added dropwise *via* cannula. This mixture was warmed to 0 °C and stirred for an additional hour. At this time, the reaction was quenched with a saturated NH₄Cl solution and extracted with ethyl acetate. The organic layer was washed with water and brine, dried with Na₂SO₄, filtered and concentrated. The crude product was purified *via* column chromatography (10% ethyl acetate/hexanes). The (*S*)-4-benzyl-3-(3-(3,5-difluorophenyl)propanoyl)oxazolidin-2-one **61** was isolated as a white solid (19.29 g, 85 %). ¹H NMR (300 MHz, CDCl₃, 298 K) δ 7.31 (m, 5H), 6.97 (m, 1H), 6.84 (m, 1H), 6.65 (m, 1H), 6.29 (ddt, *J* = 16.0, 6.8, 1.9 Hz, 1H), 4.63 (m, 2H), 4.04 (m, 2H), 3.08 (m, 2H), 2.48 (m, 2H); ¹³C NMR (100 MHz, CDCl₃, 298 K) δ 173.2, 153.3, 134.7, 135.3, 129.2, 128.6, 128.8, 128.0, 111.9, 73.9, 65.9, 55.2, 49.8, 37.6, 33.7; MS-ESI (*m/z*): calcd for C₂₀H₁₇F₂NO₃ [M+H]⁺ 345.1, found 346.5.



(S)-4-Benzyl-3-((2S,3S)-4-(benzyloxy)-2-(3,5-difluorobenzyl)-3-hydroxybutanoyl) oxazolidin-2-one 62: A solution of dibutylboron trifluoromethanesulfonate (1 M in CH₂Cl₂, 60.72 mmol. 60.72 mL) solution of (S)-4-benzyl-3-(3-(3,5was added to а difluorophenyl)propanoyl)oxazolidin-2-one 61 (17.5)50.6 mmol) and N.Ng, diisopropylethylamine (11.5 mL, 65.78 mmol) in 780 mL of dichloromethane at 0 °C. The resulting solution was warmed to 23 °C and stirred for 1 h. The reaction mixture was cooled to -78 °C and a solution of 2-(benzyloxy)acetaldehyde (8.36 g, 55.66 mmol) in 30 mL of dichloromethane was added dropwise. After stirring 30 minutes at -78 °C the reaction was warmed to room temperature and stirred for an additional 2 h. The reaction mixture was then cooled and quenched with 10 mL of pH 7.0 phosphate buffer. At the same temperature, a 2:1 solution of MeOH (125 mL) and H_2O_2 (68 mL) was added dropwise. The mixture was concentrated under reduced pressure. The remaining residue was extracted with ethyl acetate. The organic layer was

washed with a saturated NaHCO₃ solution and brine, dried with Na₂SO₄, filtered and concentrated. The crude product was dried over Na₂SO₄ and purified *via* column chromatography (25% ethyl acetate/hexanes).(*S*)-4-benzyl-3-((2*S*,3*S*)-4-(benzyloxy)-2-(3,5-difluorobenzyl)-3

hydroxybutanoyl)oxazolidin-2-one **62** was isolated as single diastereomer as a clear colorless oil (11.5 g, 46%). ¹H NMR (300 MHz, CDCl₃, 298 K) δ 7.29 (m, 6H), 6.99 (m, 1H), 6.98 (s, 1H), 6.82 (m, 2H), 6.65 (ddt, *J* = 9.0, 6.2, 3.5 Hz, 1H), 4.53 (m, 3H), 4.17 (dd, *J* = 6.0, 2.8 Hz, 1H), 3.92 (dq, *J* = 8.8, 4.7, 3.1 Hz, 1H), 3.78 (m, 1H), 3.58 (dd, *J* = 5.8, 2.2 Hz, 2H), 3.13 (m, 2H), 2.98 (dq, *J* = 12.3, 3.4 Hz, 1H), 2.33 (ddt, *J* = 13.2, 9.4, 5.4 Hz, 1H); ¹³C NMR (100 MHz, CDCl₃, 298 K) δ 173.4, 164.0, 161.5, 153.1, 142.6, 137.6, 134.9, 129.1, 128.4, 127.8, 127.7, 127.2, 112.3, 102.2, 101.9, 77.3, 77.0, 76.7, 73.3, 72.1, 70.9, 65.6, 55.5, 47.0, 37.4, 34.1; [α]²⁰_D +34.04 (*c* 0.20, CHCl₃); HRMS-ESI (*m*/*z*): [M+H]⁺ calcd for C₂₉H₂₇F₂NO₅, 496.1936; found 496.1932.

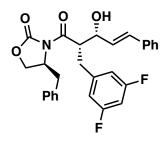


(4*S*,5*S*)-4-(3,5-Difluorobenzyl)-5-(hydroxymethyl)oxazolidin-2-one 63: To a 1:1 mixture of THF (25 mL) and H₂O (25 mL) was added (*S*)-4-benzyl-3-((2*S*,3*S*)-4-(benzyloxy)-2-(3,5-difluorobenzyl)-3-hydroxybutanoyl)oxazolidin-2-one 62 (1.18 g, 2.38 mmol). The mixture was cooled to 0 °C and a 30% solution of H₂O₂ (15 mL) was added dropwise. The resulting mixture was treated with LiOH:H₂O (200 mg, 4.76 mmol) at 0 °C and was allowed to slowly reach 23 °C. The resulting suspension was allowed to stir for 10 h and was quenched with saturated solution of NaS₂O₃ at 0 °C. The mixture was diluted with CH₂Cl₂ and washed with brine. The crude product was dried over Na₂SO₄ and concentrated. The crude product was carried on without further purification.

To a solution of the crude residue in toluene (80 mL) was added triethylamine (0.66 mL, 4.75 mmol) and DPPA (0.96 mL, 4.45 mmol). This mixture was warmed to 90 °C and stirred for 16 h. The resulting clear orange mixture was cooled to 23 °C and diluted with ethyl acetate. The resulting

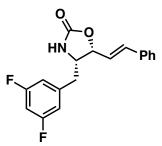
organic layer was washed with a saturated solution of NaHCO₃, water, brine, dried over Na₂SO₄, filtered and concentrated. The volatiles were removed and the crude residue was purified by column chromatography over silica gel (30% ethyl acetate/hexanes). (4*S*,5*S*)-5-((benzyloxy)methyl)-4-(3,5-difluorobenzyl)oxazolidin-2-one **54** was isolated as a clear yellow oil (650 mg).¹H NMR (300 MHz, CDCl₃, 298 K) δ 7.36 (m, 3H), 6.71 (m, 3H), 4.90 (bs, 1H), 4.83 (dt, *J* = 7.1, 5.8 Hz, 1H), 4.61 (s, 2H), 4.08 (ddd, *J* = 11.2, 7.8, 3.5 Hz, 1H), 3.77 (m, 2H), 2.98 (dd, *J* = 13.5, 3.5 Hz, 1H), 2.71 (dd, 13.5, 11.1 Hz, 1H); ¹³C NMR (75 MHz, CDCl₃, 298 K) δ 160.1, 128.4, 128.3, 126.0, 111.8, 101.8, 60.3, 58.4, 50.7, 35.3, 32.2, 28.1, 18.3; [α]²⁰_D -70.22 (*c* 0.046, CHCl₃); HRMS-ESI (*m*/*z*): [M+H]⁺ calcd for C₁₈H₁₈F₂NO₃, 334.1255; found 334.1249.

A suspension of $Pd(OH)_2$ (65 mg, 10% w/w) in ethyl acetate (10 mL) was treated with **54**. A hydrogen balloon was attached to a three-way adapter and the mixture was stirred for 24 hours at 23 °C. The catalyst was filtered over a pad of celite and washed with methanol. The volatiles were removed under reduced pressure to give pure **63** in 82% yield over three steps.



(S)-4-Benzyl-3-((2S,3R,E)-2-(3,5-difluorobenzyl)-3-hydroxy-5-phenylpent-4-enoyl)

oxazolidin-2-one 64: The same general procedure for (*S*)-4-benzyl-3-((2*S*,3*S*)-4-(benzyloxy)-2-(3,5-difluorobenzyl)-3-hydroxybutanoyl)oxazolidin-2-one 61 was carried out with *trans*cinnamaldehyde. The aldol product, (*S*)-4-benzyl-3-((2*S*,3*R*,*E*)-2-(3,5-difluorobenzyl)-3-hydroxy-5-phenylpent-4-enoyl)oxazolidin-2-one 64 was isolated as a clear oil (6.25 g, 99 %).¹H NMR (300 MHz, CDCl₃, 298 K) δ 7.32 (m, 1H), 7.18 (m, 1H), 6.80 (m, 1H), 6.66 (m, 1H), 4.67 (m, 1H), 4.20 (m, 1H), 3.26 (m, 2H), 3.01 (t, *J* = 7.4 Hz, 1H), 2.77 (dd, *J* = 13.4, 9.6 Hz, 1H); ¹³C NMR (75 MHz, CDCl₃, 298 K) δ 160.1, 128.4, 128.3, 126.0, 111.8, 101.8, 60.3, 58.4, 50.7, 35.3, 32.2, 28.1, 18.3; $[\alpha]^{20}_{D}$ +78.79 (*c* 0.25, CHCl₃); HRMS-ESI (*m*/*z*): [M+Na]⁺ calcd for C₂₈H₂₅NaF₂NO₄, 500.1650; found 500.1643

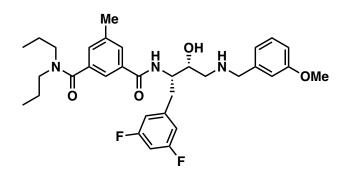


(4*S*,5*R*)-4-(3,5-Difluorobenzyl)-5-((*E*)-styryl)oxazolidin-2-one 65: The same general procedure used to provide (4*S*,5*S*)-5-((benzyloxy)methyl)-4-(3,5-difluorobenzyl)oxazolidin-2-one 63 was used to prepare (4*S*,5*R*)-4-(3,5-difluorobenzyl)-5-((*E*)-styryl)oxazolidin-2-one 65 (6.0 g, 12.56 mmol). The product was isolated as a pale yellow solid (2.67 g, 68%). ¹H NMR (300 MHz, CDCl₃, 298 K) δ 7.37 (m, 4H), 6.76 (m, 1H), 6.70 (ddd, *J* = 7.3, 3.6, 2.1Hz, 2H), 6.23 (dd, *J* = 15.9, 7.4 Hz, 3H), 5.95 (s, 1H), 5.30 (m, 1H), 4.15 (m, 1H), 2.85 (dd, *J* = 13.7, 4.6 Hz, 1H), 2.72 (dd, *J* = 13.7, 10.0 Hz, 1H); ¹³C NMR (101 MHz, CDCl₃, 298 K) δ 171.6, 153.3, 144.3, 135.0, 129.3, 128.9, 127.3, 111.4, 111.2, 102.0, 101.7, 66.2, 55.0, 37.7, 36.5, 29.7; [α]²⁰_D -48.27 (*c* 0.25, CHCl₃); HRMS-ESI (*m*/*z*): [M+H]⁺ calcd for C₁₉H₁₅F₂NO₂, 316.1144; found 316.1144.



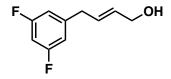
(4*S*,5*S*)-4-(3,5-Difluorobenzyl)-5-(hydroxymethyl)oxazolidin-2-one 63: In a (2:1) mixture of dichloromethane (25 mL) and methanol (12.5 mL) the (4*S*,5*R*)-4-(3,5-difluorobenzyl)-5-((*E*)-styryl)oxazolidin-2-one 65 was dissolved and cooled to -78 °C. Ozone was bubbled into the reaction mixture until the mixture was saturated with ozone. At this time, oxygen was bubbled into the mixture until it was made clear. At the same temperature, sodium borohydride (432 mg, 11.4 mmol) was added and the reaction mixture was allowed to slowly warm to 23 °C. The resulting mixture was allowed to stir for 2 h and the reaction was quenched with ethyl acetate. The mixture was diluted with water and the product was extracted with ethyl acetate. The organic layer was

washed with water and brine and dried over sodium sulfate. The volatiles were removed under reduced pressure and the crude alcohol **63** was used without further purification.¹H NMR (400 MHz, CDCl₃, 298 K) δ 6.75 (m, 3H), 4.99 (s, 1H), 4.77 (dt, *J* = 8.0, 4.9 Hz, 1H), 4.16 (ddd, *J* = 11.3, 5.4, 2.9 Hz, 1H), 3.96 (t, *J* = 5.1 Hz, 2H), 3.00 (dd, *J* = 13.5, 3.8 Hz, 1H), 2.88 (dd, *J* = 13.6, 10.7 Hz, 1H); ¹³C NMR (101 MHz, CDCl₃, 298 K) δ 165.6, 153.46, 137.3, 111.4, 102.9, 128.9, 78.4, 60.4, 55.3, 38.4; MS-ESI (*m*/*z*): [M+H]⁺ calcd for C₁₅H₁₁F₂NO₃, 243.1; found 244.0.

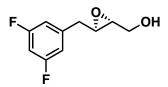


N¹-((2S,3R)-1-(3,5-Difluorophenyl)-3-hydroxy-4-((3-methoxybenzyl)amino)butan-2-yl)-5methyl-N³,N³-dipropylisophthalamide 68: To a solution of 46 (15 mg, 0.0501 mmol) in *i*PrOH (2 mL) 3-methoxybenzylamine (20 µL, 0.150 mmol) was added and the reaction mixture was refluxed for 20 h. Solvent was evaporated under reduced pressure and the residue was purified via column chromatography (CH₂Cl₂ / MeOH 99:1 to 96:4) providing tert-butyl ((2S,3R)-1-(3,5difluorophenyl)-3-hydroxy-4-((3-methoxybenzyl)amino)butan-2-yl)carbamate (15 mg, 69%) as a glossy white solid. This latter was dissolved in CH₂Cl₂ (200 mL) and treated with trifluoroacetic acid. The reaction mixture was allowed to slowly warm to 23 °C. The resulting solution was stirred for 1.5 hours. The volatiles were removed under reduced pressure. The residue was taken up with CH₂Cl₂ (10 mL) and treated with aqueous saturated NaHCO₃ (2 mL). The organic layer was dried over Na₂SO₄, filtered and concentrated providing (2R,3S)-3-amino-4-(3,5-difluorophenyl)-1-((3methoxybenzyl)amino) butan-2-ol which was submitted to the next step without further purification. Acid 26 (13 mg, 0.0474 mmol) was dissolved in dry CH₂Cl₂ (2 mL). Triethylamine (44 µL, 0.316 mmol) and HATU (26 mg, 0.0685 mmol) were sequentially added and the mixture was stirred for 30 min at 25 °C. The resulting mixture was added to a solution of (2R,3S)-3-amino-4-(3,5-difluorophenyl)-1-((3-methoxybenzyl)amino) butan-2-ol (18 mg, 0.0527 mmol) in dry CH₂Cl₂ (2 mL). The reaction mixture was stirred at 23 °C for 16 h and then poured in saturated

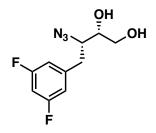
aqueous NaHCO₃ and extracted twice with CH₂Cl₂. The organic layer was dried over sodium sulfate, filtered and concentrated. The residue was purified via column chromatography (CH₂Cl₂ / MeOH 99:1 to 95:5). Compound **68** was obtained as a white amorphous solid (12 mg, 43% over 3 steps). ¹H NMR (500 MHz, CDCl₃, 298 K) δ 7.50 (bs, 1H), 7.52 (s, 1H), 7.29 (s, 1H), 7.24 (m, 2H), 7.18 (s, 1H), 6.99-6.94 (m, 2H), 6.86-6.81 (m, 2H), 6.59 (m, 1H), 4.26 (m, 1H), 3.99-3.88 (m, 2H), 3.79 (s, 3H), 3.72 (m, 1H), 3.49 (s, 1H), 3.44-3.35 (m, 2H), 3.10-3.05 (m, 3H), 2.96-2.91 (m, 1H), 2,80-2.73 (m, 2H), 2.34 (s, 3H)), 1.69 (m, 2H), 1.49 (m, 2H), 0.98 (m, 3H), 0.71 (m, 3H); ¹³C NMR (200 MHz, CDCl₃, 298 K) δ 171.2, 167.6, 163.5, 162.3, 160.0, 142.2, 139.0, 137.4, 134.1, 129.9, 129.1, 121.9, 121.3, 114.5, 114.1, 112.2, 112.1, 102.0, 70.4, 55.3, 53.7, 52.8, 50.8, 50.1, 46.5, 36.0, 29.7, 21.8, 21.2, 20.7, 11.5, 11.0. MS-ESI (*m*/*z*): [M+H]⁺ 582.3.



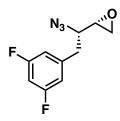
(*E*)-4-(3,5-difluorophenyl)but-2-en-1-ol 71: To a solution of butadiene monoxide 69 (24.82 mmol, 2 mL) in THF (30 mL) was added CuCN (10 mol%, 222 mg) at -78 °C. A solution of 3,5-difluoromagnesium bromide (0.25 M in THF, 4.57 mL) was added dropwise to the reaction mixture at -78 °C. The resulting reaction mixture was stirred for 1.5 h at -78 °C and then warmed to 23 °C. The reaction was quenched with saturated aqueous NH₄Cl and extracted with EtOAc. The organic layer was dried with Na₂SO₄ and concentrated under reduced pressure. The crude was purified *via* flash chromatography (10% EtOAc/Hexanes). Compound 71 was obtained as a clear yellow oil (3.26 g, 79%); ¹H NMR (400 MHz, CDCl₃) δ 6.71 – 6.65 (m, 2H), 6.65 – 6.56 (m, 1H), 5.82 – 5.62 (m, 2H), 4.09 (s, 2H), 3.32 (d, *J* = 6.3 Hz, 2H), 2.56 (s, 1H); ¹³C NMR (101 MHz, CDCl₃) δ 164.21, 164.08, 161.75, 161.62, 144.04, 143.95, 143.87, 131.50, 129.14, 111.29, 111.23, 111.11, 111.05, 101.68, 101.43, 101.18, 77.31, 77.00, 76.68, 62.84, 38.06.



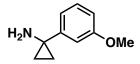
((2*R*,3*R*)-3-(3,5-difluorobenzyl)oxiran-2-yl)methanol 72: In a dry 2-neck round bottom flask with CH₂Cl₂ (158 mL) Ti(¹PrO)₄ (1.38 mmol, 0.42 mL), (-)-DET (1.04 mmol, 0.17 mL), and 4 Å MS (20 mg of MS/0.1 mmol of SM) were added. The resulting mixture was cooled to -20 °C and a solution of TBHP (5-6 M in decane, 38.2 mmol, 7.6 mL) was added dropwise and stirred for 30 minutes at the same temperature. The allylic alcohol 71 was added as a solution in CH₂Cl₂ (100 mL) and stirred for 12 h. The reaction mixture was filtered through a pad of celite and concentrated. The resulting epoxide 72 was isolated and used without further purification (3.12 g, 90%); ¹H NMR (400 MHz, CDCl₃) δ 6.81 – 6.72 (m, 2H), 6.72 – 6.63 (m, 1H), 3.89 (dq, *J* = 12.7, 2.6 Hz, 1H), 3.67 – 3.58 (m, 1H), 3.17 (ddd, *J* = 6.6, 4.5, 2.3 Hz, 1H), 2.99 – 2.93 (m, 1H), 2.93 – 2.86 (m, 1H), 2.80 (dd, *J* = 14.8, 6.4 Hz, 1H), 2.33 (s, 1H); ¹³C NMR (101 MHz, CDCl₃) δ 164.21, 164.08, 161.74, 161.61, 140.73, 111.83, 111.77, 111.65, 111.58, 102.39, 102.14, 101.89, 77.28, 76.96, 76.64, 61.11, 58.10, 54.96, 37.35.



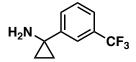
(2*S*,3*S*)-3-azido-4-(3,5-difluorophenyl)butane-1,2-diol 73: In a clean and dry 2-neck Ti(ⁱPrO)₄ (23.98 mmol, 7.27 mL) and TMSN₃ (47.96 mmol, 6.36 mL) was added to benzene (80 mL) The resulting mixture was refluxed for 5 h. Optically pure oxirane 72 (14.99 mmol, 3.0 g) was dissolved in benzene (80 mL) and added dropwise to the refluxing reaction mixture. The resulting mixture was refluxed for an additional 20 minutes and cooled to 23 °C. An aqueous 5% H₂SO₄ solution was added over 1 h. The reaction mixture was extracted with EtOAc and dried with MgSO₄ prior to being concentrated under reduced pressure. The residue was purified *via* flash chromatography (50% EtOAc/Hexanes). The resulting diol 74 was isolated as a white semi-solid (2.38 g, 66%); ¹H NMR (500 MHz, CDCl₃) δ 6.82 (dt, J = 6.4, 2.1 Hz, 2H), 6.72 (tt, J = 9.0, 2.3 Hz, 1H), 3.87 – 3.73 (m, 2H), 3.73 – 3.62 (m, 2H), 3.08 (dd, J = 14.2, 3.5 Hz, 1H), 2.77 (dd, J = 14.2, 9.0 Hz, 1H), 2.58 (d, J = 5.3 Hz, 1H), 1.88 (d, J = 5.1 Hz, 1H); ¹³C NMR (101 MHz, CDCl₃) δ 161.91, 112.44, 112.19, 102.51, 72.79, 64.77, 63.20, 36.75.



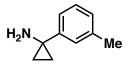
(S)-2-((S)-1-azido-2-(3,5-difluorophenyl)ethyl)oxirane 74: To a solution of diol 73 (9.46 mmol, 2.3 g) in CH₂Cl₂ (30 mL) was added triethylamine (18.92 mmol, 2.64 mL), catalytic dibutyltin(IV) oxide (2 mol%, 47 mg), and 4-dimethylamino pyridine (10 mol%, 116 mg). To the resulting mixture TsCl (10.41 mmol, 1.98 g) in a CH₂Cl₂ (5 mL) at 0 °C was added dropwise. The slurry was slowly warmed to 23 °C and stirred for an additional 2 h. Water was added and the organic layer was extracted with CH₂Cl₂. The organic layer was washed with brine and dried with Na₂SO₄. The crude mono-tosylate was isolated and carried forward to the next step without further purification. The tosylate was dissolved in MeOH (30 mL) and cooled to 0 °C. Potassium carbonate was added in one portion to the reaction mixture at 0 °C. The resulting white slurry was warmed to 23 °C and stirred for an additional 2 h. The reaction mixture was concentrated and extracted with Et₂O. The organic layer was dried with Na₂SO₄ and concentrated. The crude was purified via flash column chromatography (5% EtOAC/Hexanes). The optically pure epoxide 74 was isolated (1.38 g, 65% over 2 steps); ¹H NMR (400 MHz, CDCl₃) δ 6.82 – 6.67 (m, 3H), 3.54 (ddd, J = 8.9, 5.6, 4.1 Hz, 1H), 3.05 (ddd, J = 5.6, 3.8, 2.5 Hz, 1H), 2.97 (dd, J = 14.1, 4.1 Hz, 1H),2.86 (dd, J = 4.9, 3.8 Hz, 1H), 2.84 – 2.71 (m, 2H); ¹³C NMR (101 MHz, CDCl₃) δ 164.20, 161.60, 140.31, 112.33, 112.08, 102.50, 77.23, 76.91, 76.60, 63.16, 52.70, 45.26, 37.79.



Preparation of 1-(3-methoxyphenyl)cyclopropan-1-amine 76a: In a dry and clean 2-neck flask, benzonitrile **75a** (880 mg, 17.5 mmol) was dissolved in Et₂O (90 mL) and cooled to -78 °C. Ti(ⁱPrO)₄ (19.25 mmol, 5.7 mL) is added dropwise followed by the dropwise addition of EtMgBr (1.0 M in Et₂O, 38.5 mmol, 38.5 mL) at the same temperature. The resulting mixture was allowed to stir at -78 °C for 15 minutes and warmed to 23 °C. Boron trifluoride etherate (25 mmol, 4.3 mL) was added slowly over 5 minutes at 23 °C and stirred for an additional 4 h at the same temperature. The reaction was quenched with aqueous 1M HCl (45 mL) and basified with aqueous 4N NaOH. The reaction mixture was extracted with Et₂O and dried with Na₂SO₄ followed by removal of the volatiles under reduced pressure. The crude product was purified *via* column chromatography (1% MeOH/CH₂Cl₂). Amine **76a** was isolated as a clear yellow oil (880 mg, 36%); ¹H NMR (400 MHz, CDCl₃) δ 7.23 (t, *J* = 8.2 Hz, 1H), 6.90 – 6.83 (m, 2H), 6.74 (ddd, *J* = 8.2, 2.4, 1.0 Hz, 1H), 3.80 (s, 3H), 2.11 (s, 2H), 1.06 (d, *J* = 2.3 Hz, 2H), 0.98 (d, *J* = 2.2 Hz, 2H); ¹³C NMR (101 MHz, CDCl₃) δ 159.63, 148.68, 129.32, 117.61, 111.51, 110.88, 77.35, 77.04, 76.72, 55.11, 36.63, 17.90; LRMS-ESI (*m/z*) [M+H]⁺ = 164.1.

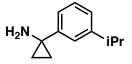


1-(3-(trifluoromethyl)phenyl)cyclopropan-1-amine 76b: Amine **76b** was prepared from nitrile **75b** (5.12 g, 29.9 mmol) to provide **76b** as a clear yellow oil (2.04 g, 34%); ¹H NMR (400 MHz, CDCl₃) δ 7.58 (s, 3H), 7.42 (s, 6H), 1.90 (s, 7H), 1.12 (d, *J* = 2.4 Hz, 5H), 1.04 – 0.98 (m, 5H); ¹³C NMR (101 MHz, CDCl₃) δ 148.01, 128.70, 128.45, 122.56, 122.06, 122.02, 77.28, 76.96, 76.64, 36.36, 18.41; LRMS-ESI (*m/z*) [M+H]⁺ = 202.0.

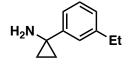


1-(*m***-tolyl)cyclopropan-1-amine 76c**: Amine 76c was prepared from nitrile 75c (2.13 g, 18.2 mmol) to afford amine 76c a clear yellow oil (1.0 g, 39%); ¹H NMR (300 MHz, CDCl₃) δ 7.30 – 7.06 (m, 3H), 7.03 (d, J = 7.5 Hz, 1H), 2.38 (s, 3H), 1.94 (s, 2H), 1.08 (q, J = 3.3 Hz, 2H), 1.00 (t,

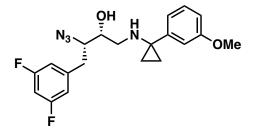
J = 2.8 Hz, 2H). ¹³C NMR (75 MHz, CDCl₃) δ 146.87, 137.75, 128.26, 126.64, 126.14, 122.38, 36.77, 36.16, 21.69, 17.98, 8.35; LRMS-ESI (*m/z*) [M+H]⁺ = 148.1.



1-(3-isopropylphenyl)cyclopropan-1-amine 76d: Amine **76d** was prepared from nitrile **75d** (1.8 g, 12.4 mmol) to afford amine **76d** as an orange oil (670 mg, 31%); ¹H NMR (400 MHz, CDCl₃) δ 7.31 – 7.18 (m, 2H), 7.16 – 7.06 (m, 2H), 1.92 (s, 1H), 1.29 (dd, *J* = 7.0, 1.4 Hz, 6H), 1.08 (qd, *J* = 4.1, 3.5, 1.3 Hz, 2H), 1.04 – 0.96 (m, 2H); ¹³C NMR (101 MHz, CDCl₃) δ 148.95, 146.83, 128.32, 123.93, 123.64, 122.86, 36.78, 35.87, 34.20, 24.07, 24.01, 17.65; LRMS-ESI (*m/z*) [M+H]⁺ = 176.1.

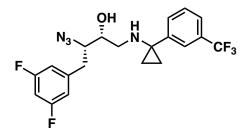


1-(3-ethylphenyl)cyclopropan-1-amine 76e: Amine **76e** was prepared from nitrile **75e** (2.3 g, 17.5 mmol) to afford amine **76e** as a clear yellow oil (881 mg, 31%); ¹H NMR (400 MHz, CDCl₃) δ 7.28 – 7.18 (m, 1H), 7.18 – 6.92 (m, 3H), 2.70 – 2.56 (m, 2H), 1.30 – 1.17 (m, 4H), 1.13 – 1.02 (m, 2H), 0.98 (q, *J* = 3.0, 2.3 Hz, 1H); ¹³C NMR (101 MHz, CDCl₃) δ 146.83, 144.28, 128.30, 125.43, 125.00, 122.65, 35.88, 28.88, 17.61, 15.60, 8.04.

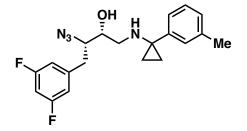


Preparation of (2*R***,3***S***)-3-azido-4-(3,5-difluorophenyl)-1-((1-(3methoxyphenyl) cyclopropyl)amino)butan-2-ol 77a:** Oxirane 74 (150 mg, 0.666 mmol) was dissolved in iPrOH (10 mL) and treated with amine 76a (435 mg, 2.66 mmol) stirred under reflux for 18 h. The reaction mixture cooled to 23 °C and the volatiles were removed. The crude reside was purified *via* flash chromatography (2% acetone/CH₂Cl₂).Azide 77a was isolated as a clear yellow oil (190

mg, 74%); ¹H NMR (500 MHz, CDCl₃) δ 7.23 (t, *J* = 7.8 Hz, 1H), 6.91 – 6.85 (m, 2H), 6.79 – 6.61 (m, 5H), 3.80 (s, 3H), 3.42 (ddd, *J* = 8.7, 5.3, 3.5 Hz, 1H), 3.00 (dt, *J* = 8.8, 4.2 Hz, 1H), 2.81 (ddd, *J* = 20.3, 12.7, 3.6 Hz, 2H), 2.61 (dd, *J* = 12.0, 8.5 Hz, 1H), 2.47 – 2.38 (m, 1H), 1.02 – 0.85 (m, 4H); ¹³C NMR (126 MHz, CDCl₃) δ 164.05, 163.95, 162.08, 161.98, 159.72, 144.77, 143.32, 129.44, 119.81, 113.63, 112.12, 112.07, 111.96, 111.92, 111.50, 102.00, 101.80, 101.60, 77.35, 77.09, 76.84, 72.30, 55.43, 55.17, 48.21, 42.37, 39.40, 15.87, 15.63; LRMS-ESI (*m/z*) [M+H]⁺ = 389.1.

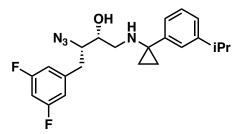


(2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((1-(3(trifluoromethyl)phenyl)cyclopropyl) amino)butan-2-ol 77b: Oxirane 74 (150 mg, 0.666 mmol) was treated with amine 76b (535 mg, 2.66 mmol) in refluxing iPrOH (10 mL) to afford Azide 77b as a clear yellow oil (80 mg, 31%); ¹H NMR (500 MHz, CDCl₃) δ 7.56 (td, *J* = 1.8, 1.0 Hz, 1H), 7.54 – 7.43 (m, 3H), 6.76 (dt, *J* = 6.6, 2.1 Hz, 2H), 6.73 – 6.65 (m, 1H), 3.58 – 3.48 (m, 2H), 2.93 (dd, *J* = 14.2, 3.7 Hz, 1H), 2.81 (dd, *J* = 12.3, 3.5 Hz, 1H), 2.72 – 2.59 (m, 2H), 1.20 (d, *J* = 6.1 Hz, 1H), 1.12 – 1.02 (m, 2H), 1.02 – 0.96 (m, 2H); ¹³C NMR (101 MHz, CDCl₃) δ 164.22, 164.09, 161.75, 161.62, 143.76, 141.32, 130.84, 128.95, 124.13, 123.59, 112.23, 112.16, 112.05, 111.98, 102.51, 102.25, 70.62, 65.92, 48.07, 42.21, 36.52, 25.22, 15.90, 15.55; LRMS-ESI (*m*/*z*) [M+H]⁺ = 427.1.

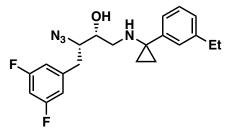


(2R,3S)-3-azido-4-(3,5-difluorophenyl)-1-((1-(m-tolyl)cyclopropyl)amino)butan-2-ol 77c: Oxirane 74 (100 mg, 0.44 mmol) was treated with amine 76c (258 mg, 1.76 mmol) in refluxing iPrOH (8 mL) to afford Azide 77c as a clear yellow oil (116 mg, 71%); ¹H NMR (400 MHz, CDCl₃)

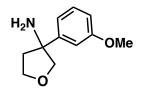
δ 7.28 – 7.18 (m, 2H), 7.12 (dd, J = 6.7, 1.5 Hz, 2H), 7.08 – 7.01 (m, 2H), 6.75 – 6.63 (m, 4H), 3.41 (ddd, J = 8.7, 5.3, 3.4 Hz, 1H), 3.03 (ddd, J = 9.4, 5.3, 3.8 Hz, 1H), 2.82 (ddd, J = 15.7, 12.8, 3.6 Hz, 2H), 2.60 (dd, J = 12.1, 8.6 Hz, 1H), 2.35 (s, 3H), 1.01 – 0.89 (m, 4H); ¹³C NMR (101 MHz, CDCl₃) δ 164.23, 161.63, 142.78, 137.96, 128.23, 127.34, 124.62, 112.04, 111.80, 101.73, 94.44, 77.27, 76.95, 76.63, 72.10, 55.31, 48.01, 42.28, 39.39, 21.40, 15.62, 15.17; LRMS-ESI (*m/z*) [M+H]⁺ = 373.1.



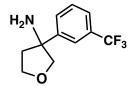
(*2R*,*3S*)-3-azido-4-(3,5-difluorophenyl)-1-((1-(3-isopropylphenyl)cyclopropyl)amino)butan-2-ol 77d: Oxirane 74 (150 mg, 0.66 mmol) was treated with amine 76d (462 mg, 2.64 mmol) in refluxing iPrOH (10 mL) to afford Azide 77d as a clear yellow oil (125 mg, 47%); ¹H NMR (400 MHz, CDCl₃) δ 7.29 (dd, *J* = 8.0, 7.1 Hz, 1H), 7.19 (t, *J* = 1.9 Hz, 1H), 7.17 – 7.11 (m, 2H), 6.82 – 6.75 (m, 2H), 3.58 – 3.48 (m, 2H), 3.00 – 2.89 (m, 2H), 2.89 – 2.84 (m, 1H), 2.75 – 2.61 (m, 2H), 1.29 (d, *J* = 6.9 Hz, 6H), 1.06 – 0.94 (m, 4H); ¹³C NMR (101 MHz, CDCl₃) δ 164.34, 164.21, 161.87, 161.74, 149.23, 142.58, 141.65, 128.51, 125.87, 125.16, 124.93, 112.37, 112.31, 112.19, 112.13, 102.58, 102.33, 102.08, 77.42, 77.10, 76.79, 70.68, 66.20, 48.28, 42.63, 36.68, 34.18, 24.06, 23.90, 15.71, 15.33; LRMS-ESI (*m*/*z*) [M+H]⁺ = 401.1.



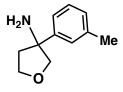
(2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((1-(3-ethylphenyl)cyclopropyl)amino)butan-2-ol 77e: Oxirane 74 (145 mg, 0.66 mmol) was treated with amine 76e (425 mg, 2.64 mmol) in refluxing iPrOH (10 mL) to afford Azide 77e as a clear yellow oil (145 mg, 57%); ¹H NMR (400 MHz, CDCl₃) δ 7.29 (t, *J* = 7.5 Hz, 1H), 7.20 – 7.09 (m, 3H), 6.83 – 6.76 (m, 2H), 6.76 – 6.67 (m, 1H), 3.54 (s, 2H), 2.95 (dd, *J* = 14.1, 3.2 Hz, 1H), 2.88 (dd, *J* = 12.4, 3.1 Hz, 1H), 2.75 – 2.61 (m, 4H), 1.28 (t, *J* = 7.6 Hz, 3H), 1.00 (tt, *J* = 6.9, 4.2 Hz, 4H); ¹³C NMR (101 MHz, CDCl₃) δ 164.24, 164.11, 161.77, 161.64, 144.49, 142.54, 141.56, 128.42, 127.14, 126.34, 124.94, 112.27, 112.20, 112.09, 112.02, 102.47, 102.22, 101.97, 77.33, 77.02, 76.70, 70.58, 66.06, 48.17, 42.47, 36.54, 28.82, 15.58, 15.53, 15.17; LRMS-ESI (*m/z*) [M+H]⁺ = 387.1.



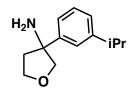
Preparation of 3-(3-methoxyphenyl)tetrahydrofuran-3-amine 83a: In a clean, dry, round bottom flask ketone 78 (0.6 mL, 7.8 mmol) was dissolved in THF (30 mL) and the aryl magnesium bromide 80a in a solution of THF (0.5 M, 14.04 mmol, 28.08 mL) was added dropwise over 5 minutes at 23 °C. The resulting reaction mixture was refluxed for 0.5 h and cooled to 23 °C. The reaction was quenched with saturated aqueous NH₄Cl and the organic layer was washed with H₂O. The organic layer was removed under reduced pressure and the crude 81a (1.55 g) was carried forward without further purification. The crude alcohol 81a was immediately dissolved in CH₂Cl₂ (15 mL) and treated with sodium azide (1.45 g, 7.47 mmol). The resulting heterogenous mixture was subjected to dropwise addition of a solution of TFA (4.6 mL, 59.76 mmol.) and CH₂Cl₂. After 48 h of stirring at 23 °C the mixture was diluted with H₂O and neutralized with saturated aqueous NaHCO₃. The crude mixture was extracted with CH₂Cl₂ and dried with Na₂SO₄ followed by removal of the volatiles under reduced pressure. Azide 82a (1.1 g) was diluted in EtOH (15 mL) and treated with concentrated HCl at 23 °C. A catalytic amount of Pd/C (20% w/w, 220 mg) was added under a hydrogen atmosphere and the resulting mixture was stirred for 24 h at 23 °C. The reaction mixture was filtered through a pad of celite and concentrated to provide amine 83a as a clear yellow oil (860 mg, 58% over 3 steps); ¹H NMR (300 MHz, CDCl₃) δ 7.21 (d, J = 8.2 Hz, 1H), 7.01 - 6.92 (m, 2H), 6.80 - 6.70 (m, 1H), 4.09 (dd, J = 8.7, 7.1 Hz, 1H), 4.00 (q, J = 4.8 Hz, 1H), 3.84 (dd, J = 12.0, 8.3 Hz, 1H), 3.75 (d, J = 2.5 Hz, 4H), 2.37 - 2.24 (m, 1H), 2.11 - 1.98 (m, 1H)1H); ¹³C NMR (75 MHz, CDCl₃) δ 159.53, 146.65, 129.42, 117.84, 111.93, 111.81, 80.42, 67.65, 63.37, 55.23, 41.90.



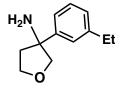
3-(3-(trifluoromethyl)phenyl)tetrahydrofuran-3-amine 83b: Amine **84b** was prepared from ketone **78** (0.6 mL, 7.8 mmol) to afford amine **83b** as a clear yellow oil (751 mg, 64% over 3 steps); ¹H NMR (300 MHz, CDCl₃) δ 7.73 (d, J = 2.7 Hz, 1H), 7.62 (d, J = 7.9 Hz, 1H), 7.43 (dd, J = 14.2, 6.7 Hz, 2H), 4.21 – 3.95 (m, 2H), 3.92 – 3.75 (m, 2H), 2.33 (td, J = 8.7, 4.0 Hz, 1H), 2.10 (ddd, J = 12.3, 7.4, 4.1 Hz, 1H), 1.79 (s, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 145.92, 129.11, 128.85, 122.42, 80.52, 67.60, 63.26, 42.28.



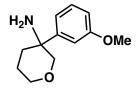
3-(*m***-tolyl)tetrahydrofuran-3-amine 83c**: Amine **83c** was prepared from ketone **78** (0.6 mL, 7.8 mmol) to afford amine **83c** as a clear yellow oil (420 mg, 38% over 3 steps); ¹H NMR (300 MHz, CDCl₃) δ 7.29 – 7.20 (m, 3H), 7.13 – 7.05 (m, 1H), 4.22 – 4.01 (m, 2H), 3.98 – 3.83 (m, 2H), 2.47 – 2.31 (m, 4H), 2.13 (dddd, *J* = 12.4, 7.2, 3.8, 1.1 Hz, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 144.74, 138.09, 128.38, 127.71, 126.38, 122.55, 80.46, 67.71, 63.39, 41.82, 21.69.



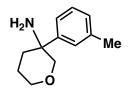
3-(3-isopropylphenyl)tetrahydrofuran-3-amine 83d: Amine **83d** was prepared from ketone **78** (0.4 mL, 5.2 mmol) to afford amine **83d** as a clear yellow oil (660 mg, 63% over 3 steps); ¹H NMR (300 MHz, CDCl₃) δ 7.35 – 7.23 (m, 3H), 7.15 (dd, *J* = 6.9, 2.0 Hz, 1H), 4.25 – 4.00 (m, 2H), 3.91 (dt, *J* = 9.7, 8.6 Hz, 2H), 2.92 (p, *J* = 6.9 Hz, 1H), 2.48 – 2.31 (m, 1H), 2.13 (dddd, *J* = 12.4, 7.2, 3.9, 1.1 Hz, 1H), 1.73 (s, 2H), 1.26 (dd, *J* = 6.9, 4.0 Hz, 6H); ¹³C NMR (75 MHz, CDCl₃) δ 149.03, 144.81, 128.42, 124.88, 123.86, 123.05, 80.56, 67.71, 63.50, 41.95, 34.41, 24.20.



3-(3-ethylphenyl)tetrahydrofuran-3-amine 83e: Amine **83e** was prepared from ketone **78** (310 mg, 3.6 mmol) to afford amine **83e** as a clear yellow oil (268 mg, 39% over 3 steps); ¹H NMR (300 MHz, CDCl₃) δ 7.27 (ddd, *J* = 8.6, 2.1, 1.1 Hz, 3H), 7.11 (dd, *J* = 5.2, 3.4 Hz, 1H), 4.22 – 4.00 (m, 2H), 3.90 (dt, *J* = 9.7, 8.5 Hz, 2H), 2.66 (q, *J* = 7.7 Hz, 2H), 2.39 (ddd, *J* = 12.5, 9.5, 8.3 Hz, 1H), 2.19 – 2.06 (m, 1H), 1.25 (t, *J* = 7.6 Hz, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 144.85, 144.40, 128.43, 126.44, 125.21, 122.86, 80.51, 67.71, 63.44, 41.91, 29.13, 15.85.

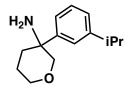


3-(3-methoxyphenyl)tetrahydro-*2H***-pyran-3-amine 83f:** Amine **83f** was prepared from ketone **79** (0.60 mL, 6.5 mmol) to afford amine **83f** as clear colorless oil (340 mg, 26% over 3 steps); ¹H NMR (400 MHz, CDCl₃) δ 7.32 (t, *J* = 7.9 Hz, 1H), 7.07 – 6.98 (m, 2H), 6.87 (ddd, *J* = 8.3, 2.5, 0.9 Hz, 1H), 3.96 (dt, *J* = 11.4, 3.9 Hz, 1H), 3.89 (dd, *J* = 11.9, 1.5 Hz, 1H), 3.83 (s, 3H), 3.67 (d, *J* = 12.0 Hz, 1H), 3.54 (ddd, *J* = 11.2, 10.3, 2.8 Hz, 1H), 2.19 – 2.11 (m, 2H), 2.11 – 1.99 (m, 1H), 1.67 – 1.55 (m, 1H); ¹³C NMR (101 MHz, CDCl₃) δ 159.79, 141.94, 129.72, 118.02, 112.94, 112.28, 73.72, 67.77, 64.14, 55.21, 32.70, 22.27.

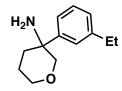


3-(*m***-tolyl)tetrahydro-2***H***-pyran-3-amine 83g**: Amine 83g was prepared from ketone 79 (0.6 mL, 6.5 mmol) to afford amine 83g as a clear yellow oil (300 mg, 24% over 3 steps); ¹H NMR (300 MHz, CDCl₃) δ 7.42 – 7.29 (m, 2H), 7.24 (t, *J* = 7.6 Hz, 1H), 7.12 – 7.03 (m, 1H), 3.97 – 3.87 (m, 1H), 3.73 (d, *J* = 11.3 Hz, 1H), 3.64 – 3.44 (m, 2H), 2.37 (d, *J* = 0.8 Hz, 3H), 2.10 (ddd, *J* = 12.7, 11.2, 4.2 Hz, 1H), 2.03 – 1.85 (m, 1H), 1.79 (s, 3H), 1.56 (ddd, *J* = 13.7, 5.7, 2.3 Hz, 1H); ¹³C

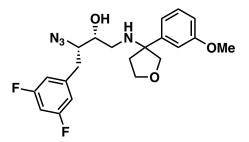
NMR (75 MHz, CDCl₃) δ 145.60, 137.80, 128.16, 127.62, 126.31, 122.51, 76.75, 68.21, 52.84, 37.11, 22.58, 21.78.



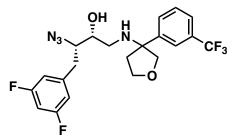
3-(3-isopropylphenyl)tetrahydro-2*H***-pyran-3-amine 83h**: Amine **83h** was prepared from ketone **79** (0.8 mL, 8.6 mmol) to afford amine **83h** as a clear yellow oil (270 mg, 13% over 3 steps); ¹H NMR (300 MHz, CDCl₃) δ 7.37 – 7.19 (m, 4H), 4.06 – 3.80 (m, 2H), 3.67 (d, *J* = 12.0 Hz, 1H), 3.54 (td, *J* = 10.9, 2.9 Hz, 1H), 2.99 – 2.85 (m, 1H), 2.20 – 2.10 (m, 2H), 1.31 – 1.22 (m, 6H).¹³C NMR (75 MHz, CDCl₃) δ 164.13, 149.37, 140.21, 128.65, 126.07, 123.17, 74.00, 67.90, 64.54, 34.40, 32.81, 24.12, 22.50.



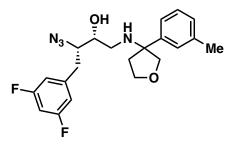
3-(3-ethylphenyl)tetrahydro-2*H***-pyran-3-amine 83i**: Amine **83i** was prepared from ketone **79** (0.6 mL, 6.5 mmol) to afford amine **83i** as a clear colorless oil (242 mg, 18% over 3 steps); ¹H NMR (300 MHz, CDCl₃) δ 7.44 – 7.22 (m, 3H), 7.16 – 7.07 (m, 1H), 3.98 – 3.88 (m, 1H), 3.80 – 3.61 (m, 2H), 3.52 (td, *J* = 10.6, 2.9 Hz, 1H), 2.87 (s, 1H), 2.67 (q, *J* = 7.6 Hz, 2H), 2.17 – 2.08 (m, 1H), 2.08 – 1.92 (m, 1H), 1.92 – 1.81 (m, 1H), 1.64 – 1.52 (m, 1H), 1.25 (td, *J* = 7.6, 0.6 Hz, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 144.68, 144.27, 128.29, 126.57, 125.18, 122.82, 68.20, 53.32, 36.61, 29.18, 22.45, 15.83.



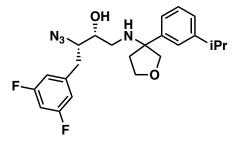
Preparation of (2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((3-(3-methoxyphenyl) tetrahydro furan-3-yl)amino)butan-2-ol 84a: In a round bottom flask oxirane 74 (80 mg, 0.35 mmol) was dissolved in iPrOH (10 mL) and treated with selected amine 83a (110 mg, 0.53 mmol) stirred under reflux for 18 h. The reaction mixture cooled to 23 °C and the volatiles were removed. The crude reside was purified *via* flash chromatography (2% acetone/CH₂Cl₂). Azide 84a was isolated as a clear colorless oil (31 mg, 57%); ¹H NMR (400 MHz, CDCl₃) δ 7.33 – 7.23 (m, 1H), 6.93 – 6.79 (m, 3H), 6.77 – 6.66 (m, 3H), 4.14 – 3.98 (m, 3H), 3.84 (d, *J* = 8.9 Hz, 1H), 3.81 (s, 3H), 3.44 (ddd, *J* = 9.1, 6.5, 3.8 Hz, 1H), 3.32 (ddd, *J* = 7.9, 6.4, 3.7 Hz, 1H), 2.90 (dd, *J* = 14.2, 3.7 Hz, 1H), 2.72 – 2.61 (m, 2H), 2.42 – 2.25 (m, 3H);¹³C NMR (101 MHz, CDCl₃) δ 164.05, 161.58, 159.70, 143.36, 141.31, 129.62, 118.94, 113.22, 112.27, 112.03, 102.45, 102.20, 77.26, 76.94, 76.62, 76.35, 71.06, 67.58, 67.04, 65.76, 55.15, 45.14, 36.66, 36.47; LRMS-ESI (*m*/z) [M+H]⁺ = 419.1.



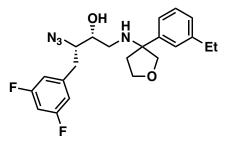
(2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((3-(3-(trifluoromethyl)phenyl)tetrahydrofuran-3yl)amino)butan-2-ol 84b: Oxirane 74 (50 mg, 0.22 mmol) was treated with amine 83b (100 mg, 0.44 mmol) in refluxing iPrOH (6 mL) to afford Azide 84b as a yellow oil (22 mg, 24%); ¹H NMR (400 MHz, CDCl₃) δ 7.56 (dd, *J* = 7.8, 2.3 Hz, 2H), 7.53 – 7.48 (m, 2H), 6.82 (dt, *J* = 6.6, 2.1 Hz, 1H), 6.71 (ddt, *J* = 16.3, 9.1, 2.2 Hz, 3H), 4.17 – 4.00 (m, 3H), 3.87 (dd, *J* = 8.9, 3.1 Hz, 1H), 3.68 – 3.58 (m, 2H), 3.58 – 3.48 (m, 1H), 3.11 (dd, *J* = 14.1, 2.6 Hz, 1H), 2.91 (dd, *J* = 14.1, 3.8 Hz, 1H), 2.76 – 2.61 (m, 2H), 2.55 (dd, *J* = 12.3, 3.8 Hz, 1H), 2.50 – 2.39 (m, 1H), 2.39 – 2.29 (m, 2H). ¹³C NMR (101 MHz, CDCl₃) δ 164.20, 161.60, 142.95, 130.07, 129.15, 128.86, 124.38, 123.29, 112.25, 112.01, 102.28, 72.40, 71.77, 71.16, 71.03, 68.19, 67.46, 67.00, 65.66, 64.61, 45.23, 44.96, 36.76, 36.66, 36.48, 21.91; LRMS-ESI (*m*/*z*) [M+H]⁺ = 457.1.



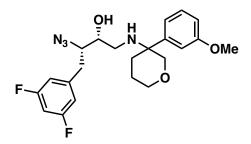
(2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((3-(*m*-tolyl)tetrahydrofuran-3-yl)amino)butan-2ol 84c: Oxirane 74 (80 mg, 0.35 mmol) was treated with amine 83c (123 mg, 0.70 mmol) in refluxing iPrOH (10 mL) to afford azide 84c as a clear yellow oil (145 mg, 99%); ¹H NMR (400 MHz, CDCl₃) δ 7.10 (ddt, *J* = 4.8, 2.4, 0.8 Hz, 6H), 6.77 – 6.72 (m, 3H), 6.72 – 6.64 (m, 3H), 4.17 – 4.08 (m, 3H), 4.08 – 4.06 (m, 1H), 4.06 – 3.96 (m, 2H), 3.85 (dd, *J* = 8.9, 5.1 Hz, 2H), 3.44 (dddd, *J* = 10.6, 9.0, 6.6, 3.8 Hz, 2H), 3.29 (ddd, *J* = 7.7, 6.6, 3.8 Hz, 2H), 2.90 (dd, *J* = 14.1, 3.7 Hz, 2H), 2.71 – 2.63 (m, 3H), 2.46 (dd, *J* = 12.5, 7.4 Hz, 2H), 2.36 – 2.27 (m, 6H); ¹³C NMR (101 MHz, CDCl₃) δ 164.05, 161.58, 141.61, 138.24, 128.46, 128.24, 127.31, 123.70, 112.26, 112.02, 102.45, 102.20, 101.95, 70.96, 70.84, 67.53, 67.03, 65.75, 65.66, 45.07, 44.82, 36.62, 36.45, 21.48; LRMS-ESI (*m*/*z*) [M+H]⁺ = 403.1.



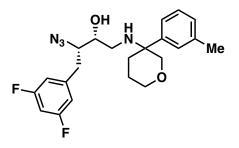
(2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((3-(3-isopropylphenyl)tetrahydrofuran-3-yl) amino)butan-2-ol 84d: Oxirane 74 (80 mg, 0.35 mmol) was treated with amine 83d (144 mg, 0.70 mmol) in refluxing iPrOH (10 mL) to afford Azide 84d as a clear yellow oil (65 mg, 43%); ¹H NMR (400 MHz, CDCl₃) δ 7.33 – 7.23 (m, 1H), 7.17 – 7.08 (m, 3H), 6.77 – 6.66 (m, 3H), 4.16 – 4.06 (m, 2H), 4.06 – 3.99 (m, 1H), 3.87 (dd, *J* = 8.9, 5.7 Hz, 1H), 3.47 – 3.40 (m, 1H), 3.33 – 3.24 (m, 1H), 2.91 – 2.85 (m, 1H), 2.72 – 2.55 (m, 2H), 2.43 – 2.29 (m, 3H), 1.25 (d, *J* = 6.9 Hz, 6H).¹³C NMR (101 MHz, CDCl₃); δ 164.04, 161.70, 149.27, 141.58, 128.52, 125.44, 124.87, 124.08, 112.26, 112.02, 102.19, 101.94, 77.25, 76.93, 76.62, 76.45, 76.37, 70.98, 70.88, 67.67, 67.05, 65.81, 65.72, 45.07, 44.82, 36.72, 36.48, 34.10, 23.92; LRMS-ESI (*m*/*z*) [M+H]⁺ = 431.1.



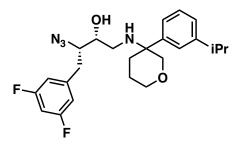
(2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((3-(3-ethylphenyl)tetrahydrofuran-3-yl)amino) butan-2-ol 84e: Oxirane 74 (80 mg, 0.35 mmol) was treated with amine 83e (100 mg, 0.53 mmol) in refluxing iPrOH (8 mL) to afford azide 84e as a clear yellow oil (140 mg, 97%) ¹H NMR (400 MHz, CDCl₃) δ 7.30 – 7.23 (m, 1H), 7.16 – 7.08 (m, 3H), 6.77 – 6.66 (m, 3H), 4.17 – 4.05 (m, 2H), 4.05 – 3.97 (m, 1H), 3.90 – 3.82 (m, 1H), 3.49 – 3.39 (m, 1H), 3.34 – 3.25 (m, 1H), 2.90 (dd, *J* = 14.2, 3.7 Hz, 1H), 2.71 – 2.63 (m, 3H), 2.63 – 2.55 (m, 1H), 2.33 (td, *J* = 7.8, 7.4, 2.9 Hz, 2H), 1.24 (t, *J* = 7.6 Hz, 3H).¹³C NMR (101 MHz, CDCl₃) δ 164.05, 161.71, 144.62, 141.65, 128.53, 126.99, 126.18, 123.94, 112.26, 112.01, 102.19, 77.24, 76.93, 76.61, 76.44, 76.35, 70.90, 67.60, 67.04, 65.78, 65.70, 45.09, 44.84, 36.69, 36.47, 28.85, 15.54; LRMS-ESI (*m/z*) [M+H]⁺ = 417.1.



(2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((3-(3-methoxyphenyl)tetrahydro-2*H*-pyran-3yl)amino)butan-2-ol 84f: Oxirane 74 (80 mg, 0.53 mmol) was treated with amine 83f (110 mg, 0.53 mmol) in refluxing iPrOH (10 m) to afford azide 84f was as a clear yellow oil (135 mg, 89%); ¹H NMR (400 MHz, CDCl₃) δ 7.32 – 7.23 (m, 2H), 7.06 – 6.98 (m, 4H), 6.86 – 6.71 (m, 7H), 6.71 – 6.66 (m, 1H), 3.95 (d, *J* = 11.2 Hz, 2H), 3.89 – 3.77 (m, 8H), 3.54 – 3.47 (m, 2H), 3.45 (dd, *J* = 6.5, 1.9 Hz, 1H), 3.41 (qd, *J* = 5.8, 2.7 Hz, 2H), 2.98 – 2.87 (m, 2H), 2.74 – 2.63 (m, 3H), 2.56 (dd, *J* = 12.4, 6.3 Hz, 1H), 2.44 (d, *J* = 4.3 Hz, 0H), 2.16 – 2.09 (m, 1H), 2.07 – 1.98 (m, 2H), 1.68 – 1.59 (m, 2H); ¹³C NMR (101 MHz, CDCl₃) δ 164.05, 161.70, 159.71, 144.57, 144.39, 141.46, 129.45, 118.68, 118.61, 112.89, 112.32, 112.26, 112.08, 112.01, 102.41, 102.16, 101.91, 77.28, 76.96, 76.64, 76.34, 76.01, 71.30, 71.09, 68.03, 65.84, 65.72, 56.16, 55.10, 43.68, 42.80, 36.50, 30.65, 30.23, 22.01; LRMS-ESI (*m*/*z*) [M+H]⁺ = 433.1.

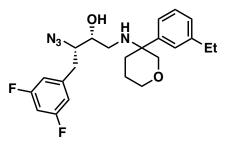


(2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((3-(*m*-tolyl)tetrahydro-2*H*-pyran-3-yl)amino) butan-2-ol 84g: Oxirane 74 (80 mg, 0.35 mmol) was treated with amine 83g (100 mg, 0.53 mmol) in refluxing iPrOH (10 mL) to afford azide 84g as a clear yellow oil (147 mg, 99%); ¹H NMR (400 MHz, CDCl₃) δ 7.26 (t, *J* = 2.4 Hz, 6H), 7.10 (dd, *J* = 5.2, 2.4 Hz, 2H), 6.76 (ddd, *J* = 8.1, 3.6, 2.1 Hz, 4H), 6.76 – 6.64 (m, 2H), 4.01 – 3.82 (m, 5H), 3.56 – 3.42 (m, 4H), 3.46 – 3.39 (m, 2H), 2.93 (ddd, *J* = 14.2, 12.1, 3.4 Hz, 2H), 2.74 – 2.62 (m, 3H), 2.56 (dd, *J* = 12.3, 6.4 Hz, 1H), 2.42 (dd, *J* = 12.3, 4.1 Hz, 1H), 2.37 (d, *J* = 3.7 Hz, 6H), 2.16 (q, *J* = 5.6, 5.1 Hz, 4H), 2.11 – 2.00 (m, 2H), 1.88 (s, 1H), 1.93 – 1.82 (m, 1H), 1.69 – 1.59 (m, 2H);¹³C NMR (101 MHz, CDCl₃) δ 164.05, 161.71, 142.70, 142.56, 141.55, 141.47, 138.00, 128.36, 128.09, 127.07, 127.00, 123.44, 123.38, 112.32, 112.26, 112.08, 112.02, 102.40, 102.14, 101.89, 77.33, 77.01, 76.69, 76.35, 76.11, 71.34, 71.13, 68.04, 68.00, 65.94, 65.85, 65.71, 56.04, 43.64, 42.83, 36.50, 36.42, 30.52, 30.25, 22.03, 21.58; LRMS-ESI (*m*/*z*) [M+H]⁺ = 417.1.

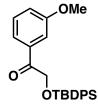


(2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((3-(3-isopropylphenyl)tetrahydro-2*H*-pyran-3-yl)amino)butan-2-ol 84h: Oxirane 74 (80 mg, 0.35 mmol) was treated with amine 83h (115 mg, 0.53 mmol) to afford azide 84h as a clear yellow oil (140 mg, 90%); ¹H NMR (400 MHz, CDCl₃) δ 7.37 – 7.23 (m, 6H), 7.20 – 7.13 (m, 2H), 6.81 – 6.64 (m, 5H), 4.02 – 3.94 (m, 2H), 3.88 (td, *J* = 8.8, 4.3 Hz, 2H), 3.56 – 3.48 (m, 3H), 3.48 – 3.40 (m, 4H), 2.94 (dd, *J* = 14.0, 3.6 Hz, 4H), 2.75 –

2.62 (m, 3H), 2.58 (dd, J = 12.4, 6.3 Hz, 1H), 2.44 (dd, J = 12.4, 4.3 Hz, 1H), 2.24 – 2.11 (m, 3H), 2.11 – 1.99 (m, 2H), 1.95 – 1.84 (m, 2H), 1.70 – 1.61 (m, 2H), 1.27 (ddd, J = 7.0, 3.7, 1.6 Hz, 12H); ¹³C NMR (101 MHz, CDCl₃) δ 164.19, 161.72, 149.04, 142.68, 142.51, 128.38, 125.33, 124.58, 124.51, 123.79, 123.73, 112.28, 112.08, 102.39, 102.14, 77.33, 77.02, 76.70, 76.48, 76.19, 71.37, 71.13, 68.00, 65.86, 65.74, 56.23, 43.62, 42.86, 36.49, 34.19, 30.49, 30.15, 24.06, 24.02, 23.91, 23.88, 22.04; LRMS-ESI (*m*/*z*) [M+H]⁺ = 445.2.

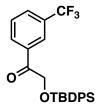


(2*R*,3*S*)-3-azido-4-(3,5-difluorophenyl)-1-((3-(3-ethylphenyl)tetrahydro-2*H*-pyran-3yl)amino)butan-2-ol 84i: Oxirane 74 (80 mg, 0.35 mmol) was treated with amine 83i (110 mg, 0.53 mmol) in refluxing iPrOH (10 mL) to afford azide 84i as a clear yellow oil (132 mg, 88%); ¹H NMR (400 MHz, CDCl₃) δ 7.31 – 7.23 (m, 5H), 7.16 – 7.09 (m, 2H), 6.79 – 6.68 (m, 4H), 6.71 – 6.63 (m, 1H), 3.96 (dd, *J* = 11.5, 4.0 Hz, 2H), 3.87 (ddd, *J* = 11.3, 8.7, 2.5 Hz, 2H), 3.56 – 3.33 (m, 6H), 2.93 (dt, *J* = 14.2, 3.6 Hz, 2H), 2.74 – 2.61 (m, 6H), 2.56 (dd, *J* = 12.5, 6.2 Hz, 1H), 2.43 (dd, *J* = 12.4, 4.3 Hz, 1H), 2.21 – 2.12 (m, 3H), 2.12 – 2.04 (m, 1H), 2.07 – 1.98 (m, 1H), 1.93 – 1.82 (m, 1H), 1.69 – 1.60 (m, 2H), 1.24 (td, *J* = 7.6, 3.3 Hz, 6H); ¹³C NMR (101 MHz, CDCl₃) δ 164.18, 161.57, 144.40, 142.72, 142.55, 128.41, 126.86, 125.90, 125.83, 123.65, 123.58, 112.31, 112.25, 112.06, 102.40, 102.15, 77.28, 76.96, 76.64, 76.45, 76.09, 71.29, 71.00, 68.03, 65.84, 65.73, 56.13, 43.60, 42.75, 36.51, 30.61, 30.13, 28.95, 22.03, 15.56; LRMS-ESI (*m*/*z*) [M+H]⁺ = 431.2.

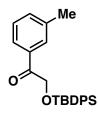


Preparation of 2-((*tert***-butyldiphenylsilyl)oxy)-1-(3-methoxyphenyl)ethan-1-one 91a**: In a clean and dry, 2-neck round bottom flask the appropriate aryl magnesium bromide (2.84 mL, 22.41

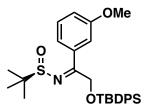
mmol) is added as a solution in THF (15 mL). The mixture is cooled to 0 °C and a solution of THF (40 mL) and weinreb amide **89** (4.45 g, 12.45 mmol) is added dropwise over 10 minutes. The resulting mixture is stirred for 3 h at 0 °C and quenched with saturated aqueous NH₄Cl. The reaction is diluted H₂O and extracted by EtOAc. The residue was purified *via* column chromatography (5% EtOAc/Hexanes) to provide aryl ketone **91a** was isolated as a clear colorless oil (4.59 g, 91%); ¹H NMR (400 MHz, CDCl₃) δ 7.75 – 7.67 (m, 4H), 7.45 – 7.32 (m, 8H), 4.91 (s, 2H), 3.82 (s, 3H), 1.11 (d, *J* = 1.9 Hz, 9H);¹³C NMR (101 MHz, CDCl₃) δ 196.37, 159.67, 136.18, 135.50, 132.86, 129.78, 129.42, 127.72, 120.14, 119.60, 112.01, 77.23, 76.92, 76.60, 67.50, 55.32, 26.62, 19.26.



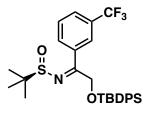
2-((*tert***-butyldiphenylsilyl)oxy)-1-(3-(trifluoromethyl)phenyl)ethan-1-one 91b**: Ketone **91b** was prepared from weinreb amide **89** (11.7 g, 32.7 mmol) to afford ketone **91b** as a clear colorless oil (13.0 g, 90%); ¹H NMR (400 MHz, CDCl₃) δ 7.70 (dd, *J* = 7.9, 1.6 Hz, 4H), 7.48 – 7.36 (m, 6H), 4.89 (s, 2H), 1.11 (s, 9H);¹³C NMR (101 MHz, CDCl₃) δ 195.91, 135.50, 132.49, 131.18, 129.95, 129.07, 127.81, 125.04, 77.25, 76.94, 76.62, 67.87, 26.59, 19.19.



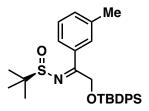
2-((*tert***-butyldiphenylsilyl)oxy)-1-(***m***-tolyl)ethan-1-one 91c**: Ketone 91c was prepared from weinreb amide **89** (7.5 g, 20.9 mmol) to afford ketone **91c** as a clear colorless oil (7.6 g, 94%); ¹H NMR (400 MHz, CDCl₃) δ 7.76 – 7.69 (m, 4H), 7.46 – 7.35 (m, 6H), 7.33 – 7.23 (m, 1H), 4.91 (s, 2H), 2.36 (s, 3H), 1.12 (s, 9H);¹³C NMR (101 MHz, CDCl₃) δ 196.79, 138.23, 135.52, 133.83, 132.91, 129.77, 128.29, 127.71, 124.88, 77.25, 76.93, 76.61, 67.52, 26.63, 21.21, 19.26.



Preparation of (*R*,*E*)-*N*-(2-((*tert*-butyldiphenylsilyl)oxy)-1-(3-methoxyphenyl)ethylidene)-2methylpropane-2-sulfinamide 92a: The aryl ketone 91a is dissolved in toluene (200 mL) at 23 °C. The optically active (*R*)-*tert*-butylsulfonamide (4.82 g, 11.4 mmol) is added followed by the dropwise addition of Ti(OEt)₄ (11.9 mL, 17.0 mmol). The resulting heterogenous mixture is warmed to 90 °C and stirred for 5 h. The reaction is quenched with brine and the precipitate is filtered through a pad of celite with the aid of EtOAc. The organic layer is concentrated under reduced pressure and subjected immediately to column purification (5% EtOAc/ Hexanes) to provide imine 92a as clear yellow oil (3.39 g, 60%); ¹H NMR (400 MHz, CDCl₃) δ 7.62 (td, *J* = 8.0, 1.4 Hz, 4H), 7.46 – 7.34 (m, 7H), 3.79 (s, 3H), 1.24 (d, *J* = 0.9 Hz, 9H), 0.98 (s, 9H); ¹³C NMR (101 MHz, CDCl₃) δ 179.40, 157.88, 135.56, 132.60, 129.81, 127.70, 77.23, 77.12, 76.92, 76.60, 55.22, 26.59, 22.45, 19.12.

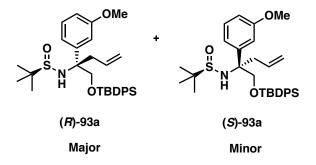


(*R*,*E*)-*N*-(2-((*tert*-butyldiphenylsilyl)oxy)-1-(3-(trifluoromethyl)phenyl)ethylidene)-2methylpropane-2-sulfinamide 92b: Imine 92b was prepared from ketone 91b (4.40 g, 9.95 mmol) to afford imine 92b as a clear yellow oil (3.9 g, 72%) ¹H NMR (400 MHz, CDCl₃) δ 7.65 – 7.49 (m, 5H), 7.47 – 7.32 (m, 7H), 1.24 (s, 9H), 0.95 (s, 9H).¹³C NMR (101 MHz, CDCl₃) δ 176.23, 135.55, 135.50, 132.30, 131.69, 130.29, 129.95, 128.49, 127.81, 127.76, 127.30, 77.27, 76.95, 76.63, 61.35, 58.07, 26.53, 22.53, 19.00.



(R,E)-N-(2-((tert-butyldiphenylsilyl)oxy)-1-(m-tolyl)ethylidene)-2-methylpropane-2-

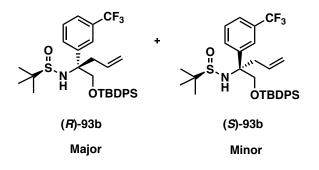
sulfinamide 92c: Imine **92c** was prepared from ketone **91c** (7.8 g, 20.0 mmol) to afford imine **92c** as a clear orange oil (4.9 g, 50%) ¹H NMR (400 MHz, CDCl₃) δ 7.67 – 7.58 (m, 4H), 7.46 – 7.33 (m, 7H), 7.25 (d, *J* = 4.7 Hz, 2H), 2.35 (s, 3H), 1.24 (d, *J* = 2.1 Hz, 10H), 0.98 (s, 9H).¹³C NMR (101 MHz, CDCl₃) δ 168.92, 137.61, 135.70, 132.75, 129.91, 127.97, 127.82, 127.79, 77.34, 77.03, 76.71, 26.68, 22.57, 21.41, 19.21.



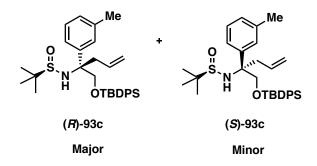
(R)-N-((R)-1-((tert-butyldiphenylsilyl)oxy)-2-(3-methoxyphenyl)pent-4-en-2-yl)-2-

methylpropane-2-sulfinamide 93a: The silyloxy ketimine **92a** is immediately diluted in CH₂Cl₂ (35 mL) and cooled to 0 °C. A mixture of allyl magnesium bromide (1.0 M in Et₂O, 31.5 mmol, 31.5 mL) in CH₂Cl₂ (35 mL) is treated by dropwise addition over 10 minutes of the ketimine **92a** and CH₂Cl₂ at 0 °C. The resulting mixture is stirred for 0.5 h and then quenched by saturated NH₄Cl. The reaction mixture is extracted with CH₂Cl₂ and the organic layer is dried with Na₂SO₄. Upon removal of the volatiles the crude is purified *via* flash column chromatography (10% EtOAc/Hexanes). *N*-sulfinyl amine **93a** was isolated as a clear colorless oil as a mixture of diastereomers (1.42 g, 96%); ¹H NMR (400 MHz, CDCl₃) δ 7.72 (ddd, *J* = 12.8, 7.8, 1.6 Hz, 5H), 7.61 – 7.52 (m, 4H), 7.48 – 7.44 (m, 2H), 7.44 – 7.38 (m, 8H), 7.36 (dd, *J* = 7.6, 1.7 Hz, 4H), 7.24 (d, *J* = 10.9 Hz, 2H), 7.17 (t, *J* = 7.9 Hz, 1H), 6.97 – 6.87 (m, 4H), 6.85 – 6.74 (m, 2H), 6.27 (s, 1H), 5.98 (s, 1H), 5.68 (ddt, *J* = 18.1, 9.6, 6.4 Hz, 1H), 4.93 – 4.83 (m, 2H), 4.24 (s, 1H), 4.15 –

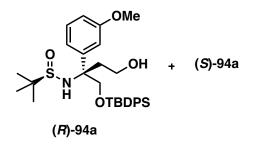
4.08 (m, 1H), 3.76 (d, *J* = 6.9 Hz, 3H), 2.13 (ddd, *J* = 13.7, 11.8, 4.8 Hz, 1H), 1.97 (ddd, *J* = 13.8, 11.9, 4.8 Hz, 1H), 1.37 (s, 9H), 1.27 (s, 9H), 1.14 (s, 9H), 1.02 (s, 9H);¹³C NMR (101 MHz, CDCl₃) δ 159.55, 138.13, 135.87, 135.69, 135.57, 135.32, 130.25, 129.73, 129.42, 129.12, 128.51, 128.01, 127.70, 125.16, 119.54, 119.24, 114.50, 113.33, 112.34, 77.36, 77.04, 76.72, 68.62, 64.48, 56.32, 55.19, 27.74, 26.87, 26.58, 22.89, 22.57, 19.24; LRMS-ESI (*m/z*) [M+H]⁺ = 550.2.



(*R*)-*N*-((*R*)-1-((*tert*-butyldiphenylsilyl)oxy)-2-(3-(trifluoromethyl)phenyl)pent-4-en-2-yl)-2methylpropane-2-sulfinamide 93b: *N*-Sulfinyl amine 93b was prepared from ketimine 92b (3.5 g, 6.41 mmol) to afford *N*-sulfinyl amine 93b as a clear colorless oil as a mixture of diastereomers (3.33 g, 89%); ¹H NMR (400 MHz, CDCl₃) δ 7.60 – 7.30 (m, 14H), 5.45 (ddt, *J* = 17.2, 9.9, 7.2 Hz, 1H), 5.28 (d, *J* = 1.9 Hz, 1H), 5.15 – 5.01 (m, 2H), 4.22 (s, 1H), 4.19 – 4.09 (m, 2H), 4.01 (d, *J* = 10.2 Hz, 1H), 2.79 (d, *J* = 6.9 Hz, 2H), 1.26 (s, 9H), 0.99 (s, 9H);¹³C NMR (101 MHz, CDCl₃) δ 143.38, 135.61, 135.54, 132.65, 132.31, 131.79, 130.87, 129.76, 128.43, 127.67, 127.63, 124.42, 123.96, 120.88, 77.27, 76.95, 76.63, 68.70, 63.81, 60.27, 56.55, 53.31, 42.12, 26.67, 26.54, 22.74, 20.93, 19.06, 14.09.

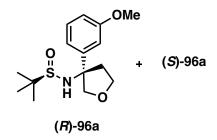


(*R*)-*N*-((*R*)-1-((*tert*-butyldiphenylsilyl)oxy)-2-(*m*-tolyl)pent-4-en-2-yl)-2-methylpropane-2sulfinamide 93c: *N*-Sulfinyl amine 93c was prepared from ketimine 92c (4.10 g, 8.34 mmol) to afford *N*-sulfinyl amine **93c** a clear colorless oil (4.0 g, 91%); ¹H NMR (400 MHz, CDCl₃) δ 7.61 – 7.48 (m, 5H), 7.44 – 7.31 (m, 7H), 7.24 – 7.18 (m, 3H), 5.53 – 5.40 (m, 1H), 5.07 (dd, *J* = 17.1, 2.0 Hz, 1H), 5.00 (dd, *J* = 10.2, 2.2 Hz, 1H), 4.19 (s, 1H), 4.09 (d, *J* = 10.1 Hz, 1H), 4.04 (d, *J* = 10.0 Hz, 1H), 2.79 (qd, *J* = 14.0, 7.3 Hz, 2H), 2.32 (s, 3H), 1.25 (s, 9H), 1.02 (s, 9H); ¹³C NMR (101 MHz, CDCl₃) δ 137.33, 135.75, 135.64, 133.02, 132.64, 129.59, 128.13, 127.83, 127.55, 124.51, 119.98, 77.25, 76.93, 76.61, 68.66, 63.70, 56.30, 42.25, 26.74, 22.84, 21.57, 19.14.

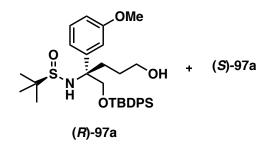


(R)-N-((R)-1-((tert-butyldiphenylsilyl)oxy)-2-(3-methoxyphenyl)pent-4-en-2-yl)-2-

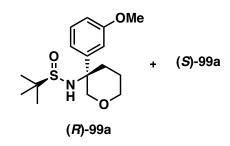
methylpropane-2-sulfinamide (*R*-94a) The *N*-sulfinyl amine (*R*)-93a (3.09 mmol, 1.7 g)was dissolved in a 1:1 mixture of MeOH:CH₂Cl₂ (50 mL) and cooled to -78 °C. A stream of ozone was bubbled through the reaction mixture until the reaction was complete by TLC. Oxygen was bubbled into the reaction mixture to remove excess ozone. At the same temperature NaBH₄ (15.45 mmol, 584 mg) was added to reaction mixture portiowise and the reaction was slowly warmed to 23 °C. The reaction was quenched with water and extracted with CH₂Cl₂. The organic layer was dried with Na₂SO₄ and concentrated under reduced pressure. The resulting residue was purified by column chromatography (30% EtOAc/Hexanes). The product (*R*)-94a was isolated as a mixture of diastereomers as a semi-solid (1.33 g, 81%). ¹H NMR (500 MHz, CDCl₃) δ 7.45 (d, *J* = 1.3 Hz, 2H), 7.44 – 7.36 (m, 7H), 7.35 – 7.26 (m, 7H), 4.60 (s, 1H), 3.97 (dd, *J* = 10.3, 1.0 Hz, 2H), 3.91 – 3.85 (m, 2H), 3.77 (s, 3H), 2.45 (ddd, *J* = 14.6, 9.5, 4.3 Hz, 3H), 2.37 – 2.29 (m, 2H), 1.29 (s, 7H), 0.93 (s, 7H). ¹³C NMR (126 MHz, CDCl₃) δ 159.65, 143.05, 129.59, 119.27, 113.73, 113.36, 112.99, 112.89, 77.38, 77.13, 76.87, 68.06, 67.06, 66.78, 55.87, 55.22, 39.77, 22.55, 22.42.



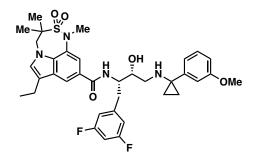
(*R*)-*N*-((*R*)-**3**-(**3**-methoxyphenyl)tetrahydrofuran-**3**-yl)-**2**-methylpropane-**2**-sulfinamide (**R**-96a) The alcohol (R)-94a (2.3 mmol, 1.3 g) was dissolved in THF (25 mL) at 23 °C. A solution of TBAF (1M in THF, 2.9 mmol, 2.9 mL) was added dropwise at 23 °C and stirred at the same temperature for 3 h. After the completion of the reaction, $H_2O(50 \text{ mL})$ was added and EtOAc was used to extract the organic layer. The organic layer was dried by Na₂SO₄ and concentrated. The crude diol was taken to the next step without further purification. The diol was diluted in CH₂Cl₂ (5 mL) at 23 °C. The resulting mixture was treated with TsCl (3.16 mmol, 662 mg), 4dimethylpyridine (10 mol%, 20 mg), and triethylamine (3.08 mmol, 0.44 mL) at 23 °C. The reaction mixture was allowed to stir for 12 h at 23 °C and then poured over saturated NaHCO₃. The organic layer was extracted by CH₂Cl₂ and dried by Na₂SO₄. The volatiles were removed and the crude was purified by flash column chromatography (2% MeOH/CH₂Cl₂). The spirocycle was isolated a mixture of diastereomers as a yellow oil (160 mg, 34% over 2 steps). ¹H NMR (500 MHz, CDCl₃) δ 7.28 – 7.22 (m, 2H), 6.99 – 6.92 (m, 3H), 6.84 – 6.78 (m, 2H), 4.22 (dd, J = 9.1, 1.2 Hz, 1H), 4.06 (dd, J = 23.4, 8.8 Hz, 3H), 3.92 (td, J = 8.7, 5.0 Hz, 1H), 3.77 (s, 4H), 2.55 – 2.45 (m, 2H), 2.36 (ddd, J = 12.9, 8.9, 7.3 Hz, 1H), 1.15 (s, 9H). ¹³C NMR (126 MHz, CDCl₃) δ 159.64, 143.04, 129.59, 119.26, 113.35, 112.88, 77.38, 77.13, 76.87, 68.06, 66.78, 55.87, 55.22, 39.78, 22.55, 22.42.



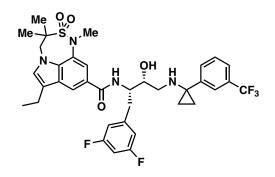
(*R*)-*N*-((*R*)-1-((*tert*-butyldiphenylsilyl)oxy)-5-hydroxy-2-(3-methoxyphenyl)pentan-2-yl)-2methylpropane-2-sulfinamide (*R*-97a) In a flame-dried flask the *N*-sulfinyl amine (*R*)-97a was dissolved in THF (6 mL) and cooled to 0 °C. A solution of 9-BBN (0.5 in PhMe, 10.5 mmol, 21.3 mL) was added dropwise over 5 minutes at 0 °C. The reaction mixture was slowly warmed to room temperature and stirred for 15 h. The heterogenous mixture was cooled to 0 °C and aqueous 6M NaOH (10 mL) and H₂O₂ (30% w/w, 8.2 mL) was added in a subsequent manner. The resulting mixture was allowed to warm up to 23 °C and stirred for an additional 12 h. Upon completion EtOAc was added and the organic layer was washed with brine. The organic layer was dried with Na₂SO₄ and concentrated. The crude material was purified by column chromatography (50% EtOAc/Hexanes). The product was isolated as a mixture of diastereomers as a clear colorless oil (2.0 g, 99%). ¹H NMR (400 MHz, CDCl₃) δ 7.51 – 7.28 (m, 12H), 6.96 – 6.89 (m, 2H), 4.18 – 4.07 (m, 3H), 4.00 – 3.87 (m, 2H), 3.81 (d, *J* = 4.9 Hz, 2H), 3.77 (s, 4H), 1.92 – 1.84 (m, 8H), 1.66 – 1.56 (m, 7H), 1.28 (s, 11H), 0.97 (s, 9H). ¹³C NMR (101 MHz, CDCl₃) δ 135.65, 135.51, 129.58, 127.54, 77.23, 77.12, 76.91, 76.59, 71.69, 36.27, 26.69, 22.78, 19.92, 14.10.



(*R*)-*N*-((*R*)-**3**-(**3**-methoxyphenyl)tetrahydro-2*H*-pyran-**3**-yl)-2-methylpropane-2-sulfinamide (*R*-**99a**) Identical conditions to prepare the spirocycle (*R*)-**96a** were used to furnish the desired spirocyclic (245 mg, 79% over 2 steps). ¹H NMR (500 MHz, CDCl₃) δ 7.68 (dd, *J* = 8.1, 5.1 Hz, 3H), 7.32 – 7.19 (m, 5H), 6.90 – 6.83 (m, 2H), 6.83 – 6.75 (m, 3H), 4.14 – 4.06 (m, 1H), 3.95 – 3.85 (m, 4H), 3.76 (s, 5H), 2.41 (d, *J* = 3.2 Hz, 5H), 1.87 – 1.75 (m, 2H), 1.28 (s, 9H).¹³C NMR (126 MHz, CDCl₃) δ 159.82, 159.56, 144.79, 143.35, 142.18, 132.91, 132.85, 129.84, 129.80, 129.41, 127.81, 118.95, 118.09, 113.24, 112.67, 112.41, 112.12, 77.39, 77.13, 76.88, 70.25, 68.81, 66.24, 65.10, 64.13, 60.35, 56.69, 56.46, 55.19, 55.16, 36.65, 31.89, 23.49, 23.23, 22.83, 22.66, 21.61, 14.19.

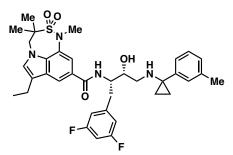


inhibitor N-((2S,3R)-1-(3,5-difluorophenyl)-3-hydroxy-4-((1-Preparation of BACE1 (3methoxyphenyl)cyclopropyl) amino)butan-2-yl)-7-ethyl-1,3,3-trimethyl-3,4-dihydro-1*H*-[1,2,5]thiadiazepino[3,4,5-hi] indole-9-carboxamide 2,2-dioxide 111a: In a dry, clean 2-neck round bottom flask the 7,6,5-tricyclic indole 105 (16 mg, 0.44 mmol) was dissolved in CH₂Cl₂ (5 mL) at 23 °C. The resulting mixture is treated with triethylamine (0.03 mL, 0.25 mmol) and HATU (24 mg, 0.064 mmol) and stirred for 1 h at 23 °C. Amine 77a (18 mg, 0.049 mmol) was added as a solution in CH₂Cl₂ dropwise over 1 h at 23 °C. The reaction mixture was stirred for an additional 36 h at 23 °C. The mixture was poured over a saturated solution of NaHCO₃ and extracted with CH₂Cl₂ The organic layer was dried with Na₂SO₄ and purified by flash chromatography (1% MeOH/CH₂Cl₂). Inhibitor **111a** was isolated as a white solid (11.23 mg, 37%); ¹H NMR (500 MHz, CDCl₃) δ 7.61 (d, J = 1.5 Hz, 1H), 7.30 (d, J = 1.5 Hz, 1H), 7.18 (d, J = 8.1 Hz, 1H), 6.92 - 6.86 (m, 2H), 6.84 - 6.78 (m, 4H), 6.73 (ddd, J = 8.2, 2.5, 1.0 Hz, 2H), 6.67 - 6.61 (m, 2H), 6.52 (d, J= 9.0 Hz, 1H), 4.11 (d, J = 1.1 Hz, 2H), 3.76 (s, 3H), 3.51 (s, 4H), 3.06 (dd, J = 14.2, 5.0 Hz, 2H), 2.94 (dd, J = 14.3, 8.1 Hz, 2H), 2.77 – 2.68 (m, 5H), 1.56 (s, 6H), 1.29 (d, J = 7.5 Hz, 3H), 1.03 $(dd, J = 11.9, 7.6 \text{ Hz}, 2\text{H}), 0.93 (td, J = 5.9, 3.1 \text{ Hz}, 2\text{H}); \text{LRMS-ESI} (m/z) [M+H]^+ = 681.2.$

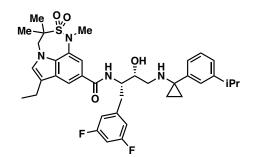


N-((2*S*,3*R*)-1-(3,5-difluorophenyl)-3-hydroxy-4-((1-(3-(trifluoromethyl)phenyl) cyclopropyl) amino)butan-2-yl)-7-ethyl-1,3,3-trimethyl-3,4-dihydro-1*H*-[1,2,5]thiadiazepino[3,4,5-*hi*] indole-9-carboxamide 2,2-dioxide 111b: Inhibitor 111b was prepared from acid 105 (13 mg, 0.40

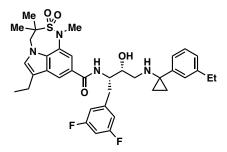
mmol) and amine 77b (18 mg, 0.044 mmol) to afford inhibitor 111b as a white solid (14.8 mg, 52%); ¹H NMR (500 MHz, CDCl₃) δ 7.62 (d, J = 1.5 Hz, 1H), 7.55 – 7.49 (m, 2H), 7.43 – 7.36 (m, 2H), 7.29 (s, 1H), 6.84 – 6.78 (m, 3H), 6.64 (t, J = 2.4 Hz, 1H), 6.49 (d, J = 8.9 Hz, 1H), 4.15 – 4.07 (m, 6H), 3.09 (dd, J = 14.2, 4.8 Hz, 2H), 2.98 – 2.90 (m, 2H), 2.75 – 2.67 (m, 4H), 2.66 (d, J = 8.7 Hz, 1H), 1.55 (d, J = 2.2 Hz, 6H), 1.29 (t, J = 7.5 Hz, 6H), 1.08 – 1.02 (m, 3H), 0.94 (dt, J = 6.5, 4.1 Hz, 2H); LRMS-ESI (m/z) [M+H]⁺ = 719.2.



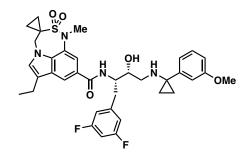
N-((2*S*,3*R*)-1-(3,5-difluorophenyl)-3-hydroxy-4-((1-(*m*-tolyl)cyclopropyl)amino)butan-2-yl)-7-ethyl-1,3,3-trimethyl-3,4-dihydro-1*H*-[1,2,5]thiadiazepino[3,4,5-*hi*]indole-9-carboxamide 2,2-dioxide 111c: Inhibitor 111c was prepared from acid 105 (22 mg, 0.065 mmol) and amine 77c (25 mg, 0.072 mmol) to afford inhibitor 111c as a white solid (19 mg, 40%); ¹H NMR (500 MHz, CDCl₃) δ 7.68 (dd, *J* = 8.1, 5.1 Hz, 3H), 7.32 - 7.19 (m, 5H), 6.90 - 6.83 (m, 2H), 6.83 - 6.75 (m, 3H), 4.14 - 4.06 (m, 1H), 3.95 - 3.85 (m, 4H), 3.76 (s, 5H), 2.41 (d, *J* = 3.2 Hz, 5H), 1.87 - 1.75 (m, 2H), 1.28 (m, 9H).



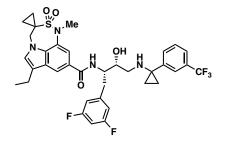
N-((2*S*,3*R*)-1-(3,5-difluorophenyl)-3-hydroxy-4-((1-(3-isopropylphenyl)cyclopropyl)amino) butan-2-yl)-7-ethyl-1,3,3-trimethyl-3,4-dihydro-1*H*-[1,2,5]thiadiazepino[3,4,5-*hi*]indole-9carboxamide 2,2-dioxide 111d: Inhibitor 111d was prepared from acid 105 (10 mg, 0.030 mmol) and amine 77d (11 mg, 0.031 mmol) to afford inhibitor 111d as a white solid (6.2 mg, 38%); ¹H NMR (500 MHz, CDCl₃) δ 7.65 (s, 1H), 7.23 – 7.15 (m, 3H), 7.14 – 7.09 (m, 2H), 7.05 (d, *J* = 7.7 Hz, 2H), 6.81 (d, *J* = 4.6 Hz, 3H), 6.66 – 6.57 (m, 3H), 4.11 (s, 2H), 3.50 (s, 3H), 3.06 – 2.92 (m, 4H), 2.73 (dt, *J* = 15.1, 6.9 Hz, 5H), 1.56 (d, *J* = 3.0 Hz, 5H), 1.30 (t, *J* = 7.5 Hz, 4H), 1.18 (dd, *J* = 6.9, 5.0 Hz, 6H), 1.04 (s, 1H), 1.02 (d, *J* = 6.9 Hz, 2H), 0.98 – 0.91 (m, 2H).



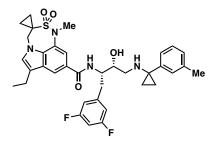
N-((2*S*,3*R*)-1-(3,5-difluorophenyl)-4-((1-(3-ethylphenyl)cyclopropyl)amino)-3-hydroxy butan-2-yl)-7-ethyl-1,3,3-trimethyl-3,4-dihydro-1*H*-[1,2,5]thiadiazepino[3,4,5-*hi*]indole-9carboxamide 2,2-dioxide 111e: Inhibitor 111e was prepared from acid 105 (29 mg, 0.086 mmol) and amine 77e (32 mg, 0.088 mmol) to afford inhibitor 111e as a white solid (29.3 mg, 49%); ¹H NMR (500 MHz, CDCl₃) δ 7.66 (d, *J* = 1.5 Hz, 1H), 7.31 (d, *J* = 1.5 Hz, 1H), 7.20 (t, *J* = 7.5 Hz, 1H), 7.17 – 7.11 (m, 2H), 7.03 (dt, *J* = 7.5, 1.5 Hz, 1H), 6.84 – 6.74 (m, 4H), 6.65 – 6.58 (m, 1H), 4.11 (s, 2H), 3.49 (s, 3H), 2.99 (dd, *J* = 14.2, 5.0 Hz, 1H), 2.88 (dd, *J* = 14.2, 8.5 Hz, 1H), 2.78 – 2.67 (m, 4H), 2.58 (q, *J* = 7.6 Hz, 2H), 1.55 (s, 6H), 1.29 (t, *J* = 7.5 Hz, 3H), 1.17 (t, *J* = 7.6 Hz, 3H), 1.07 – 0.99 (m, 3H), 0.98 – 0.91 (m, 1H); LRMS-ESI (*m*/z) [M+H]⁺ = 680.1.



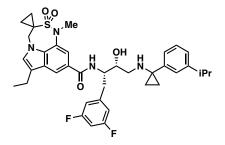
N-((2*S*,3*R*)-1-(3,5-difluorophenyl)-3-hydroxy-4-((1-(3-methoxyphenyl)cyclopropyl)amino) butan-2-yl)-7'-ethyl-1'-methyl-1'*H*,4'*H*-spiro[cyclopropane-1,3'-[1,2,5]thiadiazepino [3,4,5*hi*]indole]-9'-carboxamide 2',2'-dioxide 112a: Inhibitor 112a was prepaed from acid 110 (15 mg, 0.042 mmol) and amine 77a (17 mg, 0.047 mmol) to afford inhibitor 112a as white solid (10.9 mg, 38%); ¹H NMR (500 MHz, CDCl₃) δ 7.75 (d, *J* = 1.5 Hz, 1H), 7.37 (d, *J* = 1.5 Hz, 1H), 7.20 (t, *J* = 8.1 Hz, 1H), 6.94 - 6.89 (m, 2H), 6.84 - 6.71 (m, 6H), 6.65 - 6.57 (m, 2H), 4.27 (s, 2H), 3.75 (s, 3H), 3.43 (s, 3H), 3.16 (q, *J* = 7.3 Hz, 2H), 3.05 (dd, *J* = 14.2, 4.7 Hz, 2H), 2.92 – 2.82 (m, 2H), 2.82 – 2.72 (m, 5H), 2.70 (dd, *J* = 7.5, 1.0 Hz, 1H), 1.31 (t, *J* = 7.3 Hz, 3H), 1.13 – 1.03 (m, 4H), 1.03 – 0.95 (m, 4H); LRMS-ESI (*m/z*) [M+H]⁺ = 679.2.



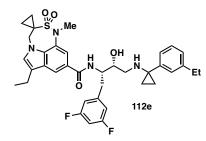
N-((2*S*,3*R*)-1-(3,5-difluorophenyl)-3-hydroxy-4-((1-(3-(trifluoromethyl)phenyl)cyclopropyl) amino)butan-2-yl)-7'-ethyl-1'-methyl-1'*H*,4'*H*-spiro[cyclopropane-1,3'-[1,2,5]thiadiazepino [3,4,5-*hi*]indole]-9'-carboxamide 2',2'-dioxide 112b: Inhibitor 112b was prepared from acid 110 (13.2 mg, 0.040 mmol) and amine 77b (18 mg, 0.044 mmol) to afford inhibitor 112b as a white solid (12.2 mg, 43%); ¹H NMR (500 MHz, CDCl₃) δ 7.76 (d, *J* = 1.5 Hz, 1H), 7.52 (d, *J* = 7.5 Hz, 2H), 7.43 – 7.38 (m, 2H), 7.35 (s, 1H), 6.84 – 6.81 (m, 1H), 6.79 (d, *J* = 14.5 Hz, 2H), 6.68 – 6.62 (m, 1H), 6.47 (d, *J* = 8.9 Hz, 1H), 4.28 (d, *J* = 4.8 Hz, 2H), 3.43 (s, 2H), 3.10 (dd, *J* = 14.2, 4.9 Hz, 1H), 2.95 (dd, *J* = 14.5, 8.5 Hz, 1H), 2.77 – 2.62 (m, 5H), 1.33 – 1.31 (m, 1H), 1.29 (t, *J* = 7.5 Hz, 2H), 1.25 (s, 2H), 1.13 (td, *J* = 10.0, 6.2 Hz, 2H), 1.09 – 0.91 (m, 6H); LRMS-ESI (*m*/*z*) [M+H]⁺ = 717.2.



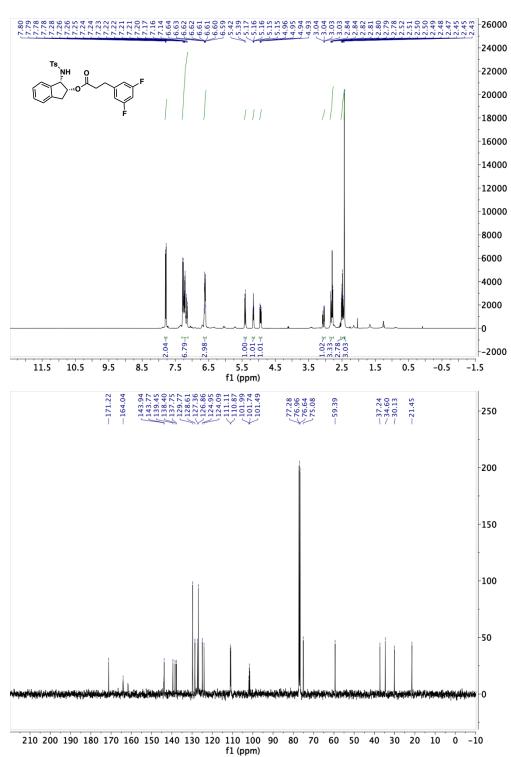
N-((2*S*,3*R*)-1-(3,5-difluorophenyl)-3-hydroxy-4-((1-(*m*-tolyl)cyclopropyl)amino)butan-2-yl)-7'-ethyl-1'-methyl-1'*H*,4'*H*-spiro[cyclopropane-1,3'-[1,2,5]thiadiazepino[3,4,5-*hi*]indole]-9'carboxamide 2',2'-dioxide 112c: Inhibitor 112c was prepared from acid 110 (22 mg, 0.065 mmol) and amine 77c (25 mg, 0.072 mmol) to afford inhibitor 112c as a white solid (19 mg, 45%); ¹H NMR (400 MHz, CDCl₃) δ 7.69 (s, 2H), 7.52 (s, 1H), 6.99 (s, 1H), 6.86 (d, *J* = 6.9 Hz, 3H), 6.80 (s, 3H), 6.67 (t, *J* = 9.0 Hz, 3H), 4.29 (s, 2H), 3.55 (s, 3H), 3.04 (s, 4H), 2.75 (s, 2H), 2.73 (s, 1H), 2.30 (s, 3H), 1.31 (m, 6H), 0.84 (m, 4H).



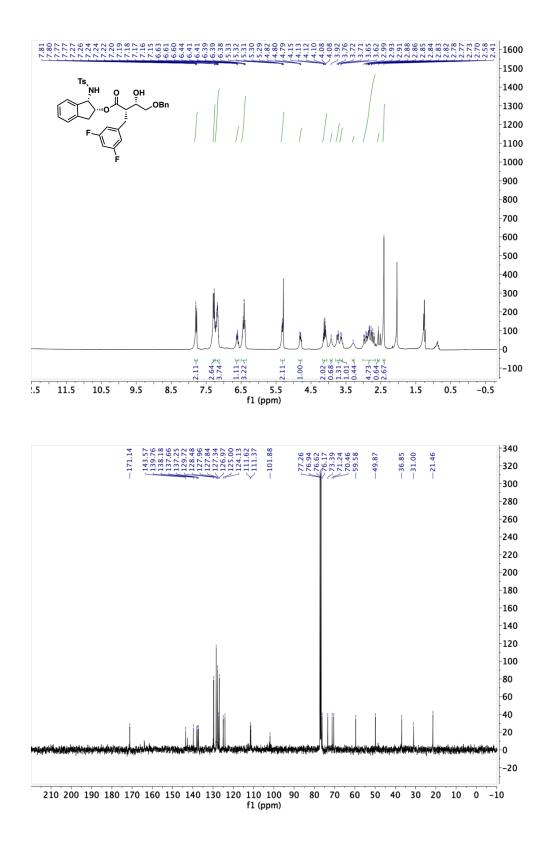
N-((2*S*,3*R*)-1-(3,5-difluorophenyl)-3-hydroxy-4-((1-(3-isopropylphenyl)cyclopropyl) amino)butan-2-yl)-7'-ethyl-1'-methyl-1'*H*,4'*H*-spiro[cyclopropane-1,3'-[1,2,5]thiadiazepino [3,4,5-*hi*]indole]-9'-carboxamide 2',2'-dioxide 112d: Inhibitor 112d was prepared from acid 110 (7.9 mg, 0.023 mmol) and amine 77d (9.0 mg, 0.024 mmol) to afford inhibitor 112d as a white solid (8.4 mg, 40%); ¹H NMR (500 MHz, CDCl₃) δ 7.79 (s, 1H), 7.38 (s, 1H), 7.22 – 7.14 (m, 2H), 7.08 – 7.02 (m, 1H), 6.85 – 6.76 (m, 3H), 6.68 – 6.61 (m, 2H), 4.28 (d, *J* = 11.8 Hz, 2H), 3.44 (s, 2H), 3.07 – 2.91 (m, 3H), 2.79 (s, 7H), 2.74 (ddd, *J* = 11.7, 6.0, 2.1 Hz, 4H), 1.31 – 1.23 (m, 4H), 1.19 – 1.14 (m, 4H), 1.04 – 0.98 (m, 4H), 0.97 – 0.87 (m, 3H).

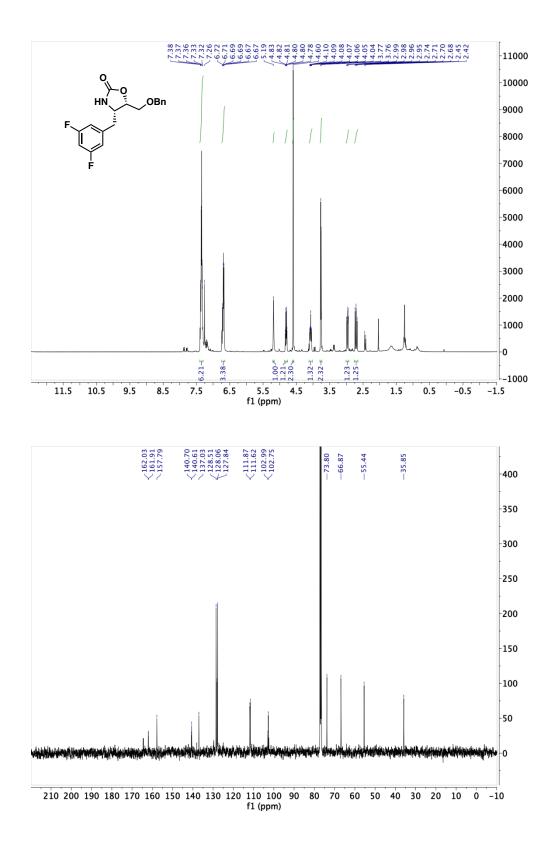


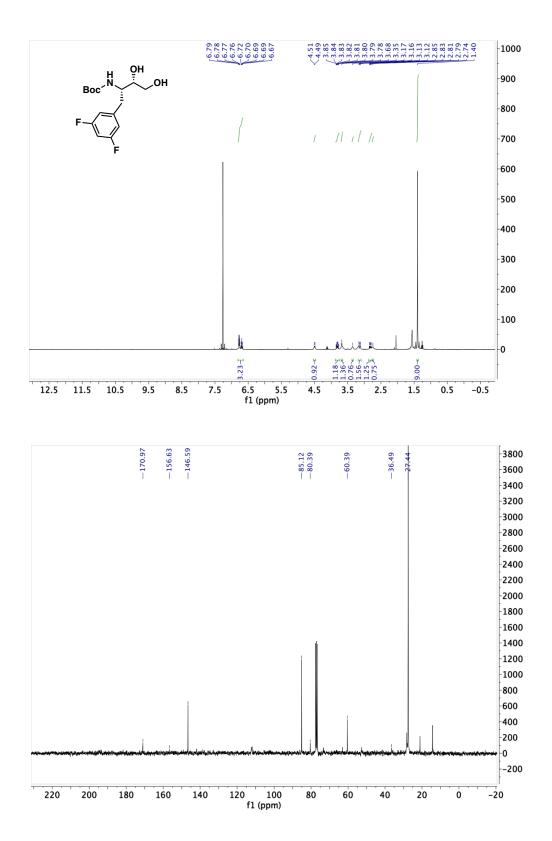
N-((2*S*,3*R*)-1-(3,5-difluorophenyl)-4-((1-(3-ethylphenyl)cyclopropyl)amino)-3-hydroxybutan -2-yl)-7'-ethyl-1'-methyl-1'*H*,4'*H*-spiro[cyclopropane-1,3'-[1,2,5]thiadiazepino[3,4,5-*hi*] indole]-9'-carboxamide 2',2'-dioxide 112e: Inhibitor 112e was prepared from acid 110 (18 mg, 0.054 mmol) and amine 77e (20 mg, 0.055 mmol) to afford inhibitor 112e as a white solid (17.3 mg, 47%); ¹H NMR (500 MHz, CDCl₃) δ 7.79 (d, *J* = 1.5 Hz, 1H), 7.38 (d, *J* = 1.5 Hz, 1H), 7.20 (t, *J* = 7.5 Hz, 1H), 7.17 - 7.10 (m, 2H), 7.02 (d, *J* = 7.5 Hz, 1H), 6.82 - 6.75 (m, 3H), 6.72 (d, *J* = 8.9 Hz, 1H), 6.67 – 6.59 (m, 1H), 4.28 (d, *J* = 5.9 Hz, 2H), 3.56 (dt, *J* = 6.7, 4.4 Hz, 1H), 3.02 (dd, *J* = 14.2, 5.1 Hz, 1H), 2.93 (dd, *J* = 14.2, 8.2 Hz, 1H), 2.78 – 2.69 (m, 4H), 2.58 (q, *J* = 7.6 Hz, 2H), 1.29 (t, *J* = 7.5 Hz, 5H), 1.17 (t, *J* = 7.6 Hz, 3H), 1.06 – 0.91 (m, 6H).

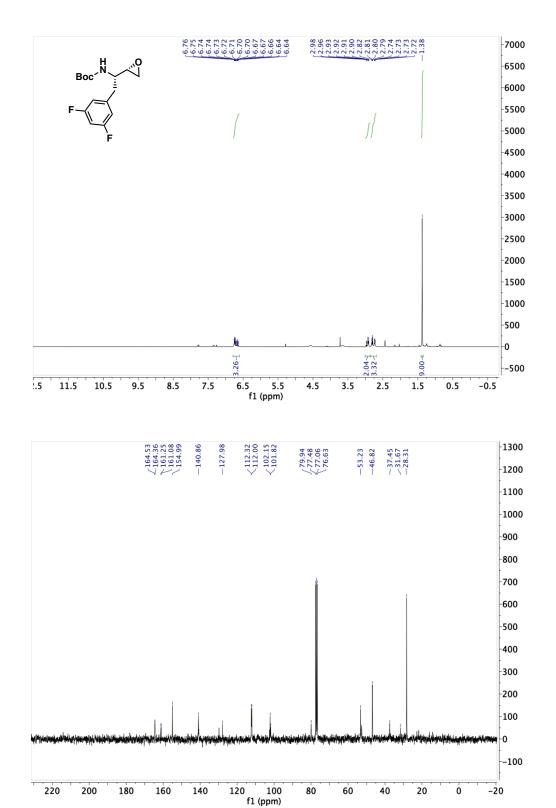


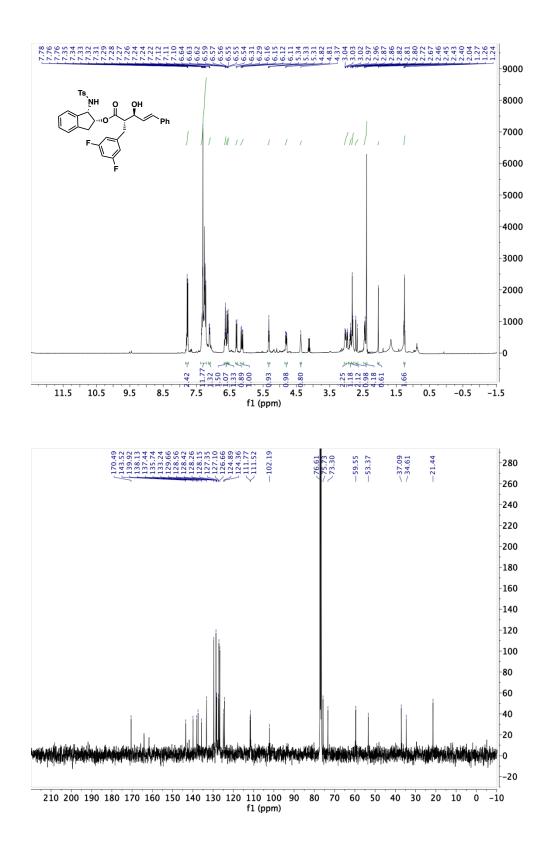
APPENDIX A. NMR SPECTRA

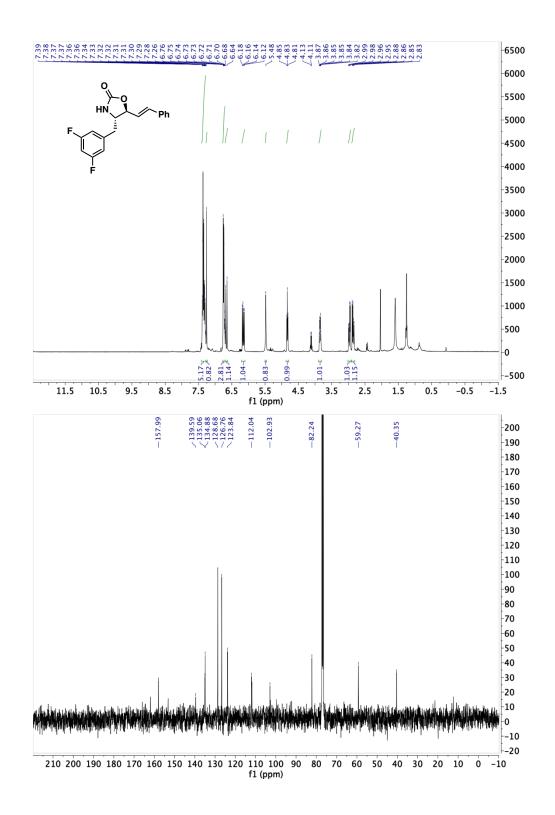


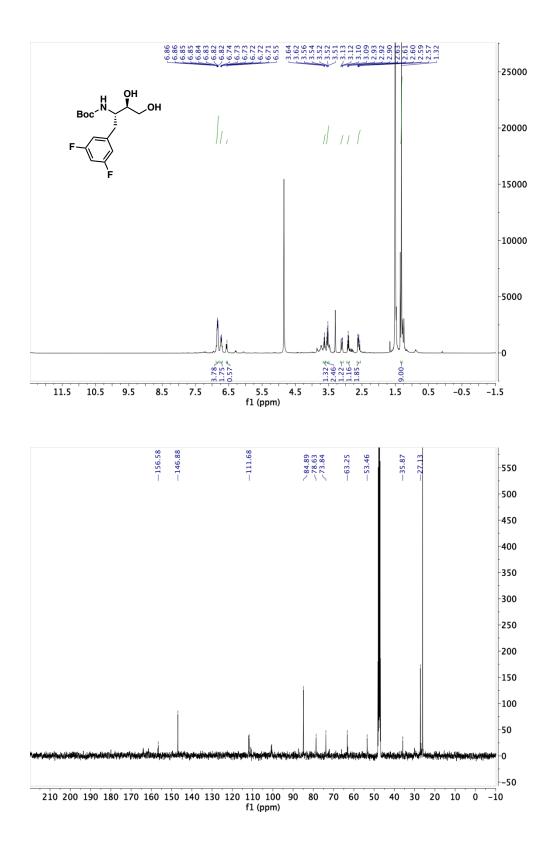


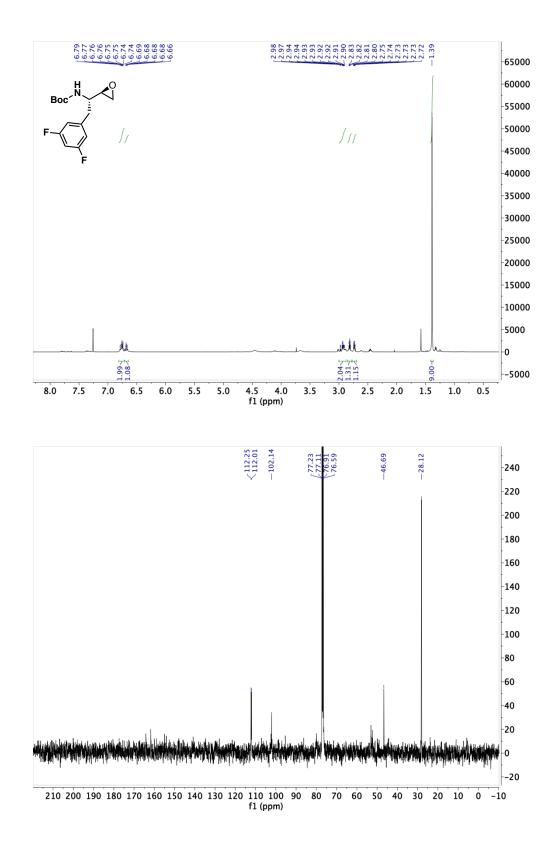


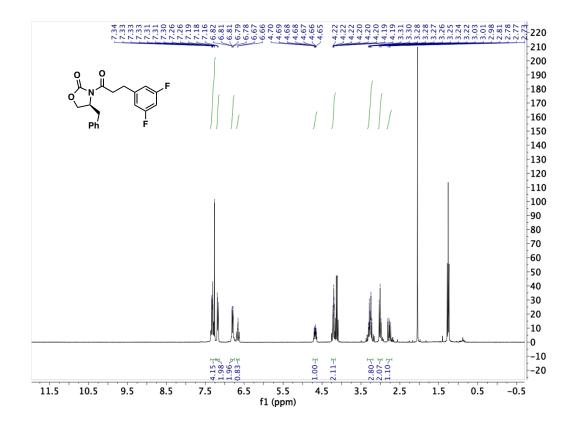


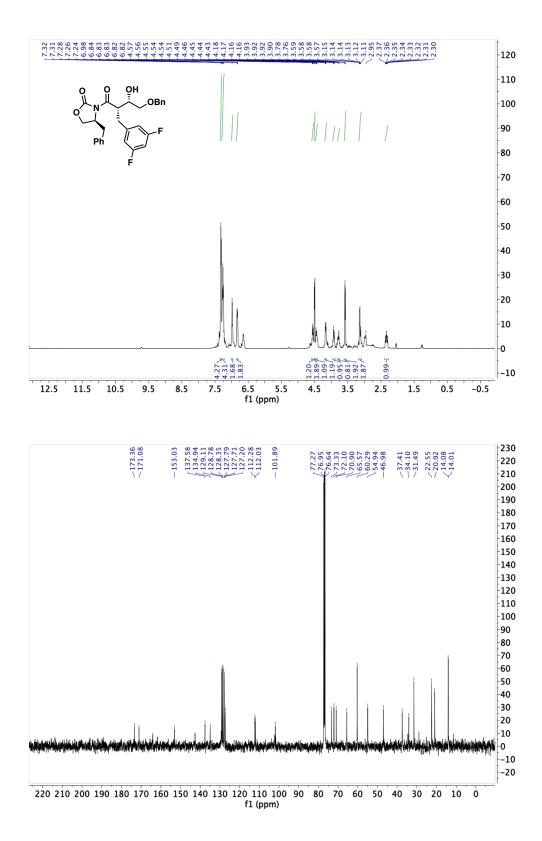


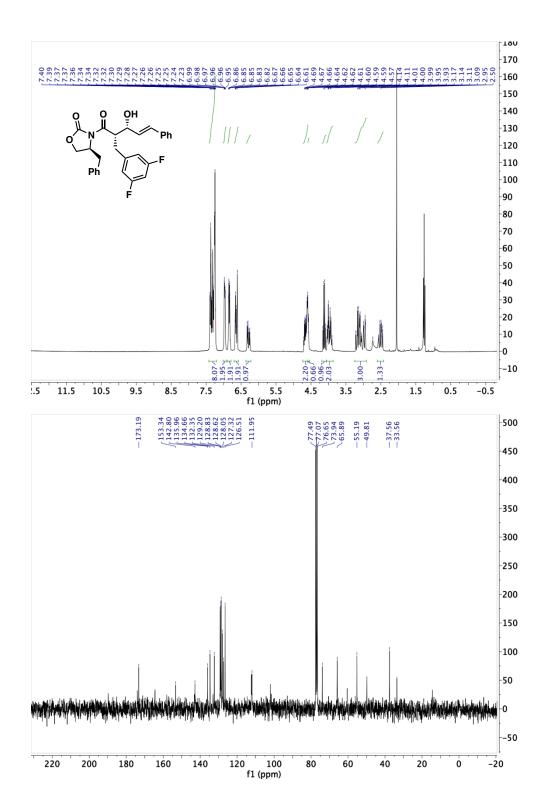


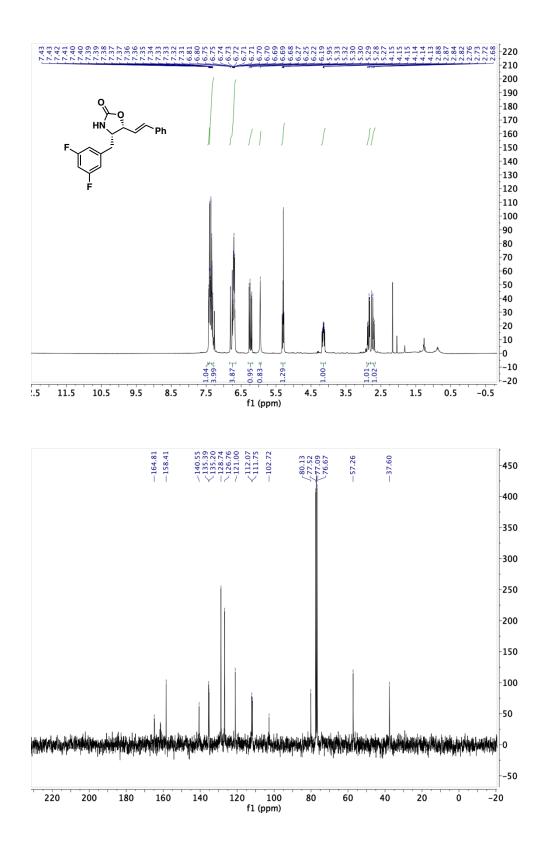


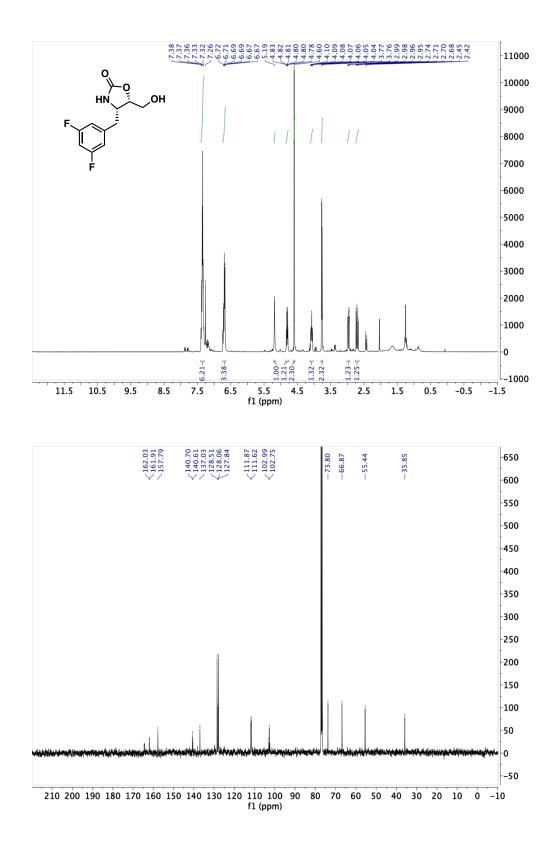


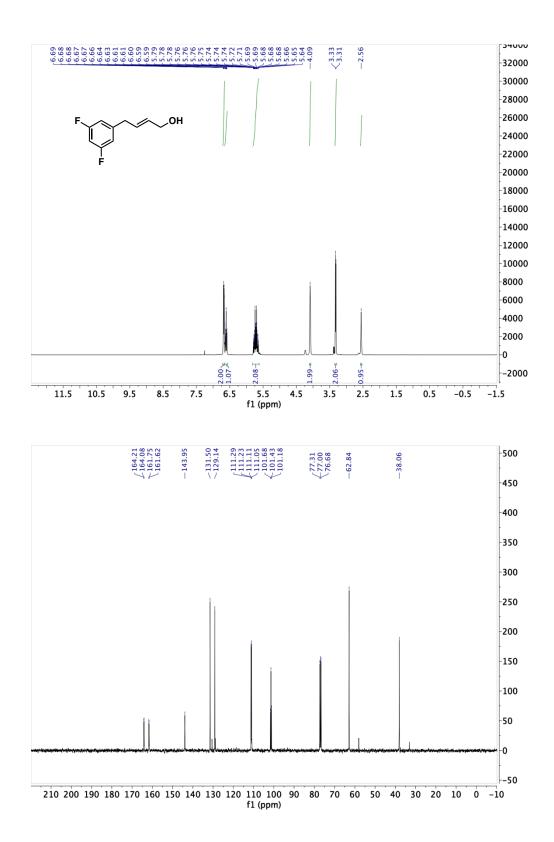




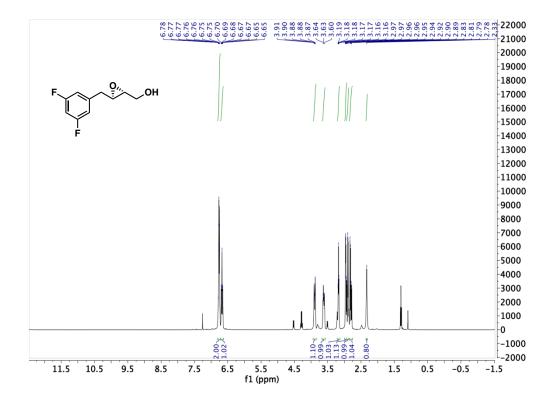


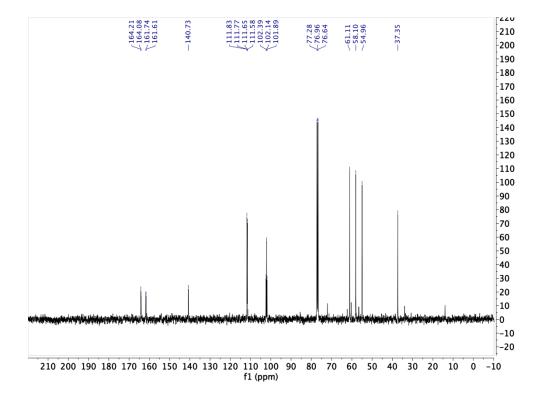


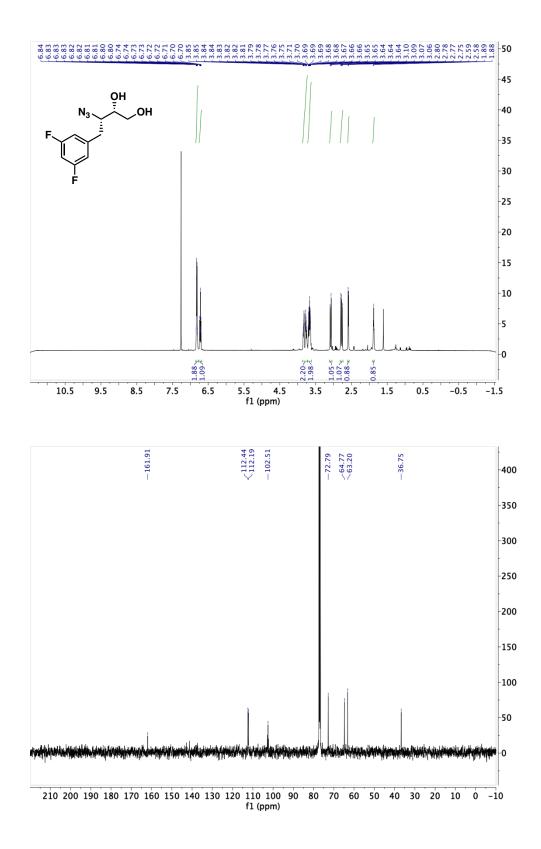


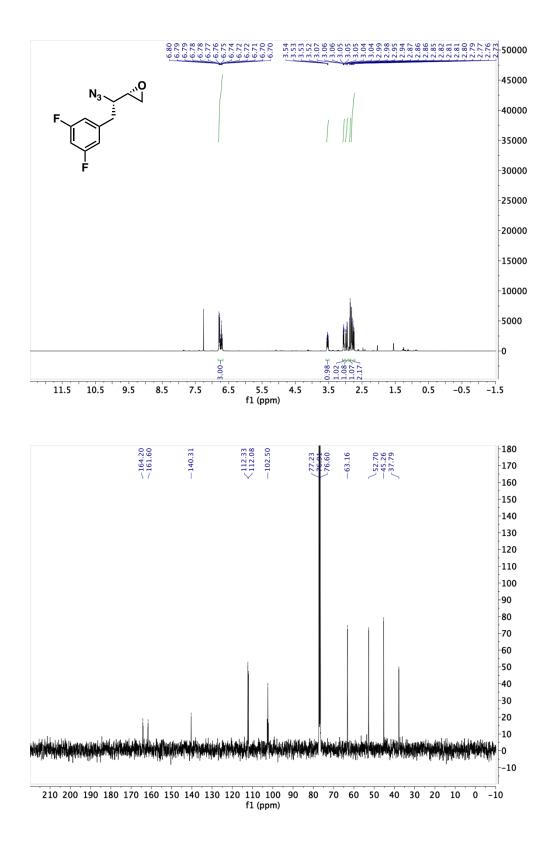


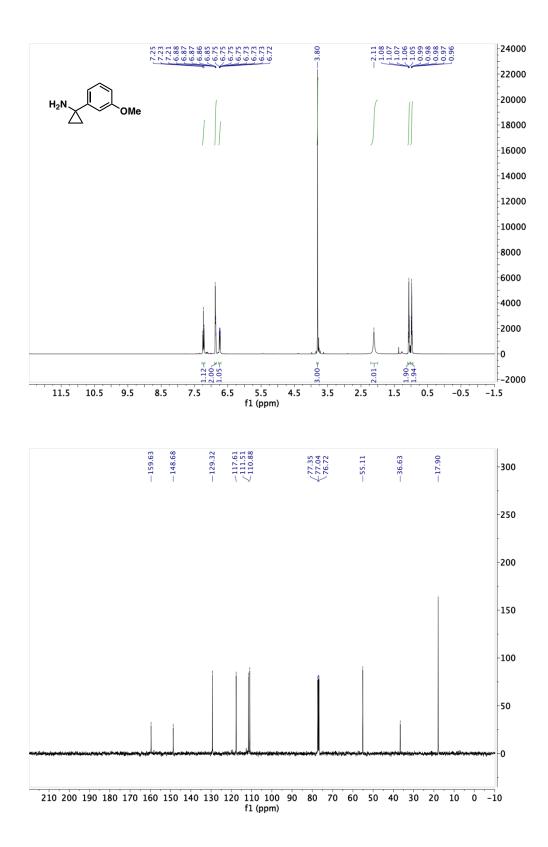


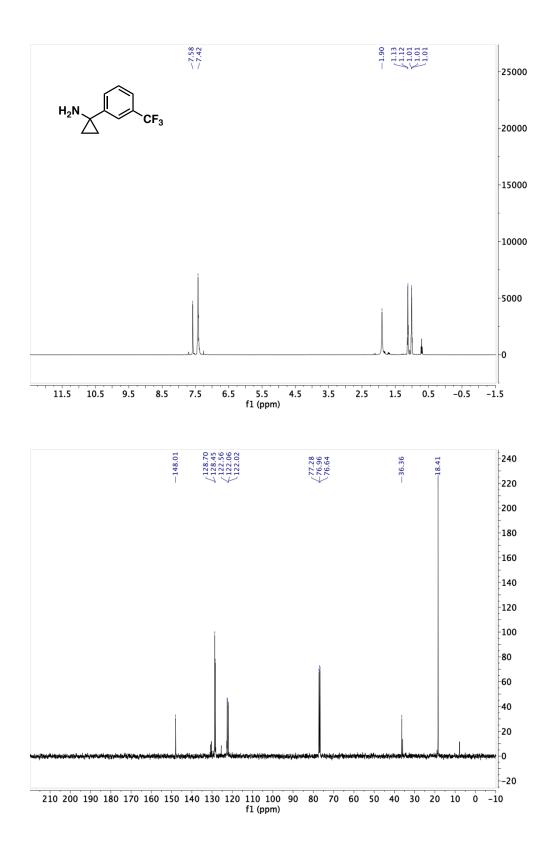


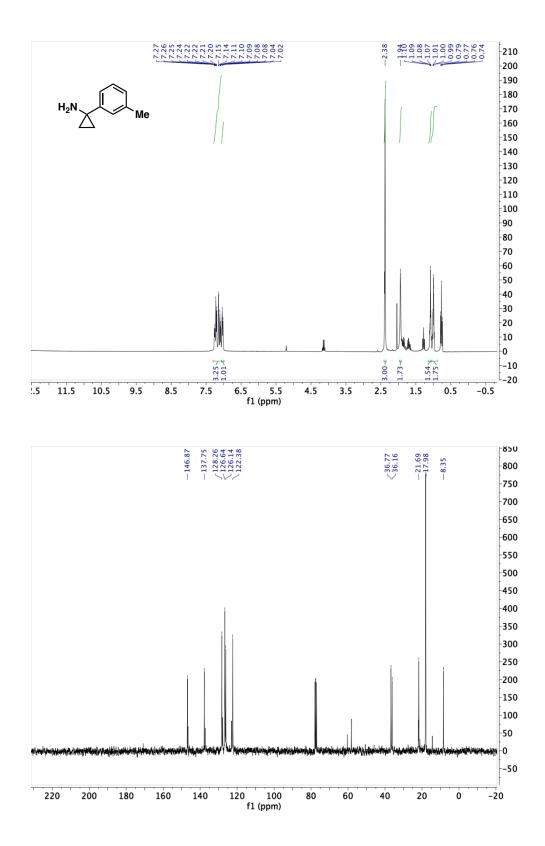


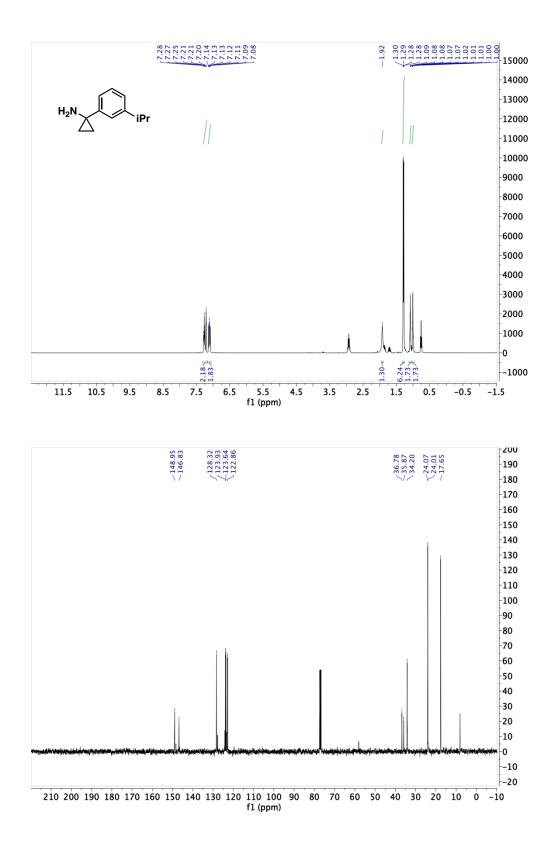


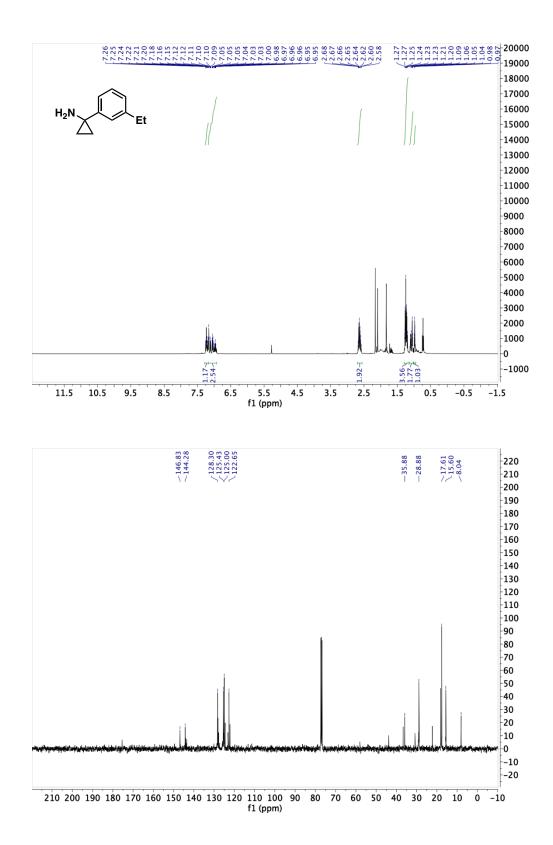




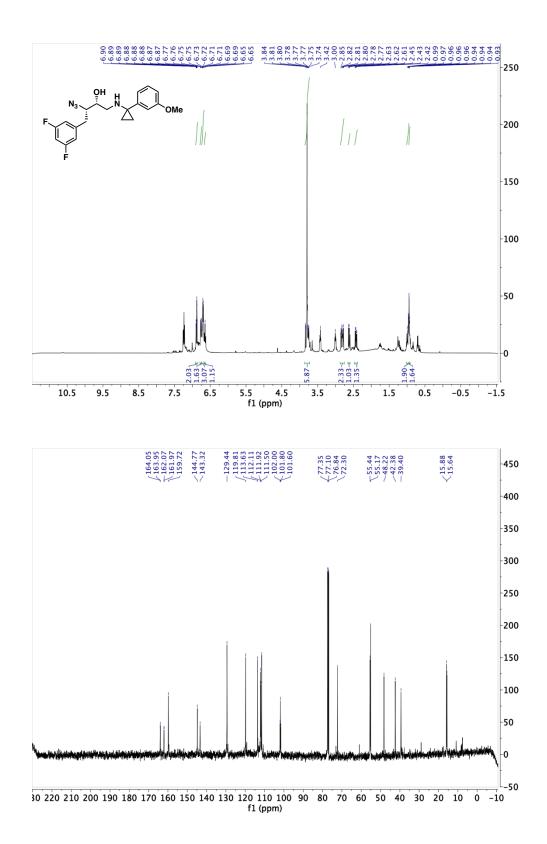




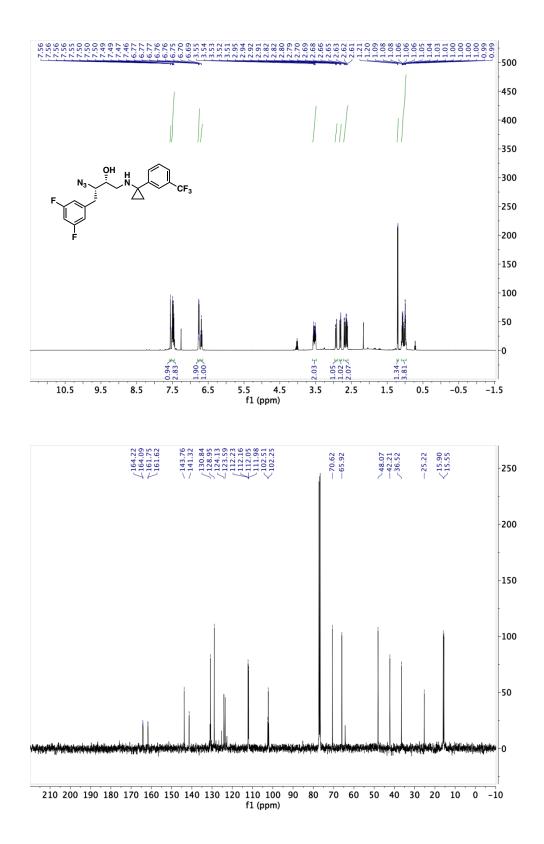


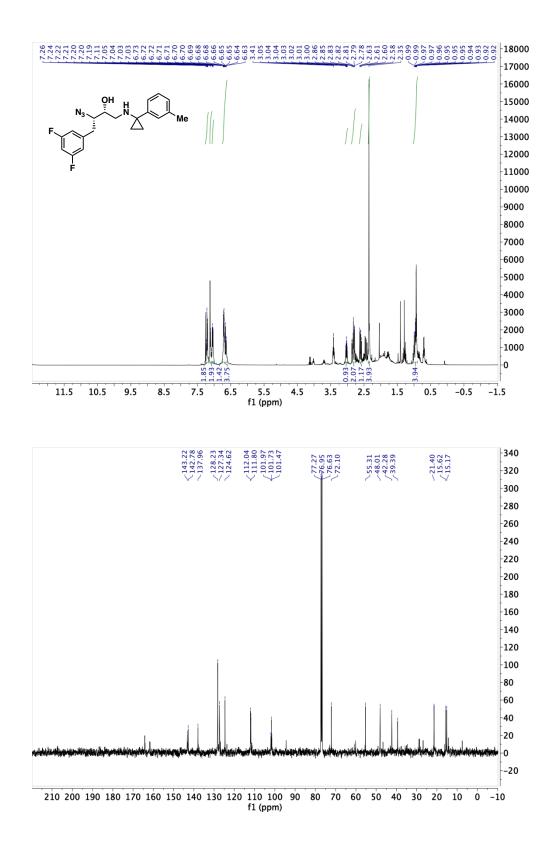


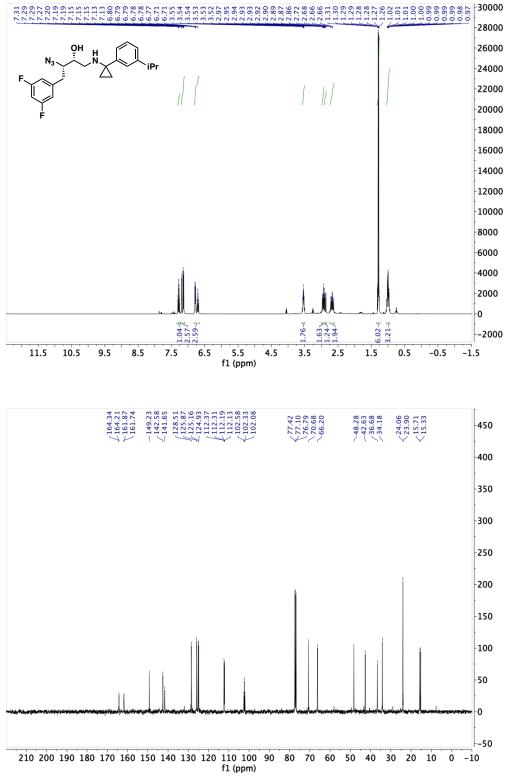


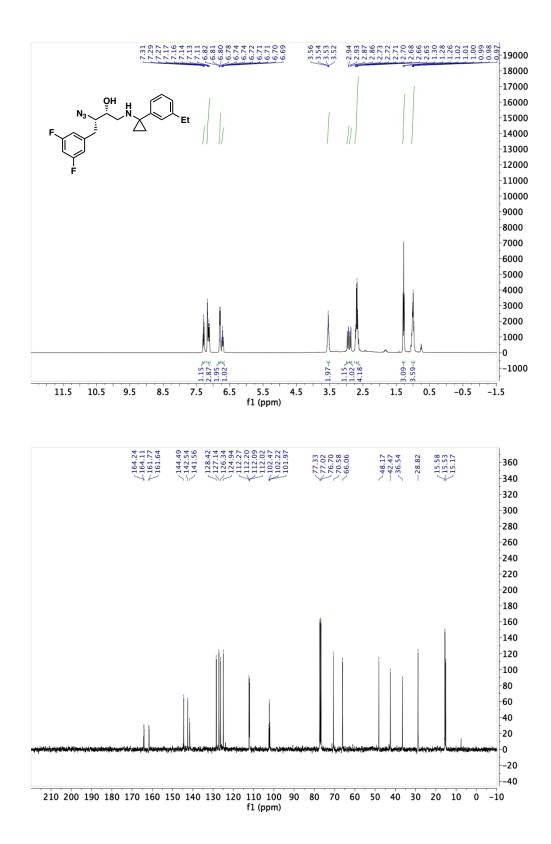


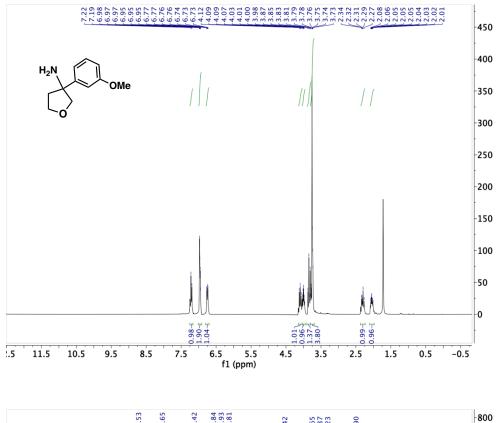


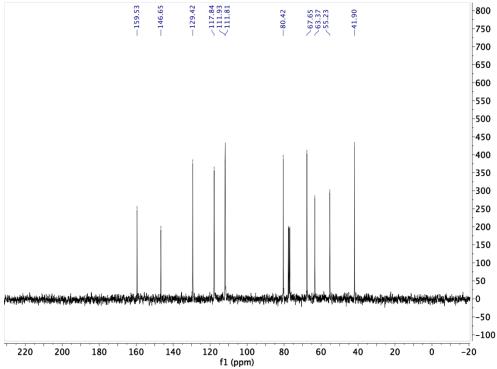


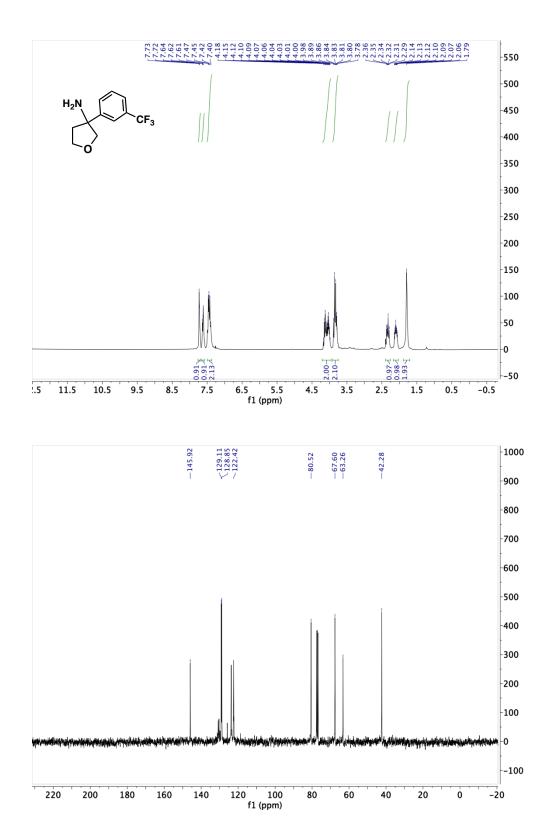


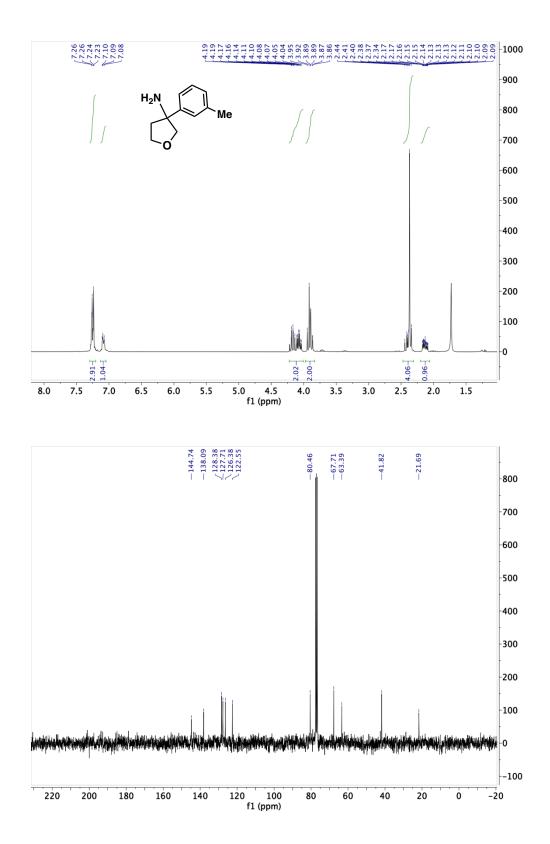


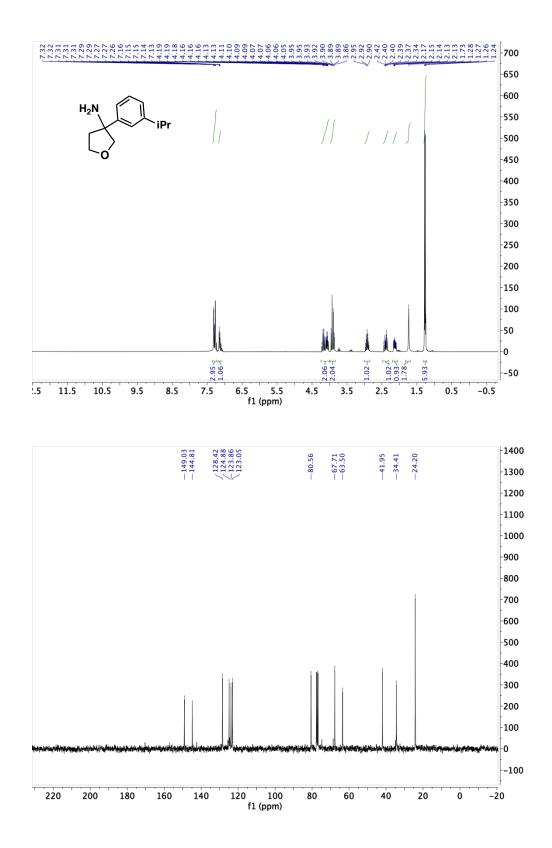


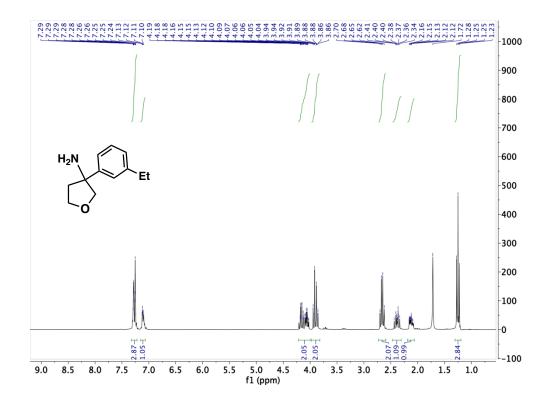


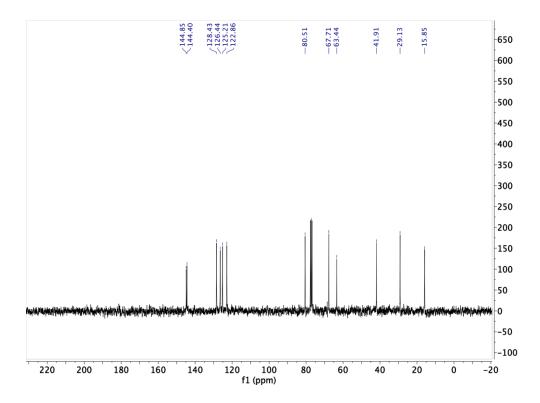


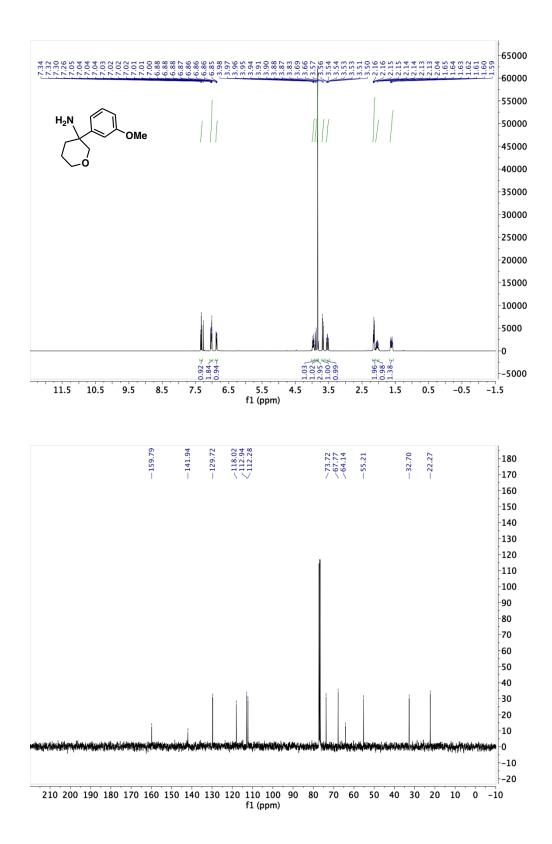


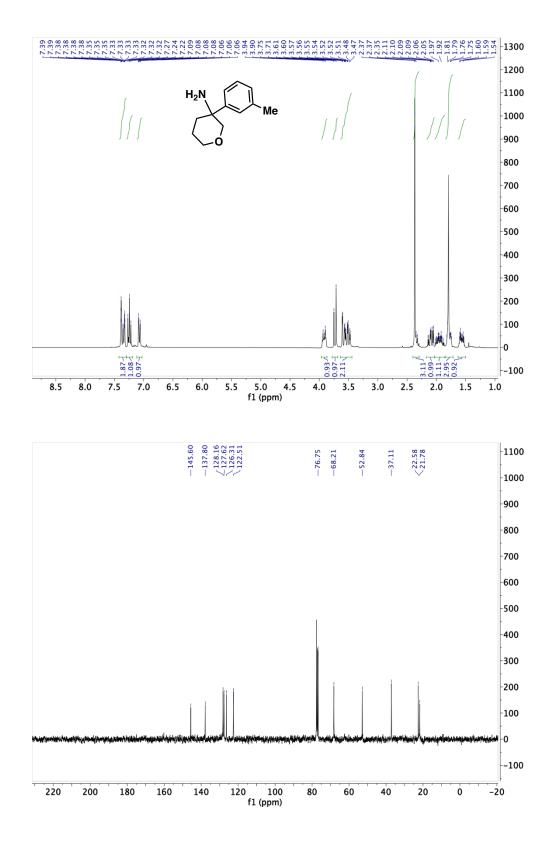


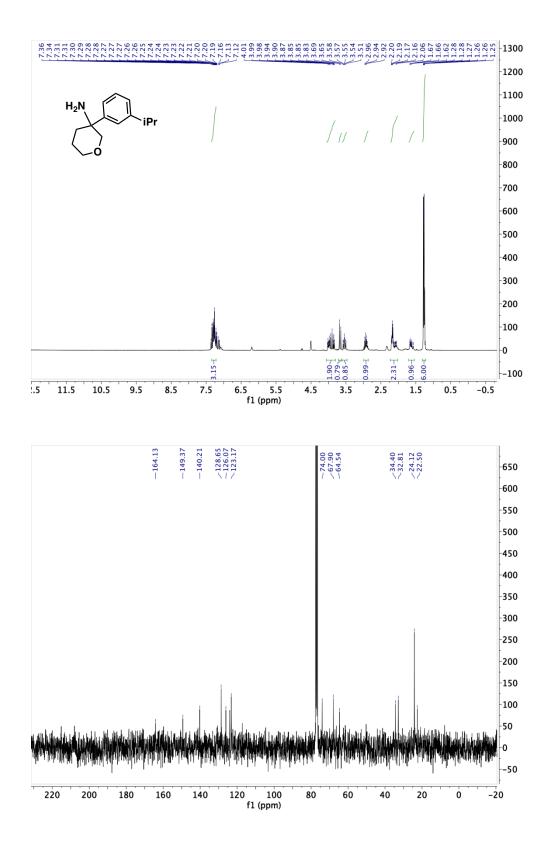


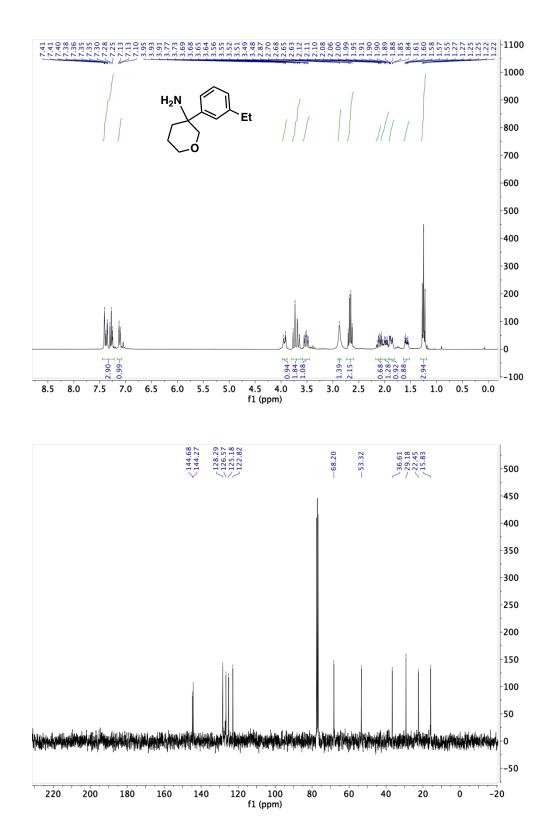


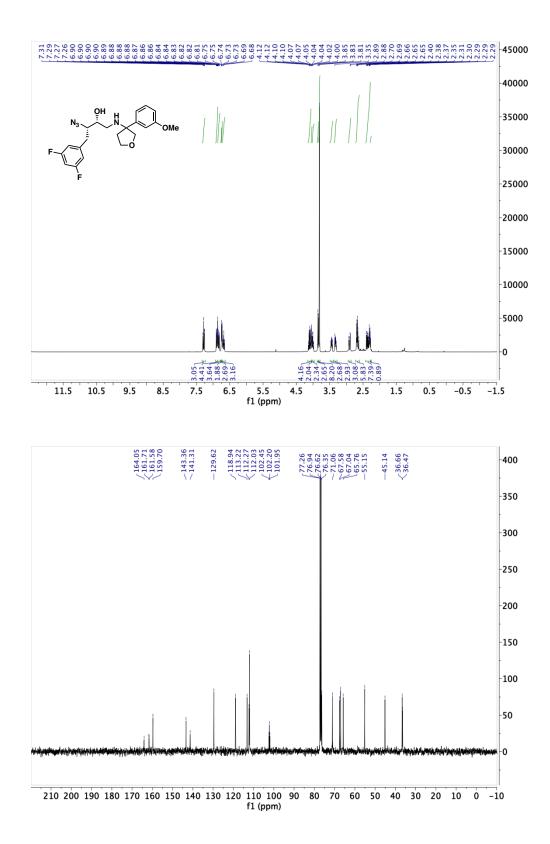


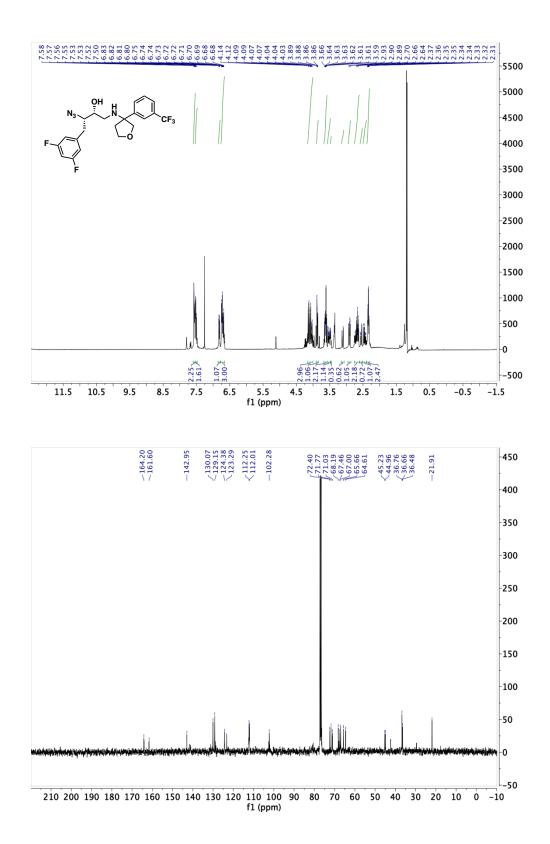


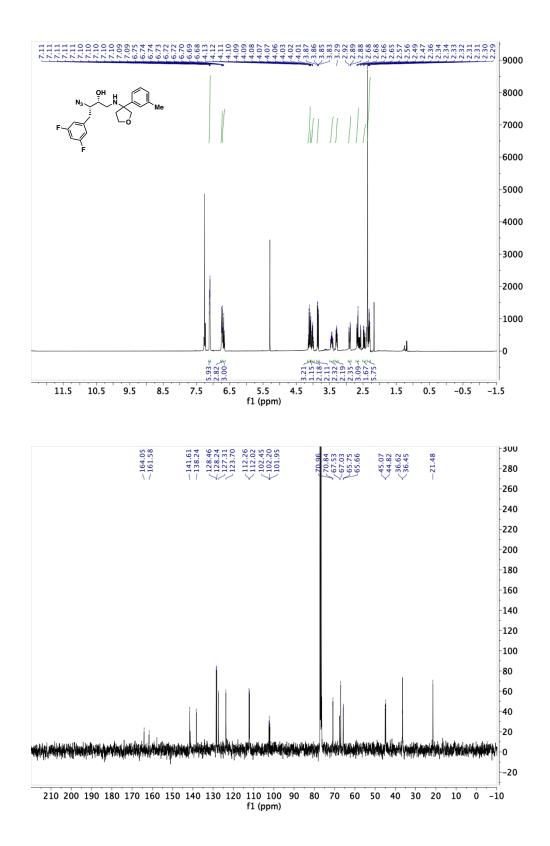


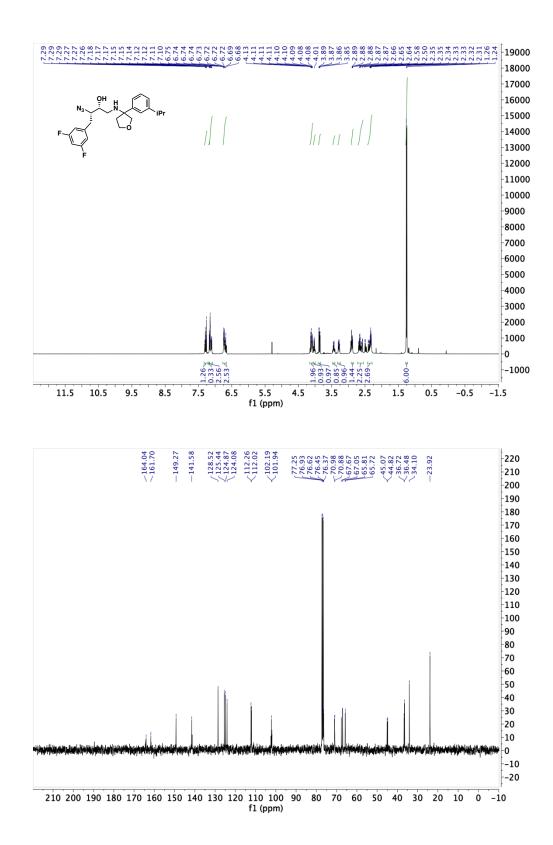


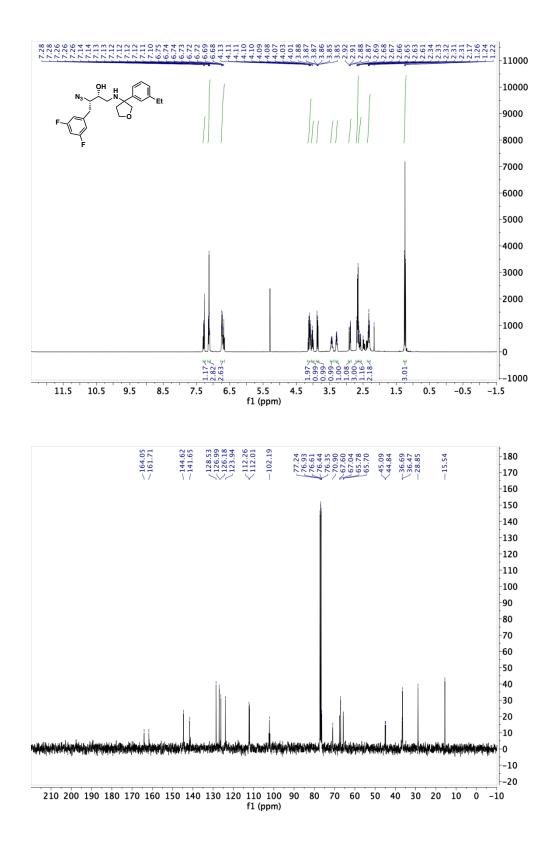


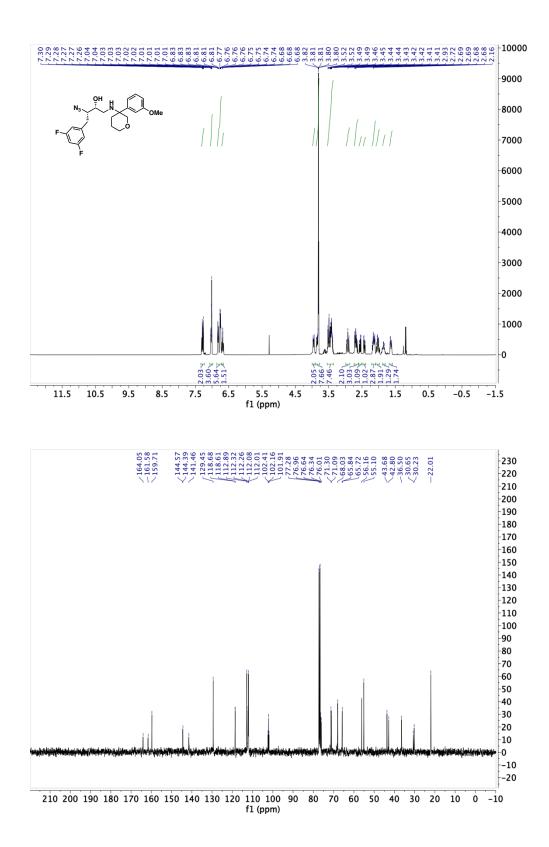


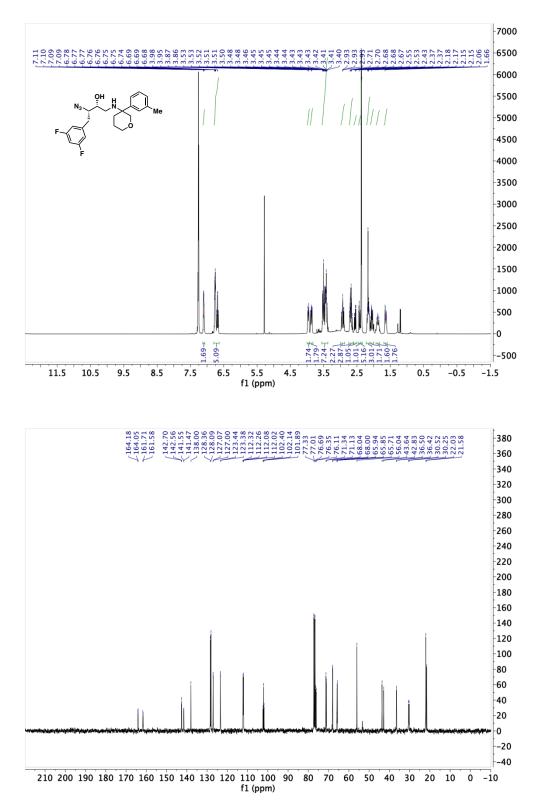


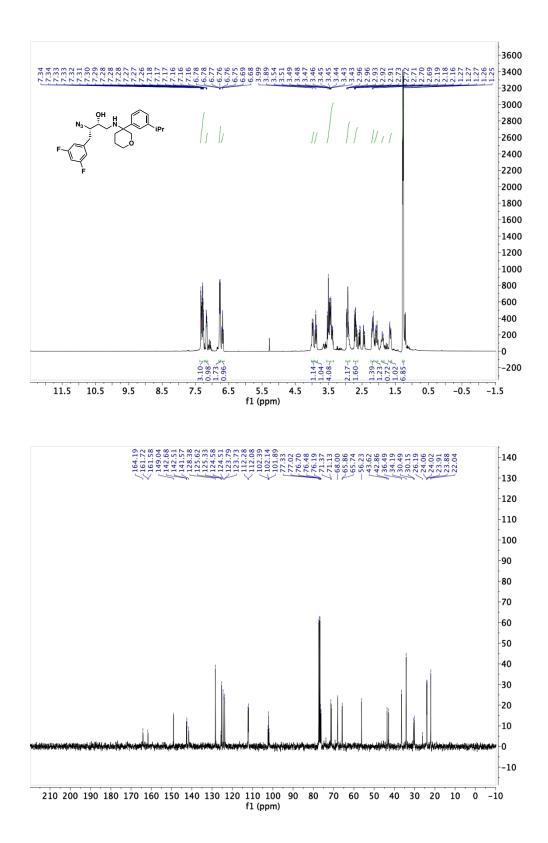


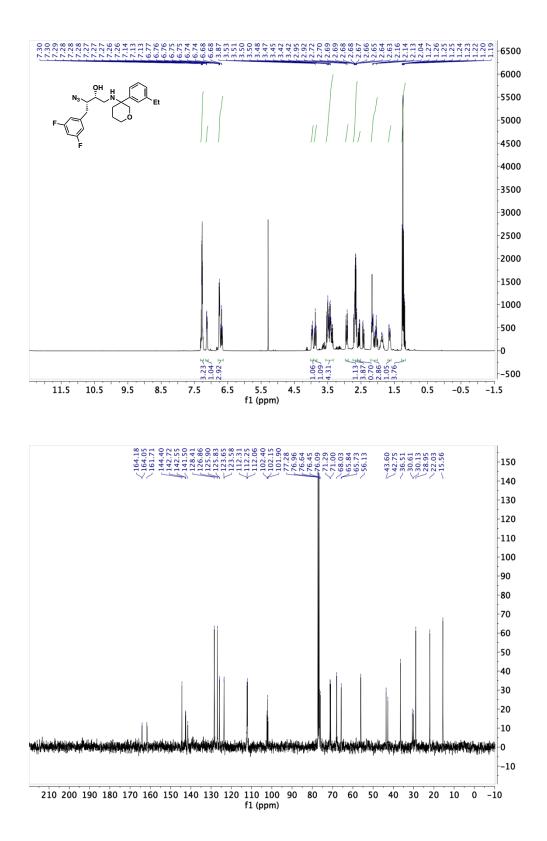


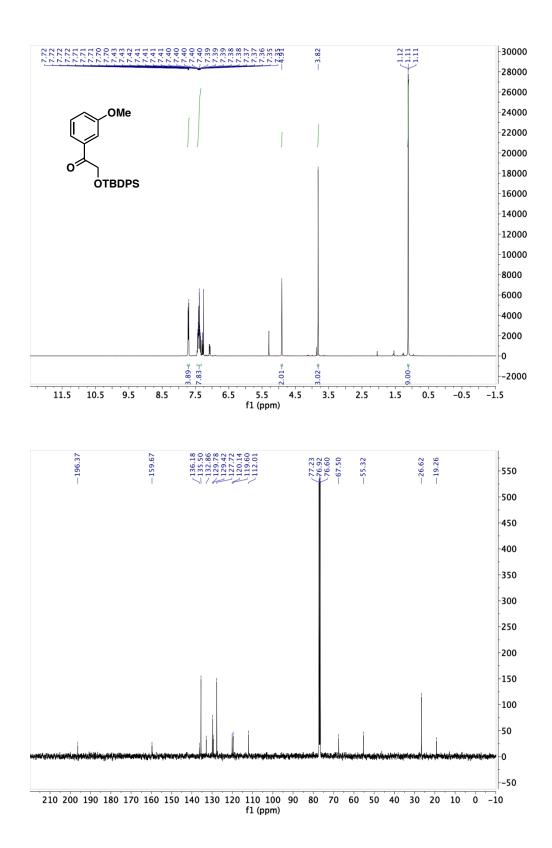


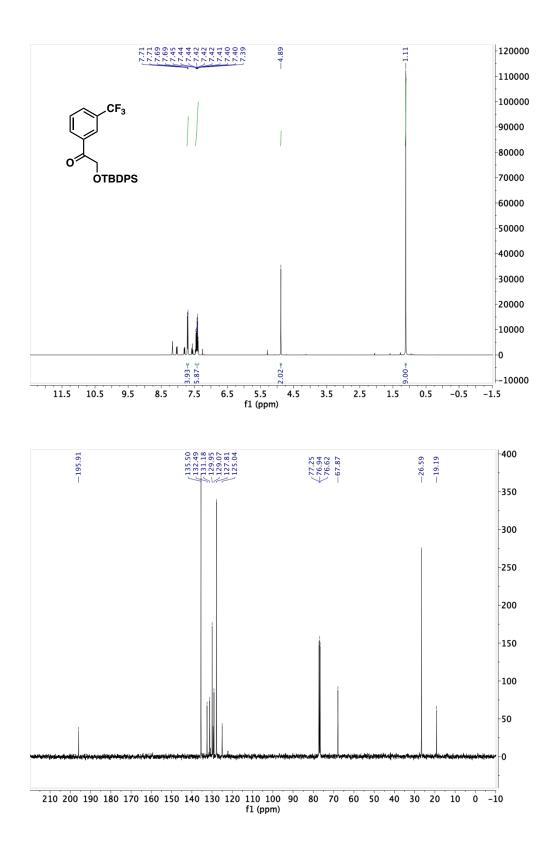


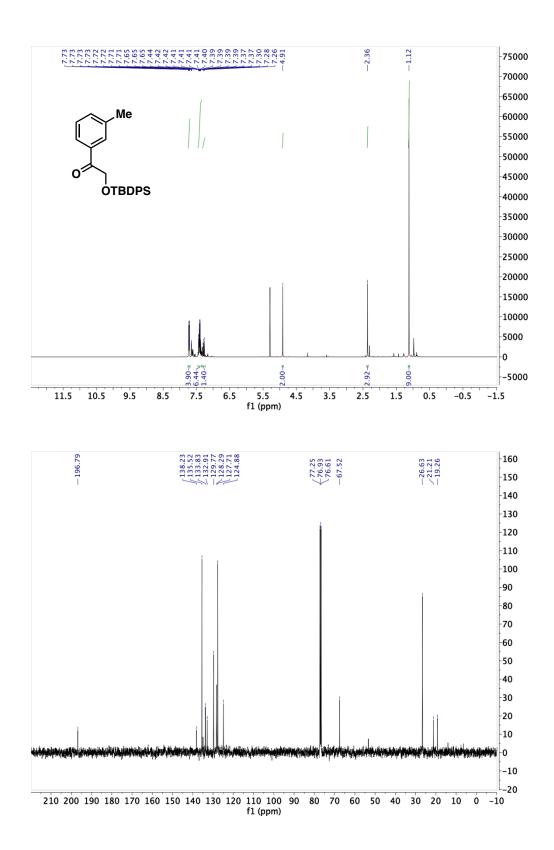


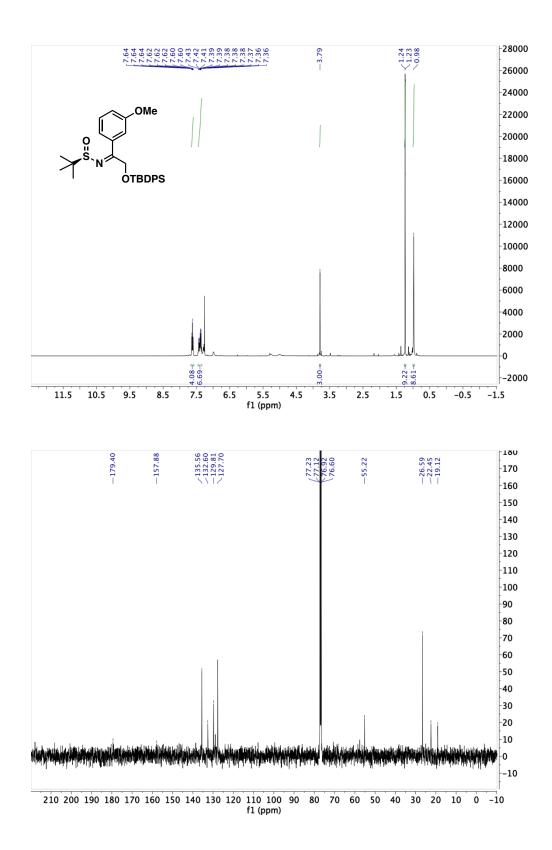


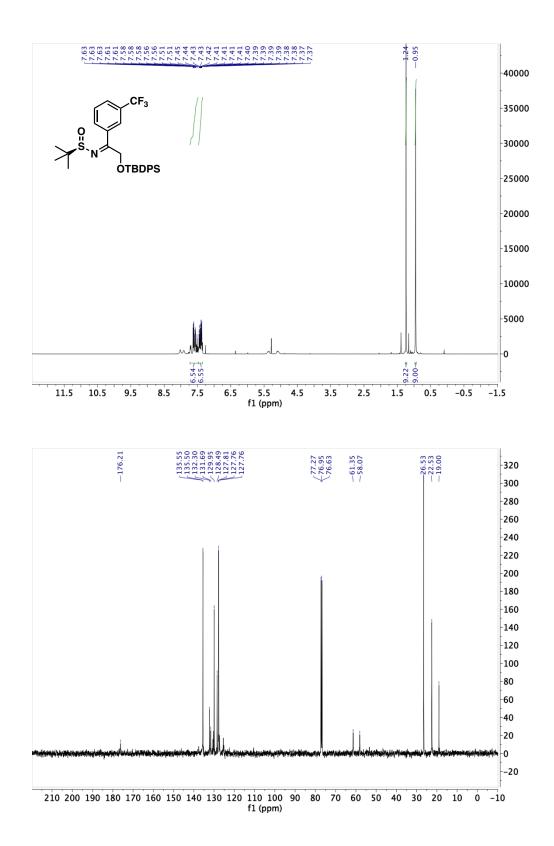


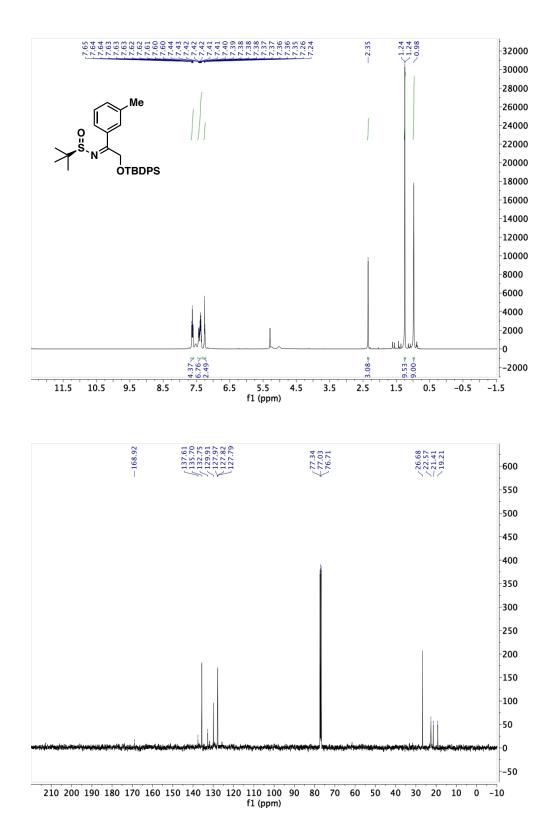


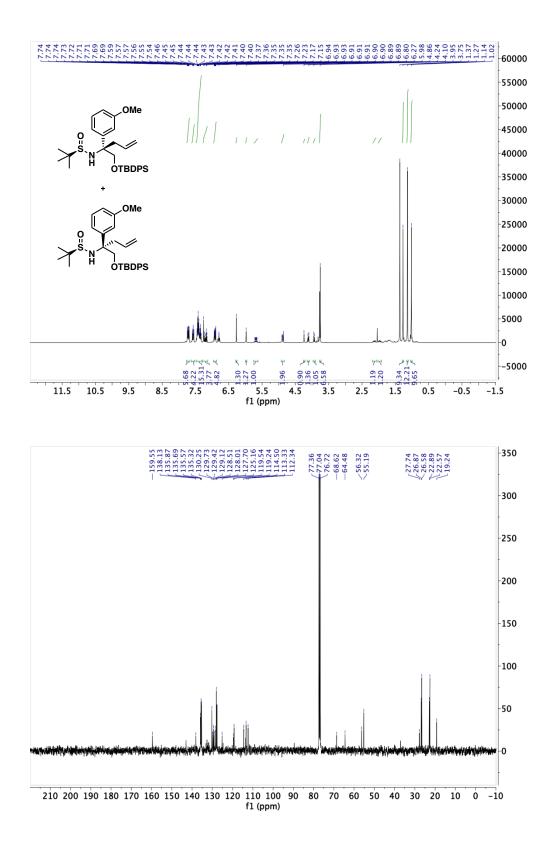


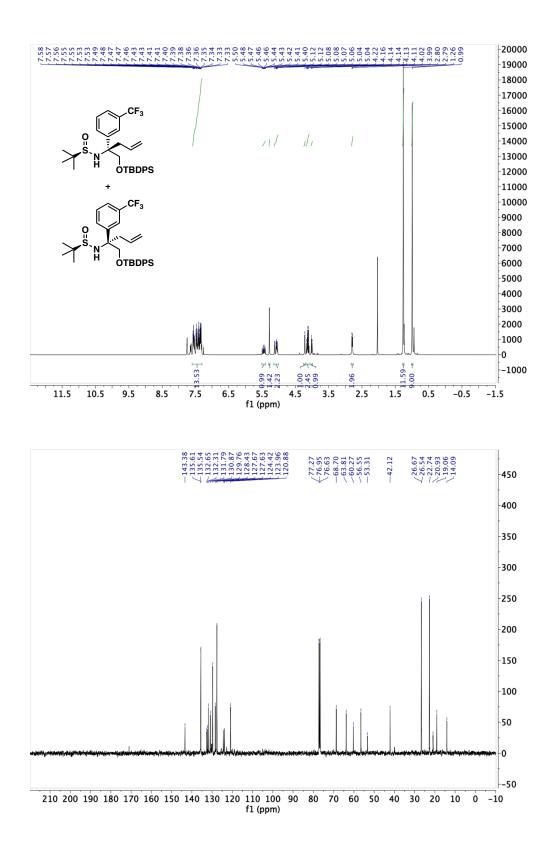


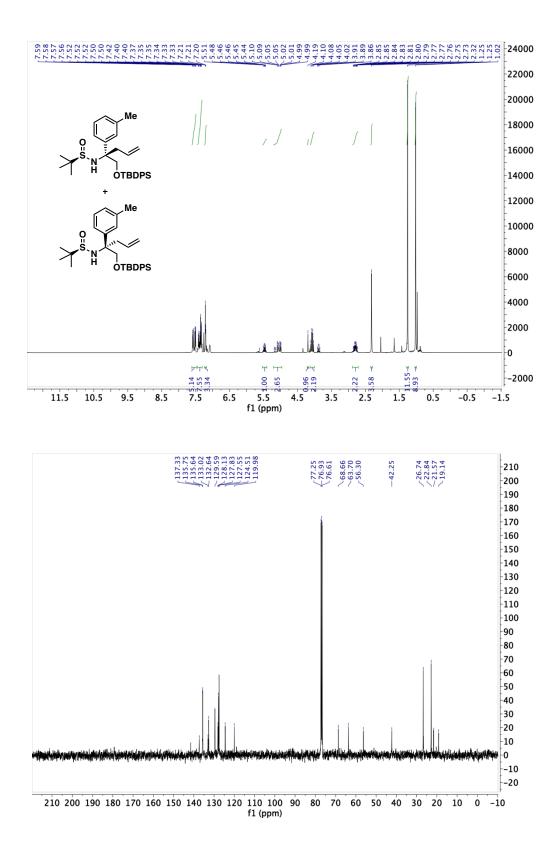


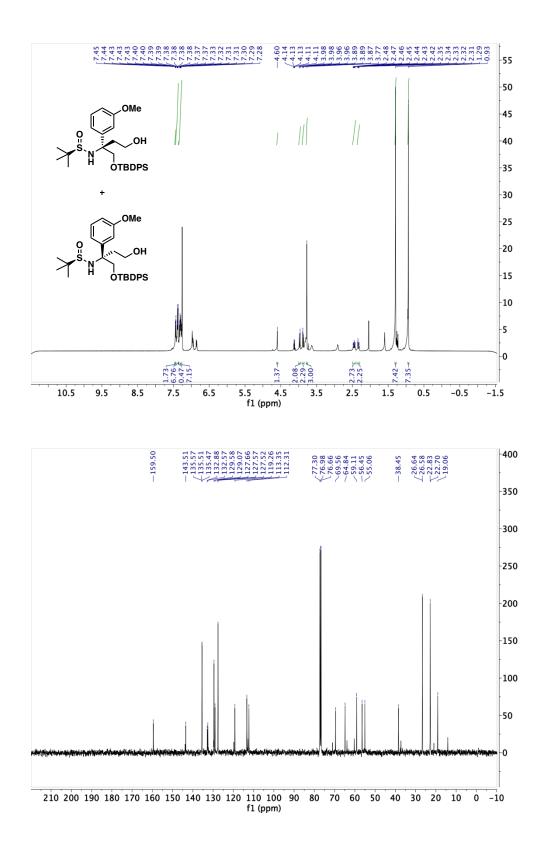




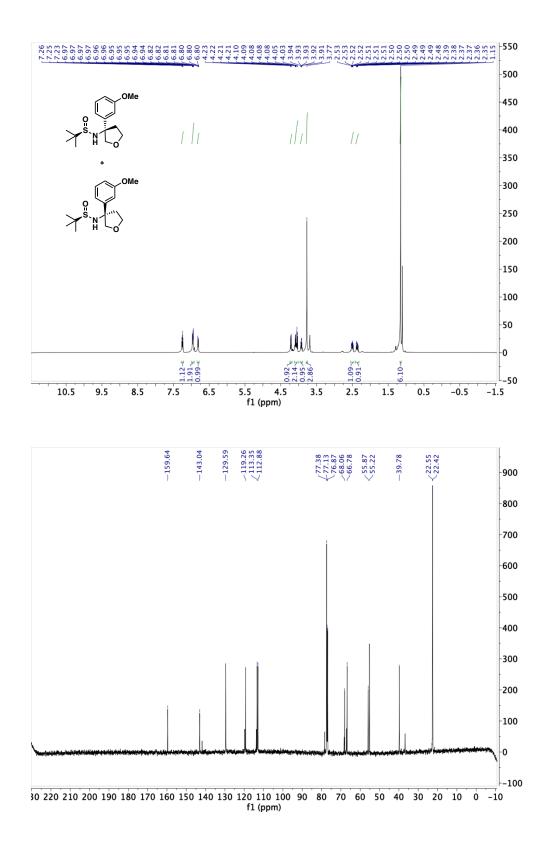


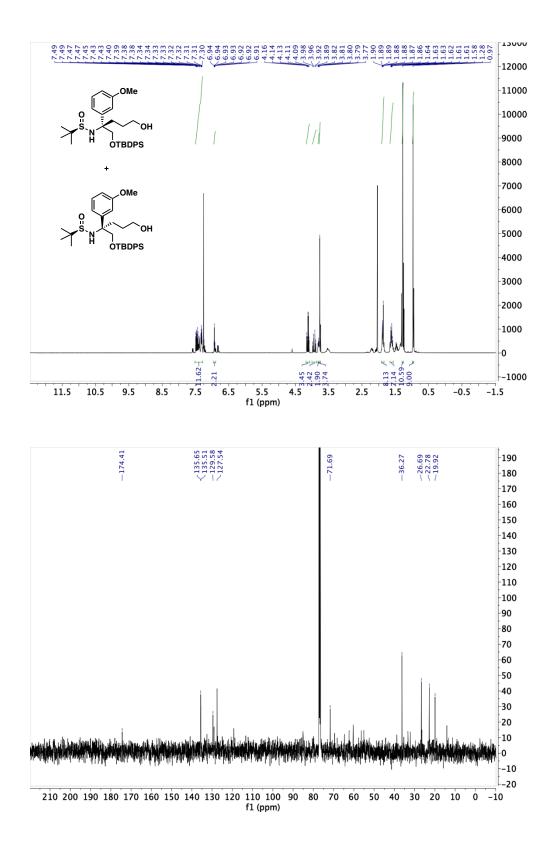


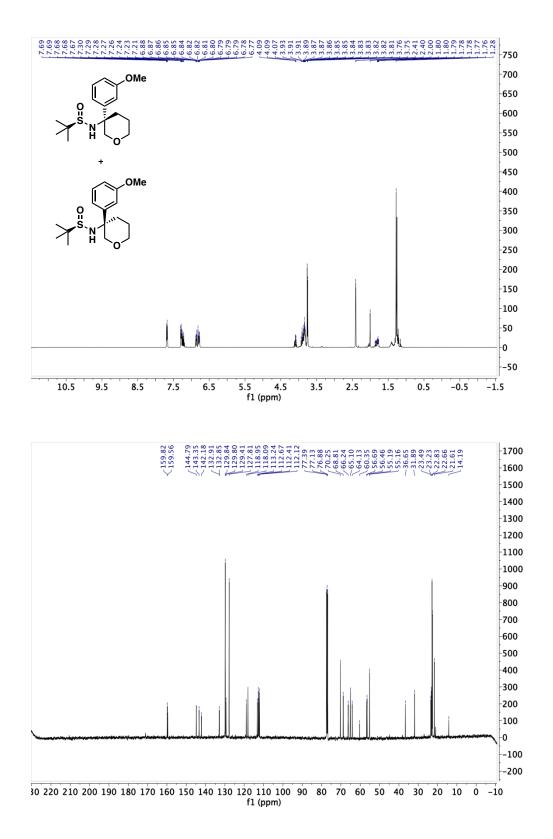


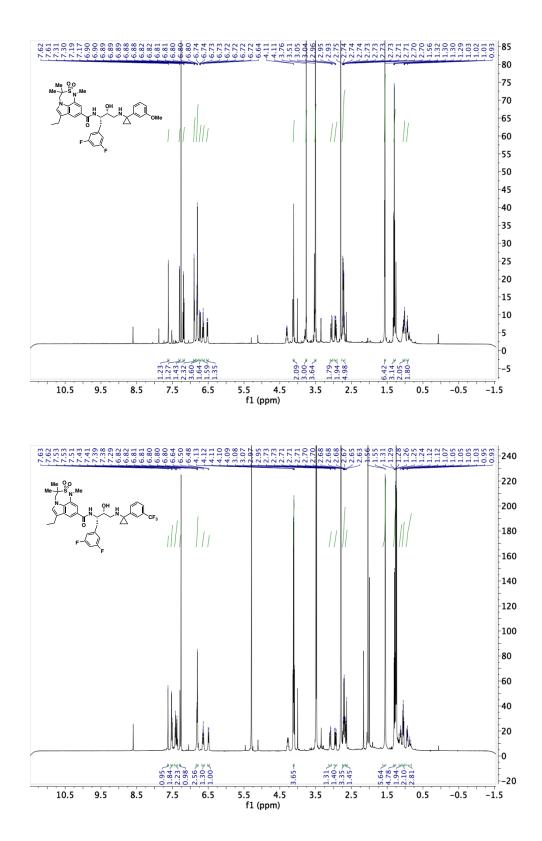


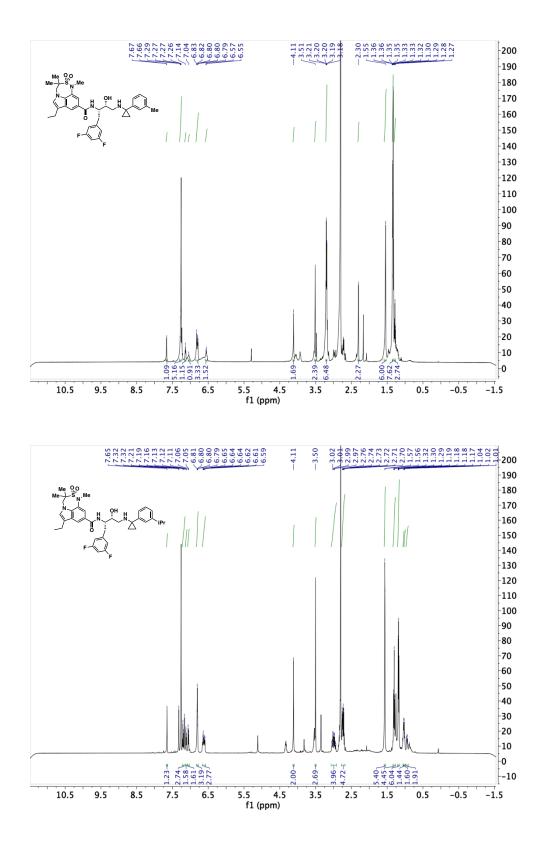


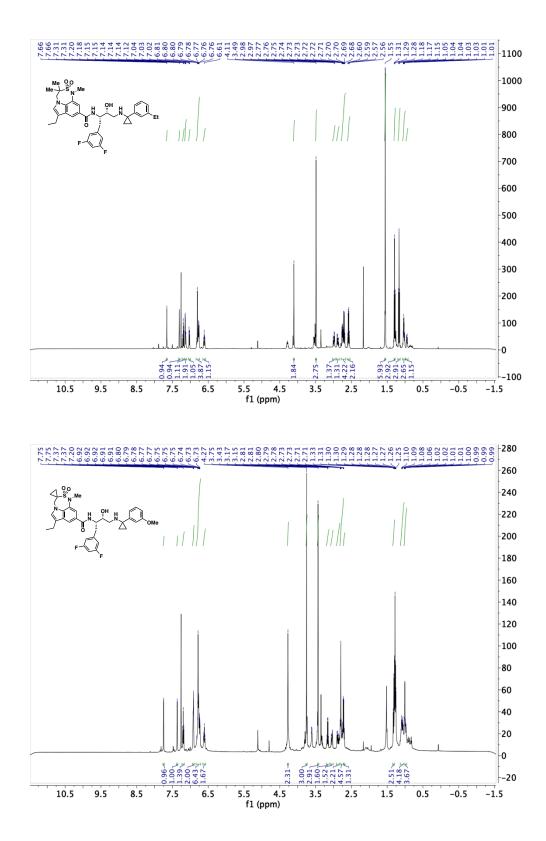


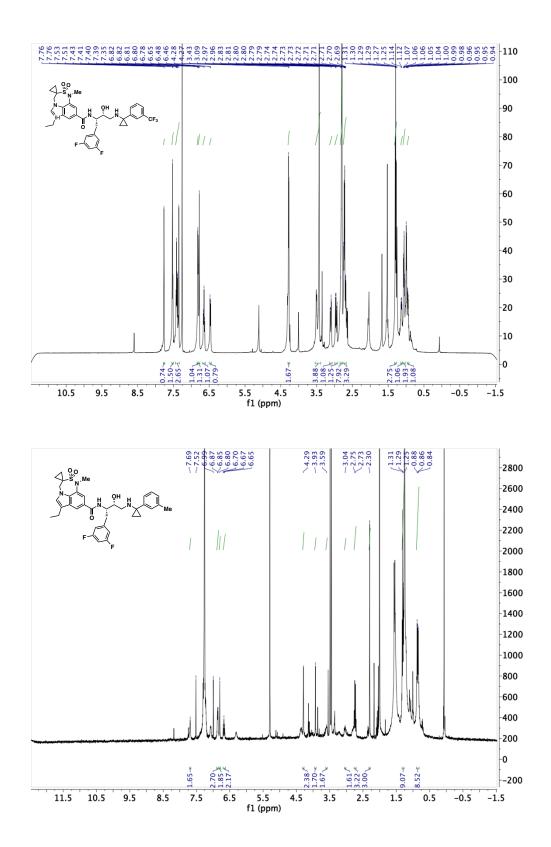


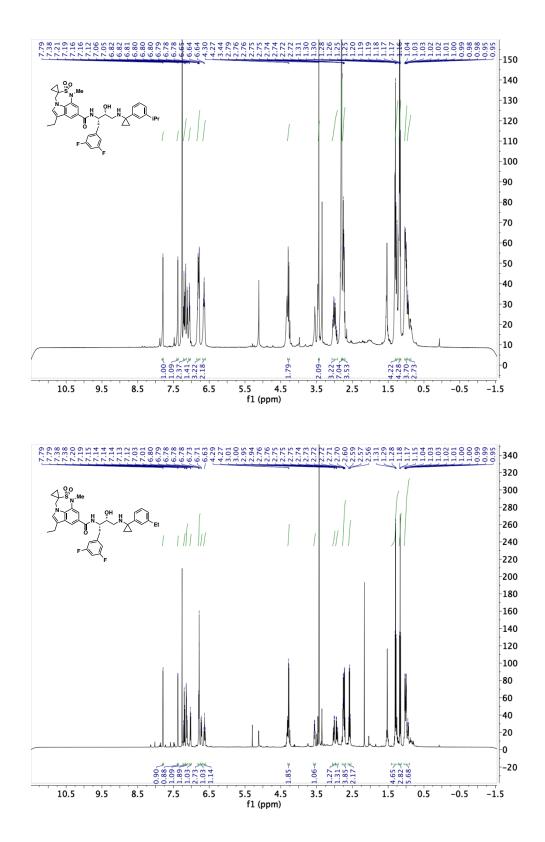












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VITA

Emilio Leal Cárdenas was born in Fresno, California on August 30th, 1991. He was raised in the rural farming community of Fowler, California which is located in the heart of the San Joaquin Valley. He attended Fowler High School where he graduated in 2009. Emilio elected to remain close to home for his undergraduate studies and attended California State University, Fresno in the Fall of 2009. During his time at California State University, Fresno he worked under the supervision of Professor Santanu Maitra where he explored the modulation of Apolipoprotein E which was implicated as a target for Alzheimer's Disease. In spring of 2014, He graduated from California State University, Fresno with a Bachelor of Science in Chemistry with honors. In Fall of 2014, he started his graduate studies at Purdue University in West Lafayette, Indiana and started research under the supervision of Professor Arun K. Ghosh. During his time at Purdue University, his research focused on the design, synthesis, and biological evaluation of BACE1 inhibitors as a potential treatment for Alzheimer's disease. After completion of his degree at Purdue University, Emilio has plans to start a post-doctoral position in the laboratory of Professor Amanda L. Garner at the University of Michigan. In the future, he hopes to secure a position as a professor and run his own academic laboratory.

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Highly stereoselective asymmetric aldol routes to *tert*-butyl-2-(3,5difluorophenyl)-1-oxiran-2-yl)ethyl)carbamates: Building blocks for novel protease inhibitors



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ABSTRACT

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Keywords: Aldol reaction Asymmetric Protease inhibitor Fluoroisostere Stereoselective Enantioselective syntheses of *tert*-butyl ((*S*)-2-(3,5-difluorophenyl)-1-((*S*)-oxiran-2-yl)ethyl)carbamate and ((*S*)-2-(3,5-difluorophenyl)-1-((*R*)-oxiran-2-yl)ethyl)carbamate are described. We utilized asymmetric *syn*- and *anti*-aldol reactions to set both stereogenic centers. We investigated ester-derived Ti-enolate aldol reactions as well as Evans' diastereoselective *syn*-aldol reaction for these syntheses. We have converted optically active ((*S*)-2-(3,5-difluorophenyl)-1-((*S*)-oxiran-2-yl)ethyl)carbamate to a potent β -secretase inhibitor.

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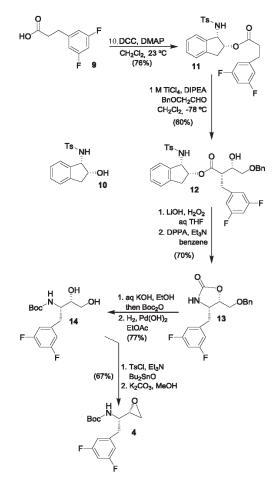
The design of aspartic acid protease inhibitors continues to be an important area for drug development and discovery against a variety of human diseases.1 These include renin inhibitors for hypertension, HIV protease inhibitors for HIV/AIDS and β- and $\gamma\text{-secretase}$ inhibitors for Alzheimer's disease. $^{1\text{--}3}$ The $\beta\text{-secretase}$ inhibitors are particularly receiving much attention due to their potential for the treatment of Alzheimer's disease (AD).⁴ BACE1 is a membrane anchored aspartic acid protease, responsible for the initial cleavage of amyloid precursor protein to neurotoxic amyloid-A β -peptides in the brain. The amyloid- β -peptide is the main component of amyloid plaques, the neuropathological hallmark of AD.^{5,6} Since the discovery of BACE1 in 1999, extensive research efforts led to the evolution of a variety of small-molecule peptidomimetic and non-peptide BACE1 inhibitors with therapeutic potentials.^{7,8} Over the years, many potent and selective peptidomimetic BACE1 inhibitors have been designed based upon incorporation of traditional hydroxyethylene and hydroxyethylamine transition-state isosteres at the cleavage site of BACE1. The majority of early BACE1 inhibitors containing phenylalanine and leucine side chains as the P1 ligand showed low nanomolar BACE1 K_i values and they also exhibited good reduction of cellular Aβ production.^{4,7,8} At present, there are at least three small molecule BACE1 inhibitors that have advanced to clinical trials.¹

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https://doi.org/10.1016/j.tetlet.2017.09.025 0040-4039/© 2017 Elsevier Ltd. All rights reserved. A clinically effective BACE1 inhibitor, however, needs to have the ability to cross the blood-brain barrier (BBB) and the neuronal membrane.¹³ In this context, traditional transition-state isosteres were made more lipophilic by inserting fluorines in an effort to improve membrane permeability, metabolic stability, and enzyme-inhibitor interactions.^{4,7,8} As exemplified in Fig. 1, peptidomimetic inhibitors **1** (BACE1 IC₅₀ = 5 nM; Cell IC₅₀ = 3 nM) and **2** (BACE1 IC₅₀ = 30 nM; Cell IC₅₀ = 3 µM) incorporated hydroethylamine and hydroxyethylene dipeptide isosteres, respectively, with a 3,5-difluorophenylmethyl group as the P1 ligand.^{14,15} These difluoro-dipeptide isosteres have been utilized in the design and synthesis of many other potent and selective BACE1 inhibitors with BB permeability.^{4,7,8}

In general, BACE1 inhibitors containing hydroxyethylamine isosteres show potent BACE1 inhibitory activity and cellular activity. The synthesis of inhibitors involves the opening of an aminoalkyl epoxide with an appropriate amine followed by the functionalization of the *N*-terminus with suitable P2 ligands.^{2,4} As shown in Fig. 2, BACE1 inhibitors containing a 3,5-difluorophenylmethyl side chain as the P1 ligand in a general inhibitor **3**, can be synthesized from *tert*-butyl-((*S*)-1-(*S*)-oxiran-2yl)-2-phenylethyl carbamate **4**. Enantioselective synthesis of such epoxide is typically carried out with optically active 3,5-difluorophenyl alanine **5**.^{16,17} In our continuing interest in the design and synthesis of novel BACE1 inhibitors containing fluorines at the P1-ligand, we have investigated the synthesis of difluoropeopxide **4** utilizing an asymmetric *syn*-aldol as the key step.^{18,19} In principle, aldol product such as **6** would

reactions have been utilized in the synthesis of a number of dipeptide isosteres.^{19,20,23} The synthesis of oxirane 4 using syn-aldol reaction is shown in Scheme 1. 3,5-Difluorohydrocinnamic acid 9 was prepared in multigram scale as described in the literature.^{24,25} Reaction of this acid with commercially available *N*-tosyl-1aminoindan-2-ol 10 with DCC in the presence of DMAP in CH₂Cl₂ at 23 °C for 18 h afforded ester 11 in 76% yield. Treatment of ester 11 with 1 M TiCl₄ in the presence of diisopropylethylamine (DIPEA) in CH_2Cl_2 at 0 $^\circ\!C$ to 23 $^\circ\!C$ for 2 h provided the corresponding Ti-enolate. Reaction of this Ti-enolate with (benzyloxy)acetaldehyde precomplexed with $TiCl_4$ in CH_2Cl_2 (1 M $CH_2Cl_2)$ at $-78\ ^\circ C$ for 2 h provided the syn-aldol product 12 in 60% yield. The ¹H NMR analysis revealed the presence of a single diastereomer. Saponification of aldol product 12 with aqueous lithium hydroperoxide at 0 °C to 23 °C for 12 h provided the corresponding acid which was subjected to Curtius rearrangement^{20,26} with diphenylphosphorazidate in the presence of triethylamine in dry benzene at 90 °C for 12 h to afford oxazolidinone derivative 13 in 70% yield over 2-steps. Oxazolidinone was converted to Boc-derivative 14 in a two-step sequence. Hydrolysis of 13 with



Scheme 1. Synthesis of 3,5-difluorobenzyl epoxide 4.

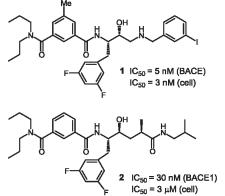


Fig. 1. Structures of BACE-1 inhibitors 1 and 2.

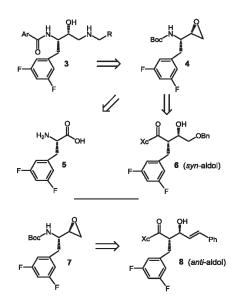


Fig. 2. Structures of epoxides 4 and 7 and their respective aldol precursors.

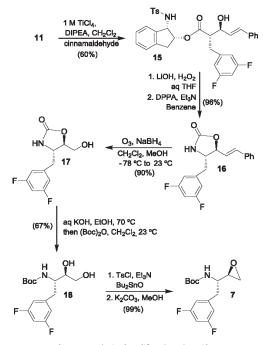
provide access to epoxide by removal of chiral auxiliary (X_C) followed by Curtius rearrangement of the resulting acid to install the amine functionality.^{20,21} Furthermore, *anti*-aldol product such as **8**, obtained from a diastereoselective *anti*-aldol reaction,²² could provide access to diastereoselective anti-aldol reaction,²² could provide access to diastereoselective synthesis of GACE1 inhibitors with hydroxyethylene isosteres. Herein, we report a highly diastereoselective synthesis of (2*R*, 3*S*)-1,2-epoxy-3-(Boc-amino)-4-(3,5-difluorophenylmethyl) -butane **4** and (2*R*, 3*R*)-1,2-epoxy-3-(Boc-amino)-4-(3,5-difluorophenylmethyl) methyl)butane **7** (Fig. 2) utilizing an asymmetric aldol reaction as the key step. The overall route is amenable to quantities of difluoropeoxide cores **4** and **7** in high optical purity.

We first investigated ester-derived titanium-enolate based aldol reactions to afford both *syn-* and *anti-*aldol products for the stereoselective synthesis of aminoalkyl oxiranes **4** and **7**. These 227

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aqueous KOH provided the corresponding aminoalcohol which was reacted with di-*tert*-butyl dicarbonate in a mixture (1:1) of CH₂Cl₂ and water at 23 °C for 4 h to afford the Boc-derivative. Catalytic hydrogenation of benzyl ether over Pearlman's catalyst using a hydrogen-filled balloon in ethyl acetate removed the benzyl group and diol **14** was obtained in 77% yield over 2-steps. The diol **14** was converted to epoxide **4** by a regioselective monotosylation of the primary alcohol with *p*-toluenesulfonylchloride and triethylamine in the presence of a catalytic amount (25 mol%) of dibutyltin oxide at 23 °C for 4 h to provide the corresponding tosylate. Exposure of this tosylate to K₂CO₃ in MeOH at 0 °C to 23 °C for 1 h afforded (*S*)-2-(3,5-difluorophenyl)-1(*S*)-oxiranyl ethyl carbamate **4** in 67% yield over two-steps. The overall route is straightforward and provided fluorine substituted chiral epoxide for the synthesis of BACE1 inhibitors.

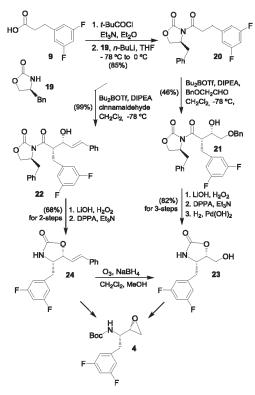
For the synthesis of 3,5-difluorobenzyl oxirane 7, we carried diastereoselective anti-aldol reaction of ester 11 with cinnamaldehyde as shown in Scheme 2. Ester 11 was converted to Ti-enolate with 1 M TiCl₄ in CH₂Cl₂ in the presence of DIPEA as described above. This enolate was reacted with trans-cinnamaldehyde precomplexed with 1.3 equivalents of TiCl₄ at -78 °C for 3 h to provide anti-aldol product 15 as a single isomer (by ¹H NMR and ¹³C NMR analysis). Saponification of ester 15 with aqueous lithium hydroperoxide followed by Curtius rearrangement of the resulting acid as described above resulted in oxazolidinone derivative 16 in 96% yield over 2-steps. Ozonolytic cleavage of the double bond in compound 16 was achieved by passing ozone through a mixture (4:1) of CH₂Cl₂ and MeOH at -78 °C followed by reduction with NaBH₄ providing alcohol 17 in 90% yield. Exposure of alcohol 17 to aqueous KOH followed by reaction of the resulting aminoalcohol with (Boc)₂O in CH₂Cl₂ afforded Boc-derivative 18 in 67% yield. Diol derivative 18 was converted to (S,R)-3,5-difluorophenyl



Scheme 2. Synthesis of 3,5-difluorobenzyl epoxide 7.

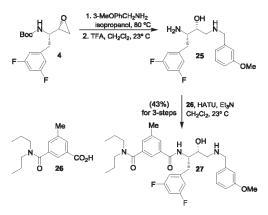
oxirane **7** by selective tosylation followed by treatment of the resulting tosylate with K_2CO_3 in MeOH as described for compound **14** in Scheme 1 to provide oxirane **7** in 67% yield over 2-steps.

The synthesis of (S)-2-(3,5-difluorophenyl)-1-(S)-(oxiran-2-yl) ethyl carbamate 4 using Evans' syn-aldol reaction is shown in Scheme 3. Difluorohydrocinnamic acid 9 was transformed into a mixed anhydride with pivaloyl chloride and triethylamine at -78 °C. The resulting mixed anhydride was reacted with lithio derivative of chiral oxazolidinone 19 to furnish carboximide Treatment of this chiral carboximide derivative with 20^{2} dibutylboron trifluoromethanesulfonate (Bu2BOTf) in the presence of N,N-diisopropylethylamine at -78 °C provided the boron enolate. Reaction of this boron enolate with benzyloxyacetaldehyde furnished aldol product 21 in 46% yield after standard work up and silica gel chromatography. The ¹H and ¹³C NMR analysis showed the presence of a single diastereomer. In an effort to improve the overall efficiency of this asymmetric aldol route, we further explored the Evan's asymmetric aldol reaction of chiral carboximide 20 with relatively inexpensive cinnamaldehyde. As shown in Scheme 3, formation of boron enolate with Bu2BOTf and aldol reaction with cinnamaldehyde proceeded very well providing syn-aldol product 22 in near quantitative yield. Aldol product 22 was obtained as a single diastereomer by ¹H and ¹³C NMR analysis. This is a significant improvement over aldol reaction with benzyloxyacetaldehyde for aldol product 21. Exposure of aldol product 21 to lithium hydroperoxide in aqueous THF at 0 °C to 23 °C for 10 h to provide the corresponding carboxylic acid. This



Scheme 3. Synthesis of 3,5-difluorobenzyl epoxide 4.

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Scheme 4. Synthesis of BACE1 inhibitor 27.

acid was subjected to Curtius rearrangement^{20,21} with diphenyl phosphorazidate in the presence of triethylamine in toluene at 90 °C for 16 h to provide the corresponding oxazolidinone derivative. Catalytic hydrogenation of benzyl ether over Pearlman's catalyst provided alcohol 23 in 82% yield over 3-steps. This was converted to epoxide 4 as described above.

Aldol product 22 was also converted to epoxide 4. The removal of the chiral auxiliary by exposure to lithium hydroperoxide followed by Curtius rearrangement of the resulting acid with DPPA as described above furnished oxazolidinone derivative 24 in 68% vield after silica gel chromatography. Ozonolysis of olefin in a mixture (4:1) of CH₂Cl₂ and methanol at -78 °C followed by a reductive workup with NaBH4 furnished alcohol 23 in 90% yield. Alcohol 23 was readily converted to Boc-derivative 14 by exposure to aqueous KOH in ethanol followed by protection of the resulting crude amine as Boc derivative 14 as described previously

We demonstrated the utility of difluorophenylethyl oxirane derivative 4 in the synthesis of known BACE1 inhibitor 27.14 As shown in Scheme 4, reaction of oxirane 4 with 3-methoxy-benzylamine in isopropanol at 80 °C for 12 h provided the corresponding aminoalcohol. Deprotection of the Boc-group by exposure to trifluoroacetic acid (TFA) in CH₂Cl₂ at 23 °C for 2 h afforded aminoalcohol 25. Coupling of the primary amine with known¹⁴ isophthalic acid derivative 26 in the presence of HATU and triethylamine in CH₂Cl₂ at 23 °C for 16 h furnished inhibitor 27 in 43% yield over three steps.

In conclusion, we accomplished convenient syntheses of aminoalkyl oxiranes 4 and 7 containing 3.5-difluorobenzyl side chain using an asymmetric aldol reaction as the key step. The stereochemistry of both stereogenic centers was set by highly diastereoselective syn- and anti-aldol reactions. The removal of the chiral auxiliary followed by Curtius rearrangement of the resulting acid installed the amine functionality. This was readily converted to epoxides 4 and 7 efficiently. These epoxides are important building blocks for the synthesis of a variety of BACE1 inhibitors incorporating hydroxyethylamine and hydroxyethylene isosteres. The overall route is quite efficient, scalable and provides facile access to diverse inhibitors. We have converted epoxide 4 to BACE1 inhibitor 27. Further application of these epoxides in the synthesis of novel protease inhibitors is in progress in our laboratory.

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A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at http://dx.doi.org/10.1016/j.tetlet.2017.09. 025.

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